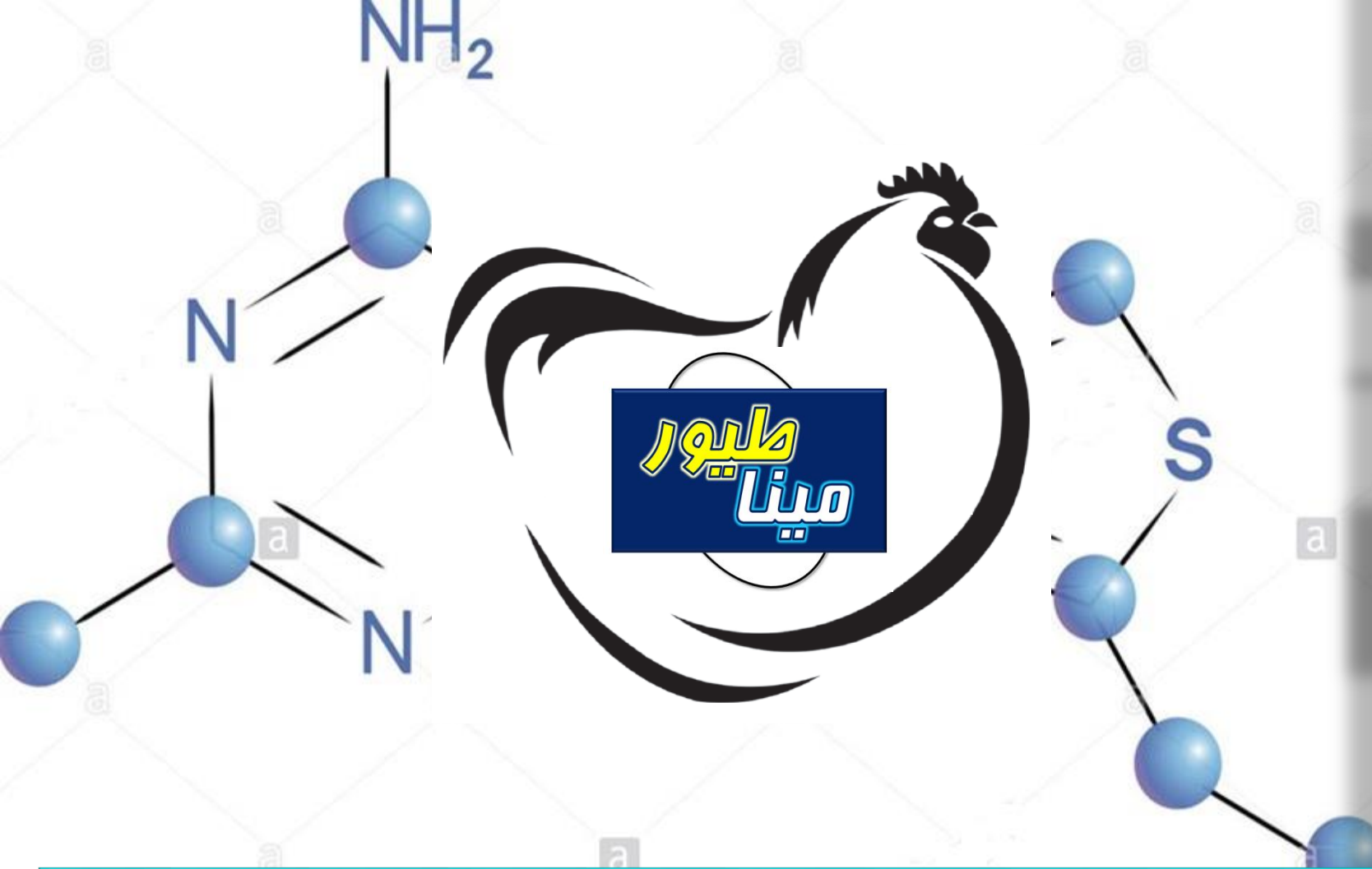




تولید کنندہ مکمل، پریمیक्स، کنسانترہ و خوراک طیور

Since 1994



چالش های تامین ویتامین ها و مواد معدنی



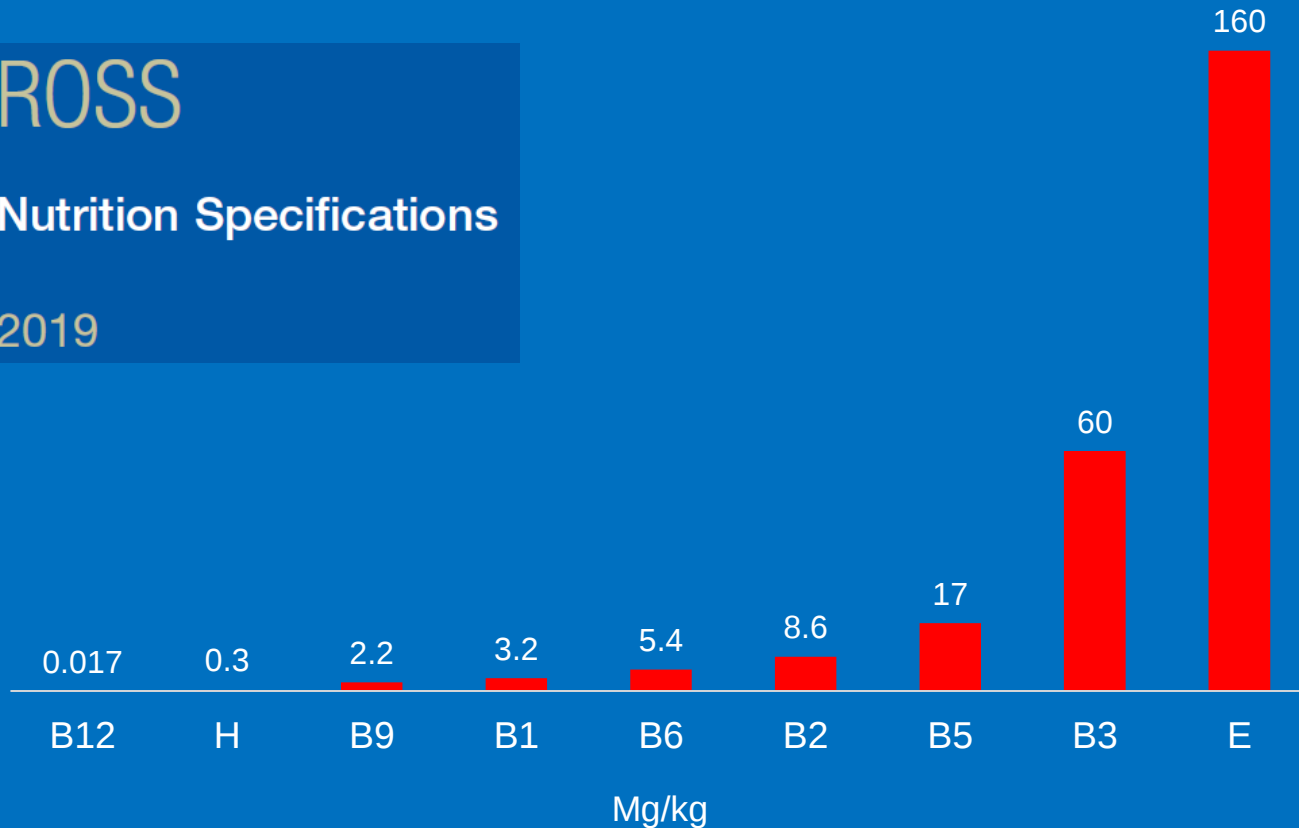


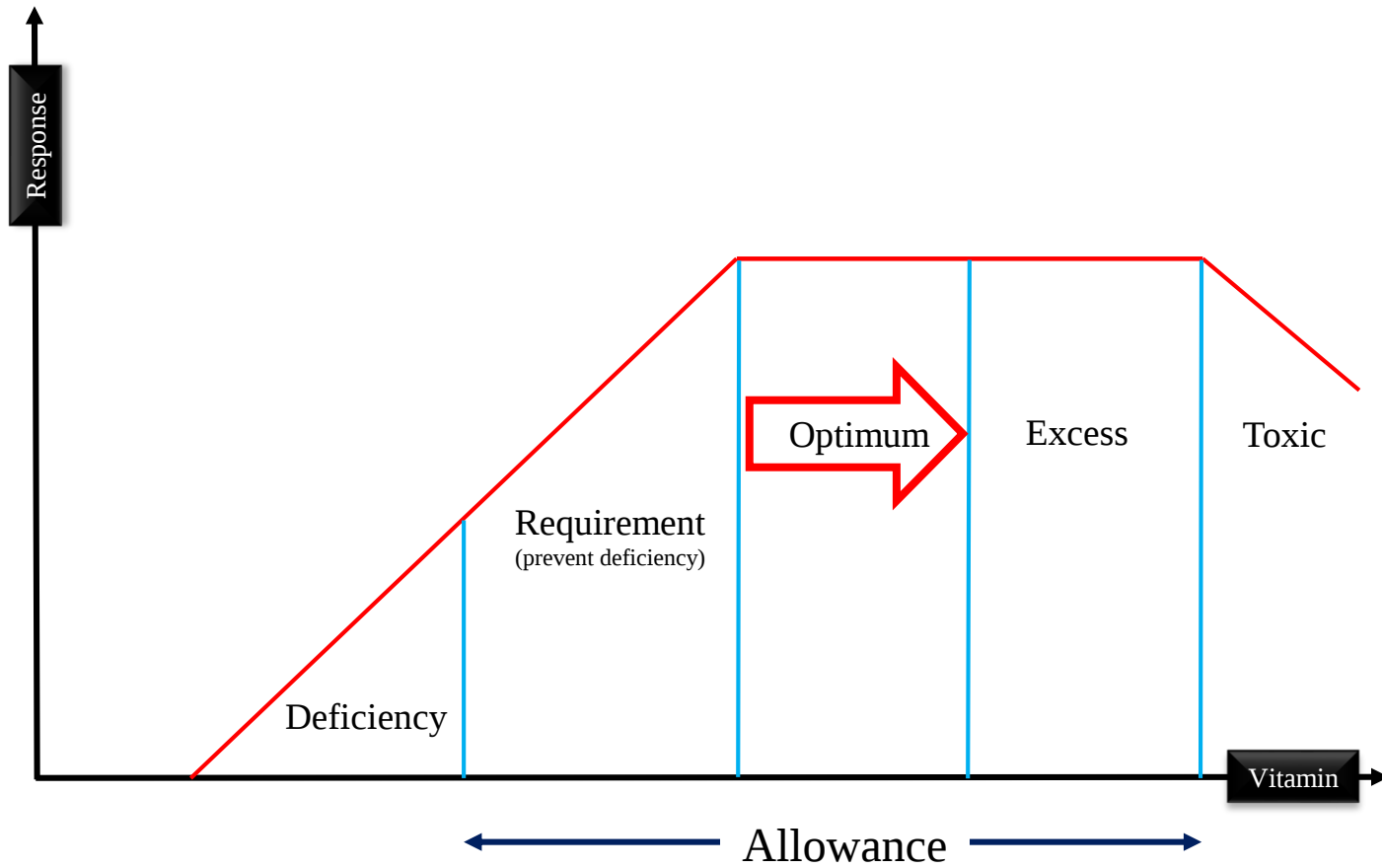
Requirement of vitamins

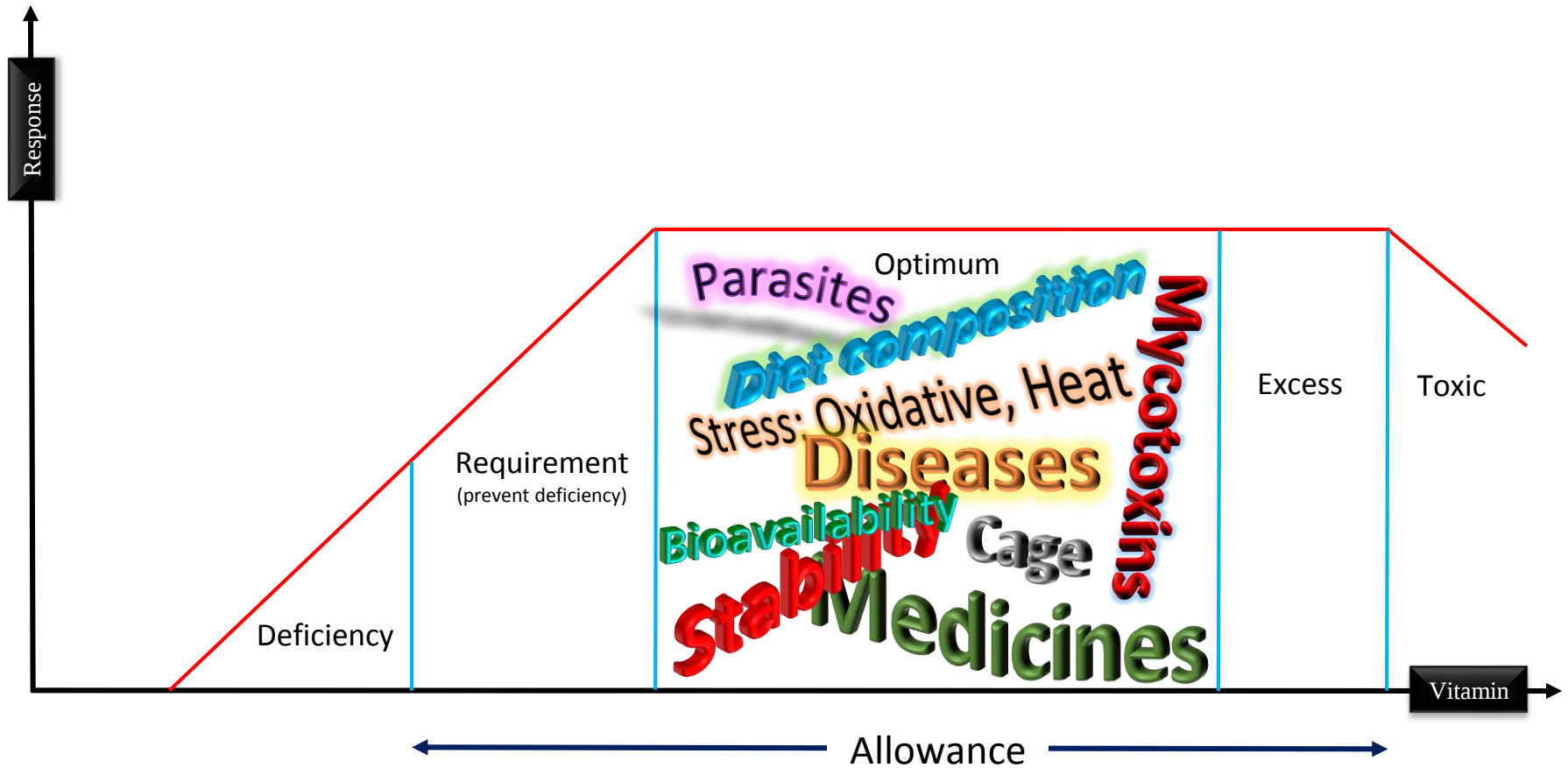
ROSS

Nutrition Specifications

2019







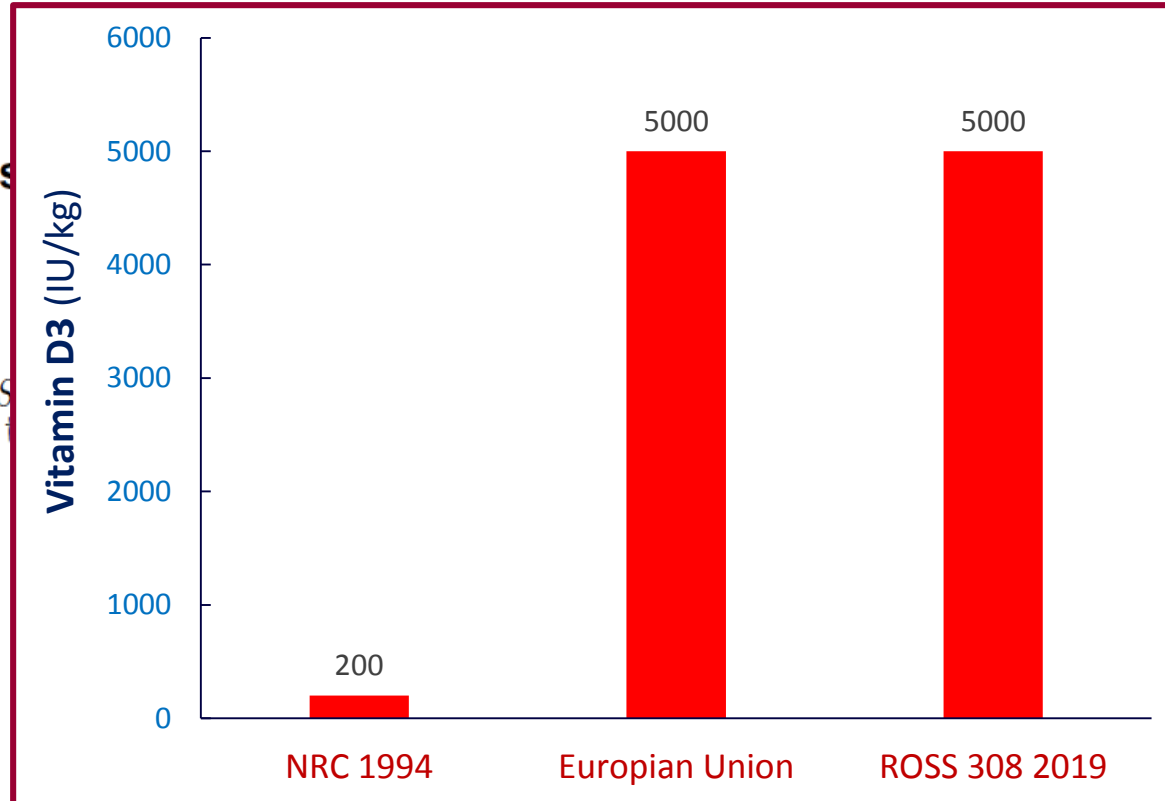


A reassessment

*Agriculture, Science and
7RU, UK; and

phenotypes

Tyne, NE1
Newcastle on



2019 Poultry Science 98:330–340

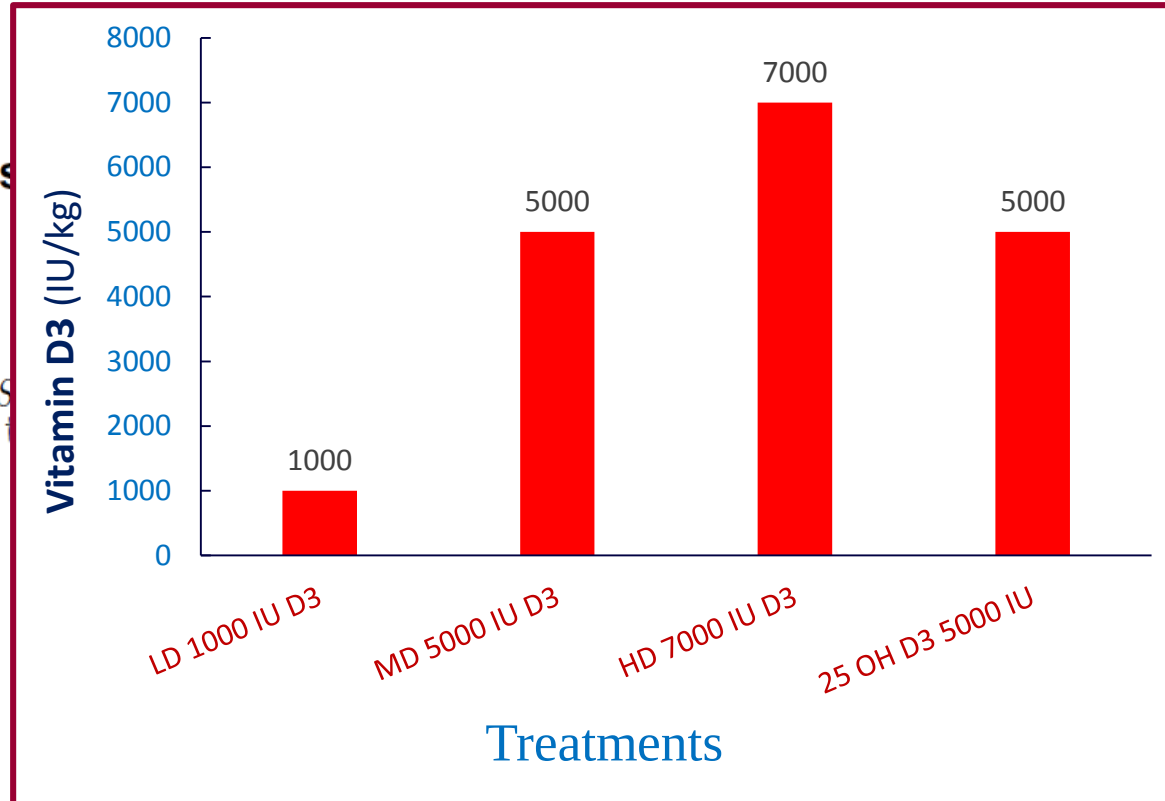


A reassess

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7RU, UK; and

enotypes

Tyne, NE1
Newcastle on



2019 Poultry Science 98:330–340

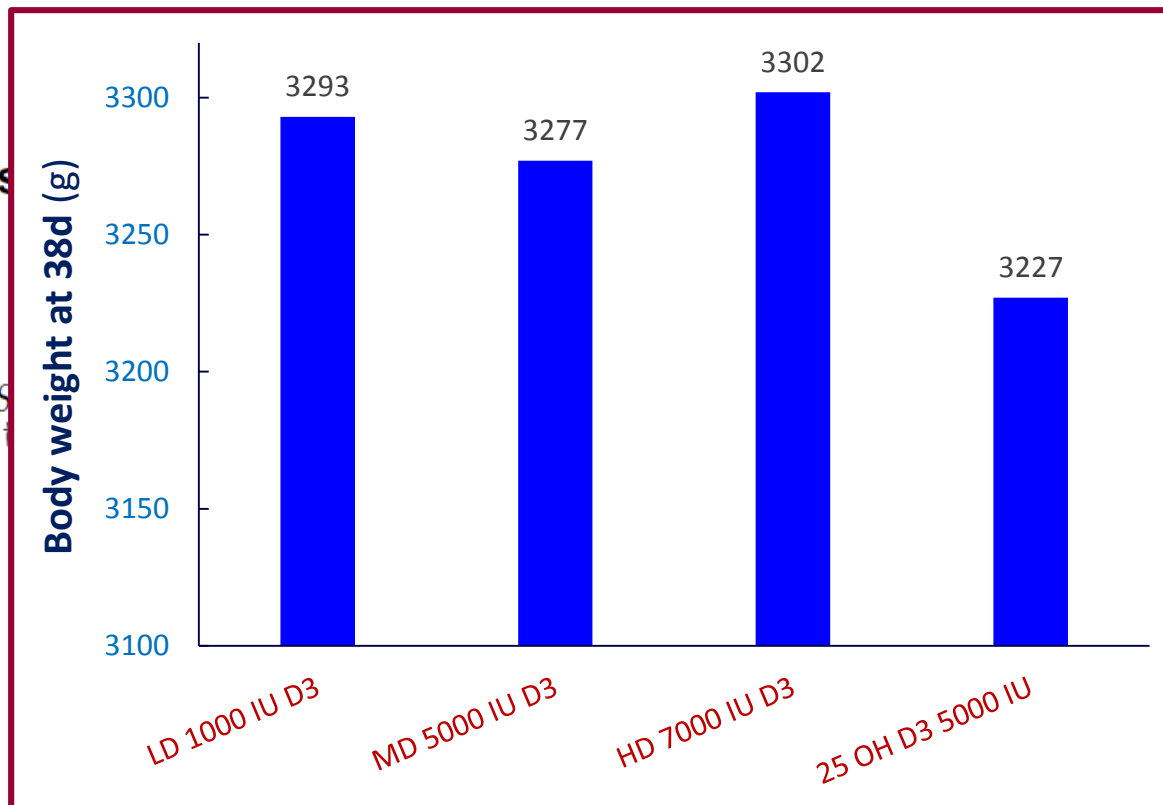


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Tyne, NE1
Newcastle on



2019 Poultry Science 98:330–340

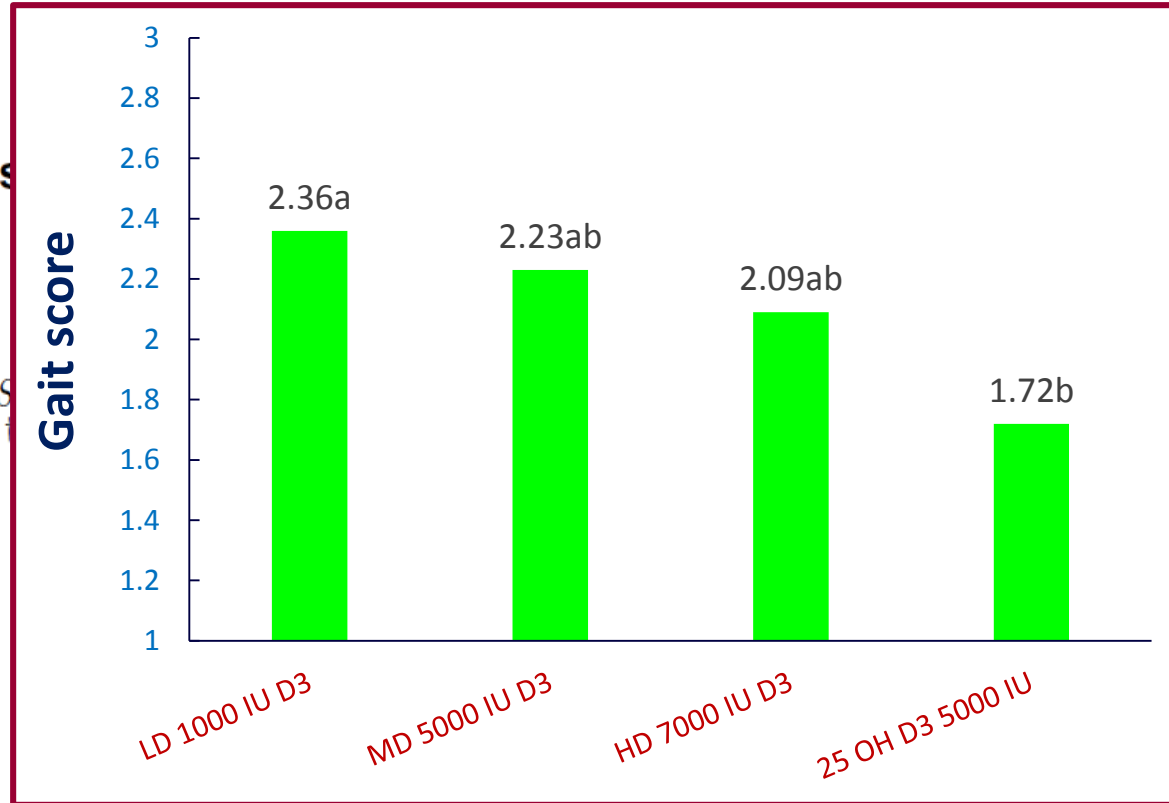


A reassessment

*Agriculture, Saudi Arabia, 7RU, UK; and

phenotypes

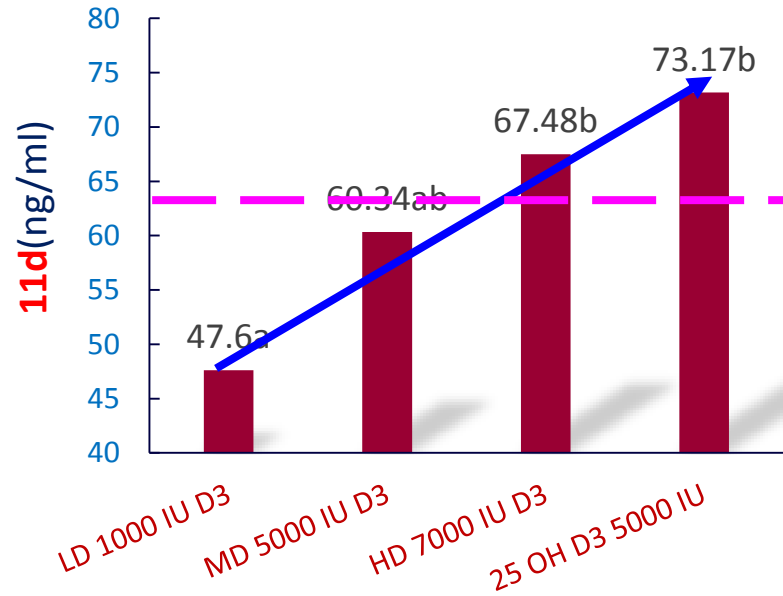
Tyne, NE1
Newcastle on



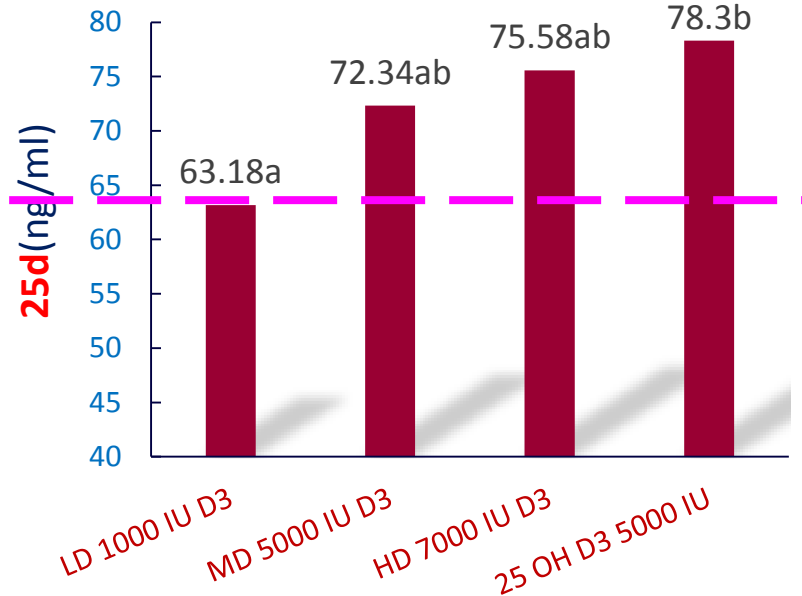
2019 Poultry Science 98:330–340



Serum 25 OH D3 at 11d (ng/ml)



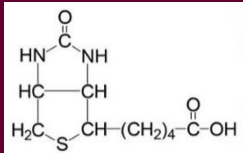
Serum 25 OH D3 at 25d (ng/ml)



2019 Poultry Science 98:330–340

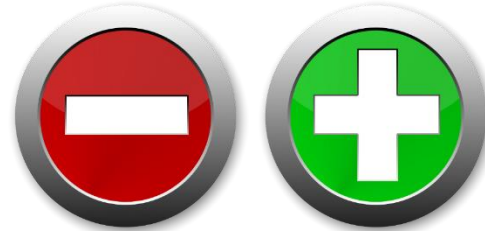
New biochemical function

Carboxylases



Gene
expression

- Development
- Immunity
- Growth
- Metabolism
- **Reproduction**



CHEMICAL STRUCTURE, PROPERTIES, AND ANTAGONISTS

The chemical structure of biotin in metabolism includes a sulfur atom in its ring (like thiamin) and a transverse bond across the ring (Fig. 11.1). The empirical formula for biotin is $C_{11}H_{18}O_3N_2S$. Biotin is a fusion of an imidazolidone ring with a tetrahydrothiophene ring bearing a valeric acid side chain. It is a monocarboxylic acid with sulfur as a thioether linkage. Biotin, with its rather unique structure, contains three asymmetric carbonations, and therefore eight different isomers are possible. Of these isomers only one contains vitamin activity, *d*-biotin. The stereoisomer *l*-biotin is inactive.

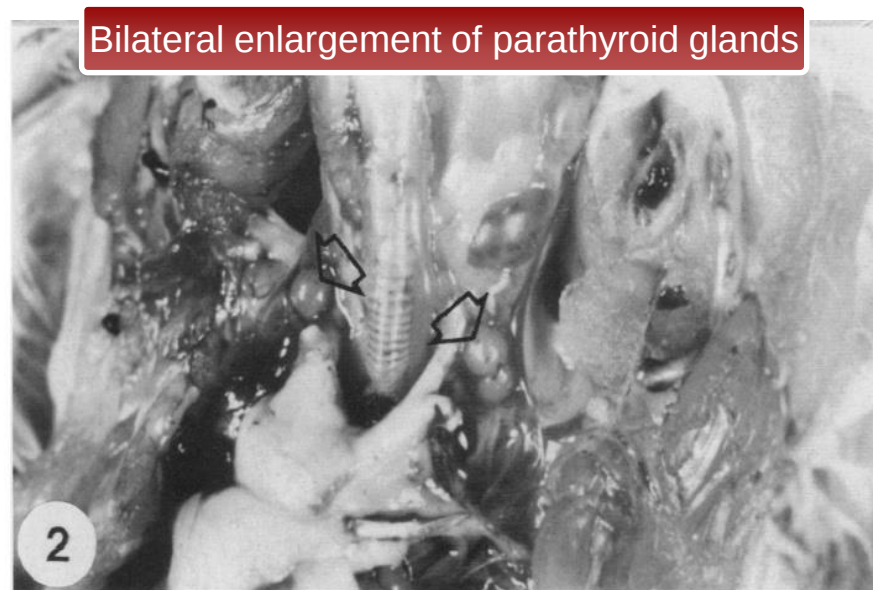
Biotin crystallizes from water solution as long, white needles. Its melting point is 232 to 233°C. Free biotin is soluble in dilute alkali and hot water and practically insoluble in fats and organic solvents. Biotin is quite stable under ordinary conditions. It is destroyed by nitrous acid, other strong acids, strong bases, and formaldehyde and is inactivated by rancid fats and choline (Scott et al., 1982). It is gradually destroyed by ultraviolet radiation.



Hypervitaminosis

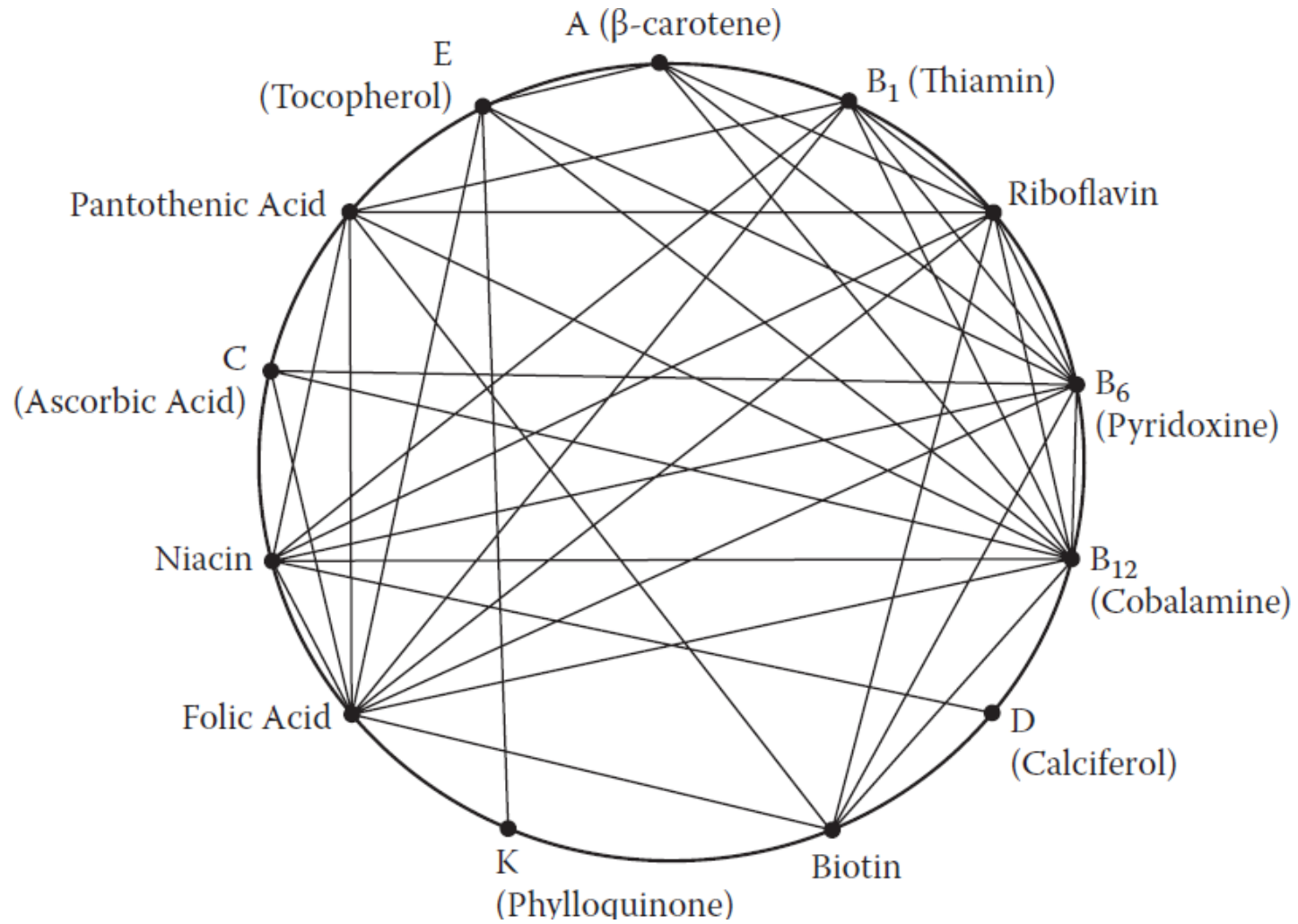
Clinical signs of hypervitaminosis A in broilers and leghorns

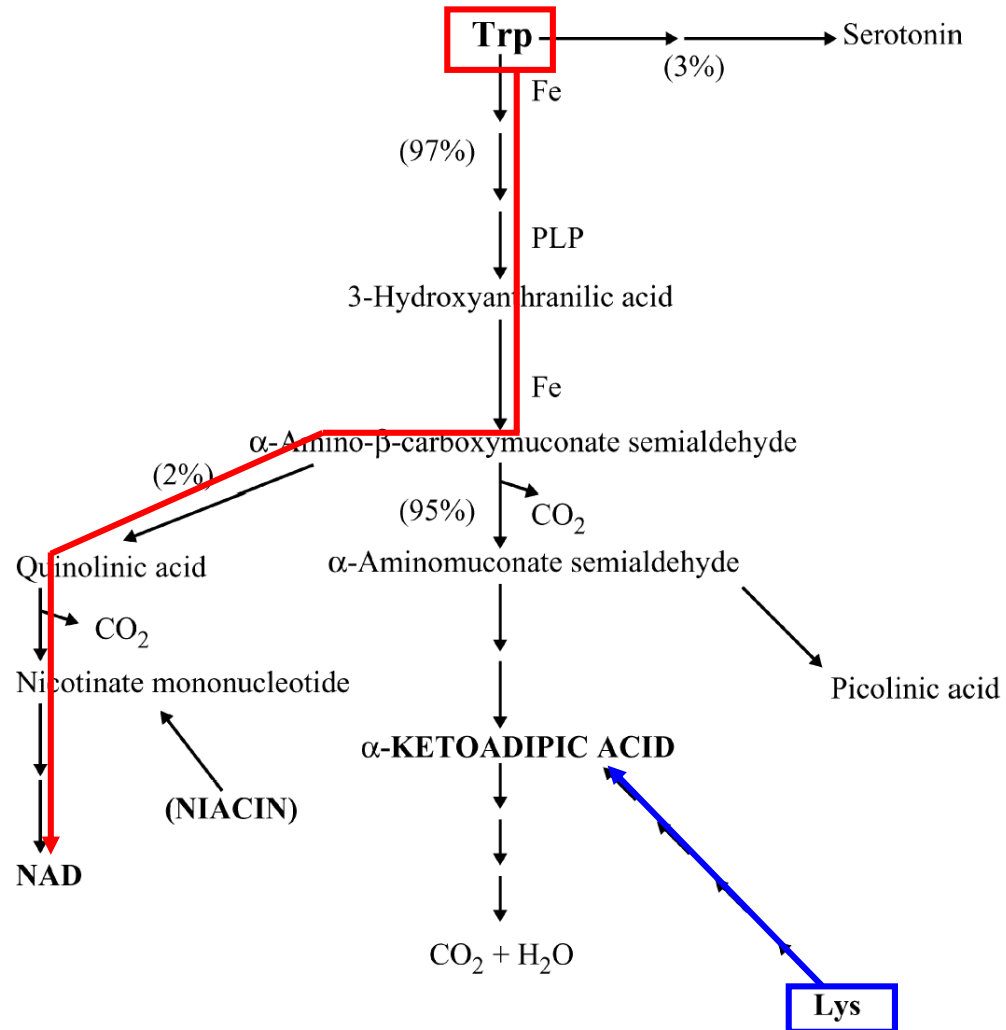
- Anorexia
- Ataxia
- Growth retardation
- Decrease of skin's yellow color
- Conjunctivitis with sealed eyelids
- Osteodystrophy
- Mortality
- Parathyroid gland hyperplasia





اثرات متقابل







ماندگاری
ویتامین ها

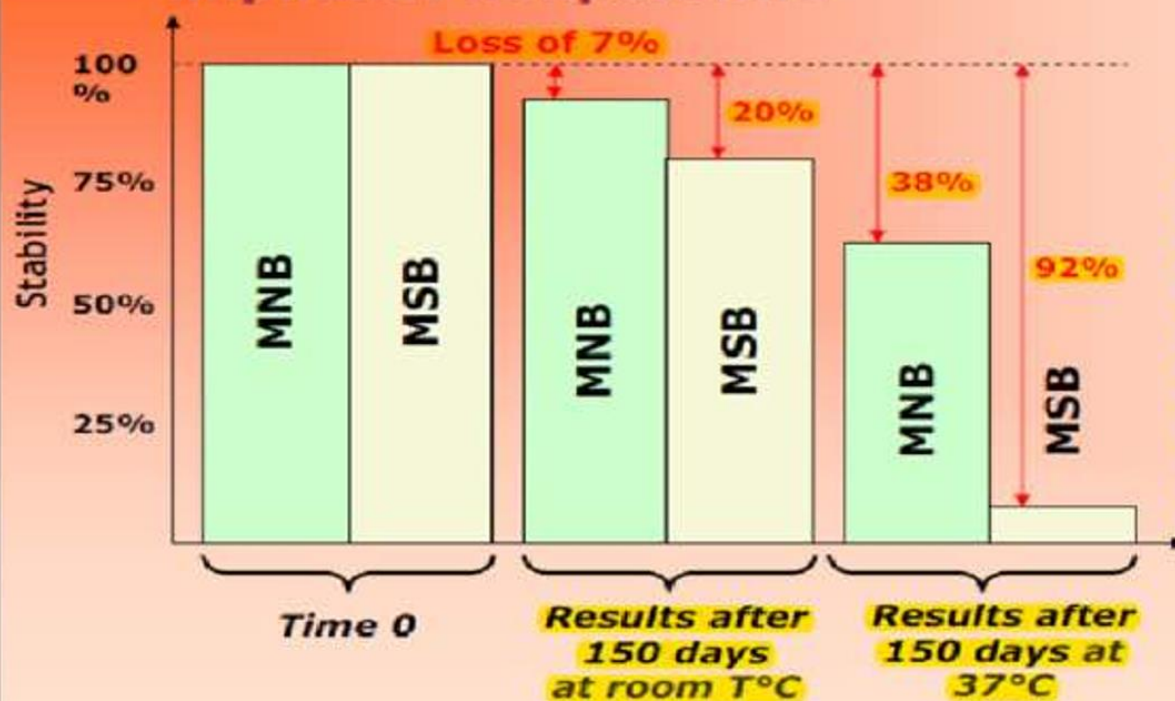








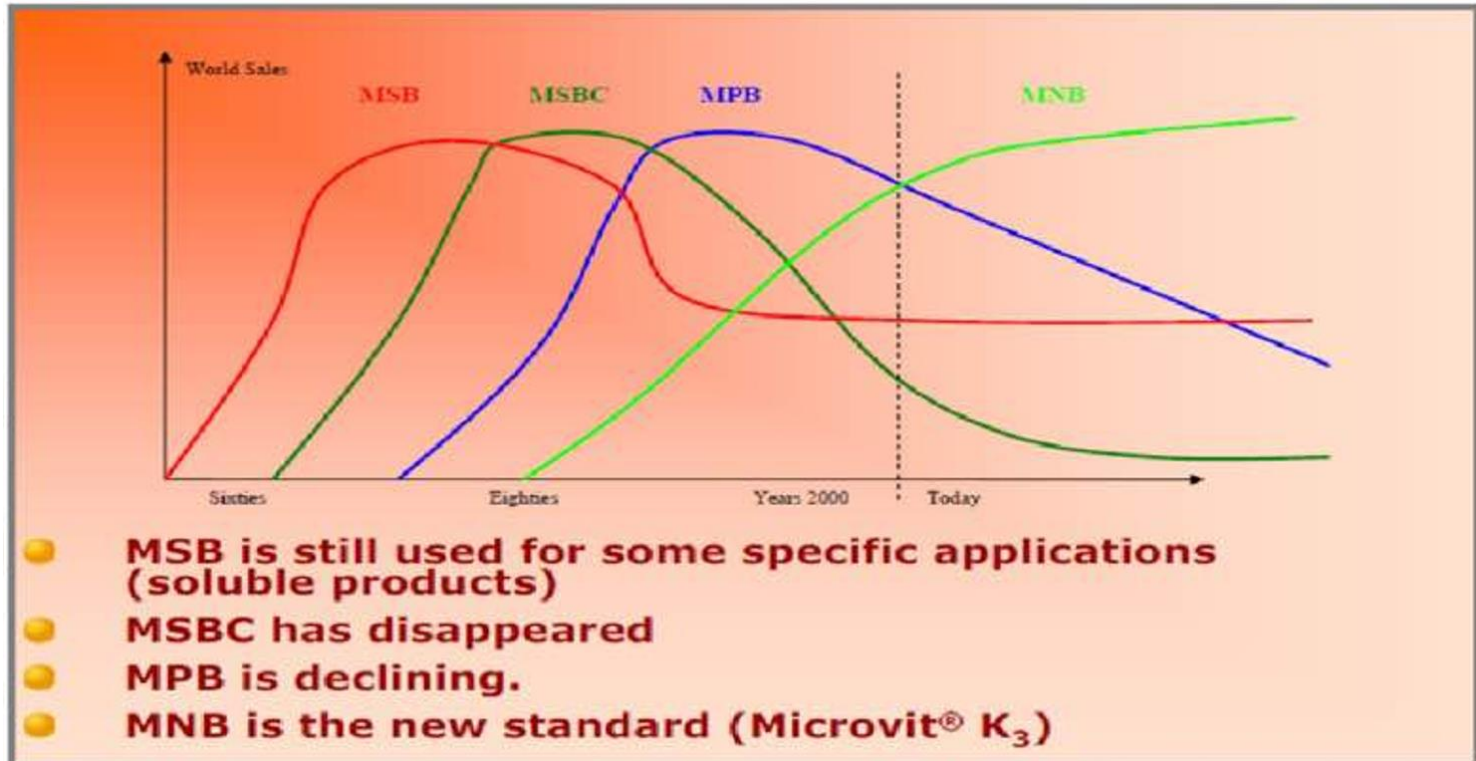
Stability of vitamins K₃ in premix... impact of temperature



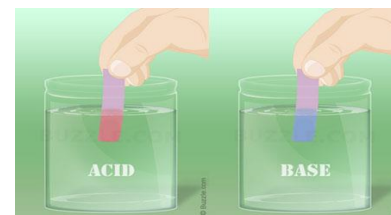
Conclusion:

K₃ MNB or MSB are both damaged by a high temperature

MSB form is more unstable and rapidly disappears at the highest temperature







A

xxx

xxx

x

xxx

x

D3

x

xxx

x

x

x

E

x

x

x

x

x

K3

xxx

x

xxx

x

xxx

B1

x

x

x

x

xxx

B2

x

x

B6

xxx

x

x

x

B9

xxx

x

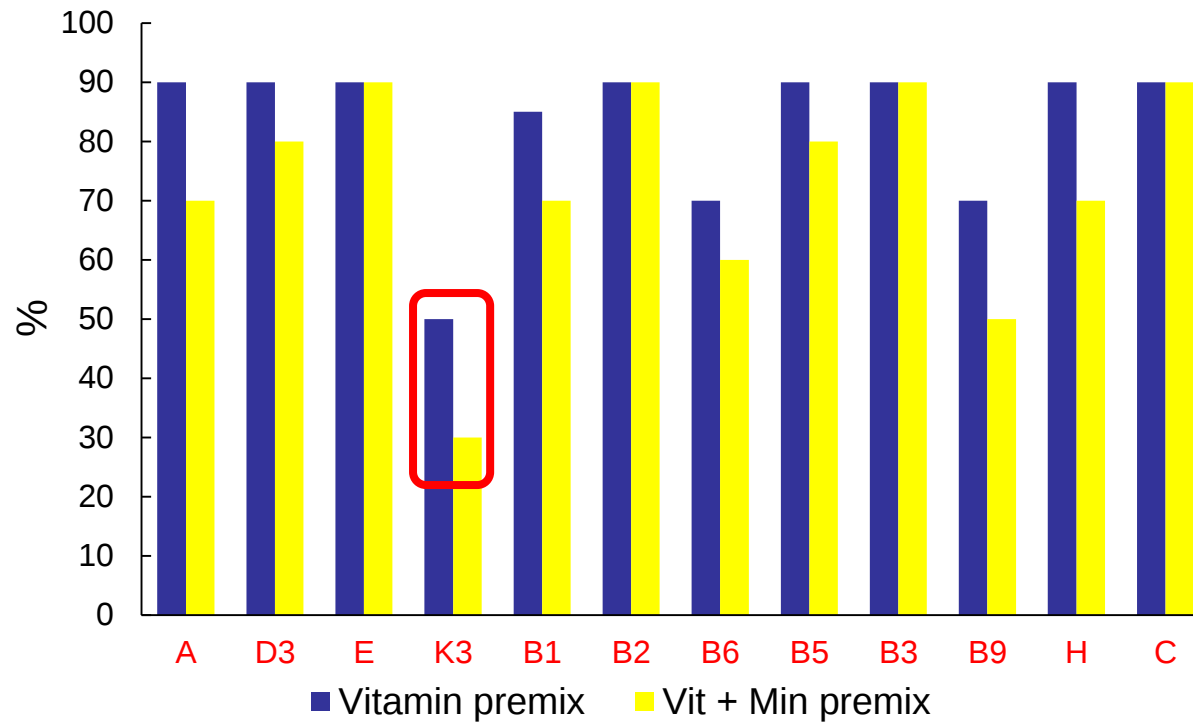
xxx

xxx



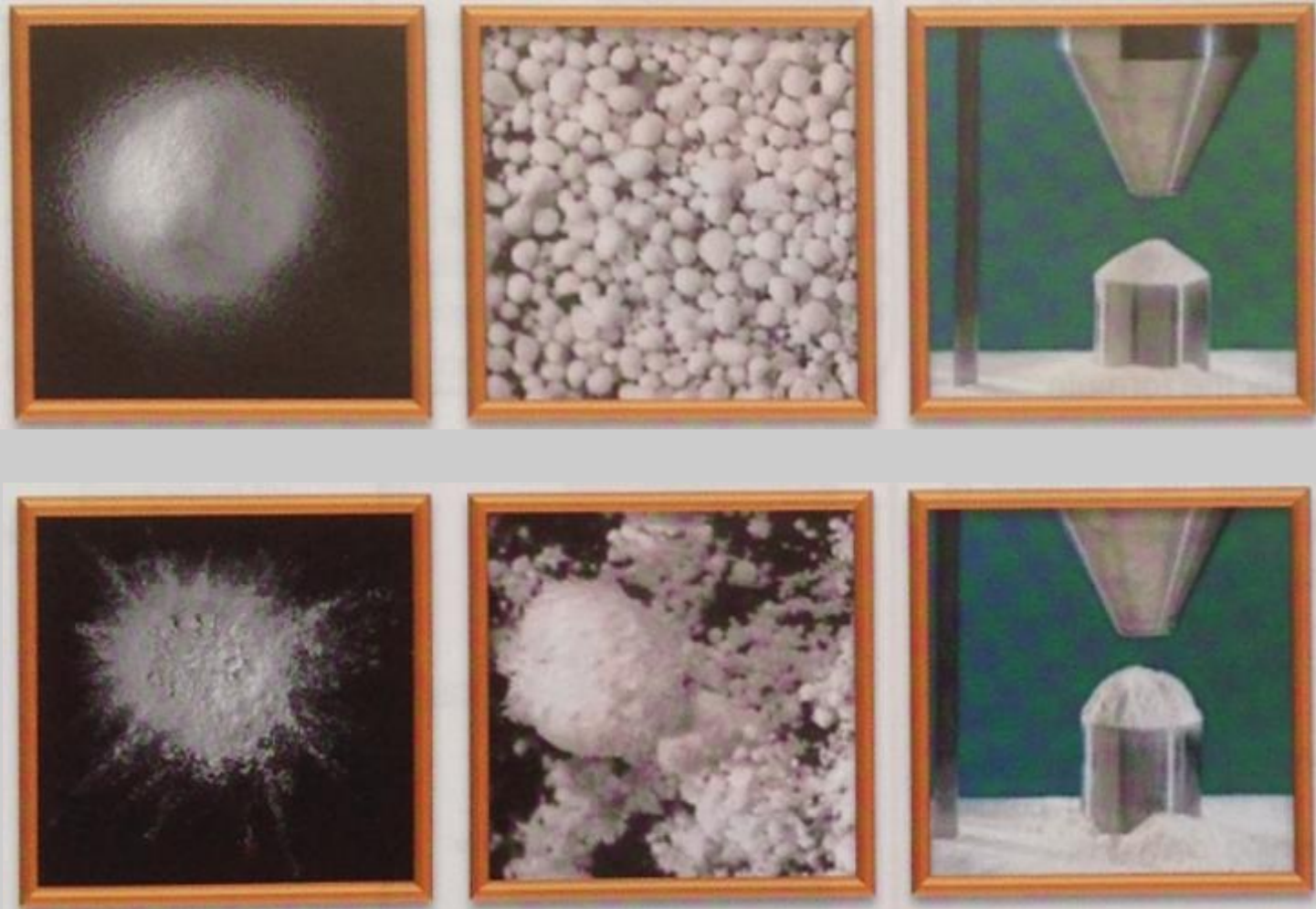


Retention of vitamin after 3 months



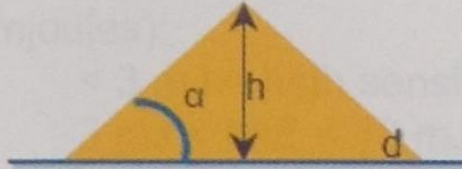


Comparison of two sources of vitamin E



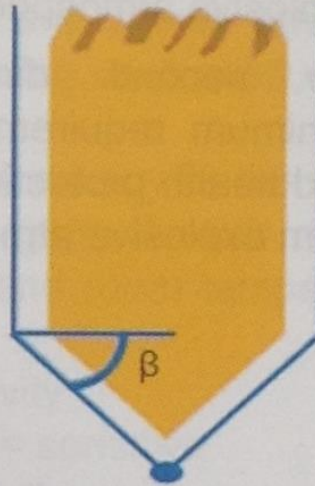
Angle of cone

Angle of repose

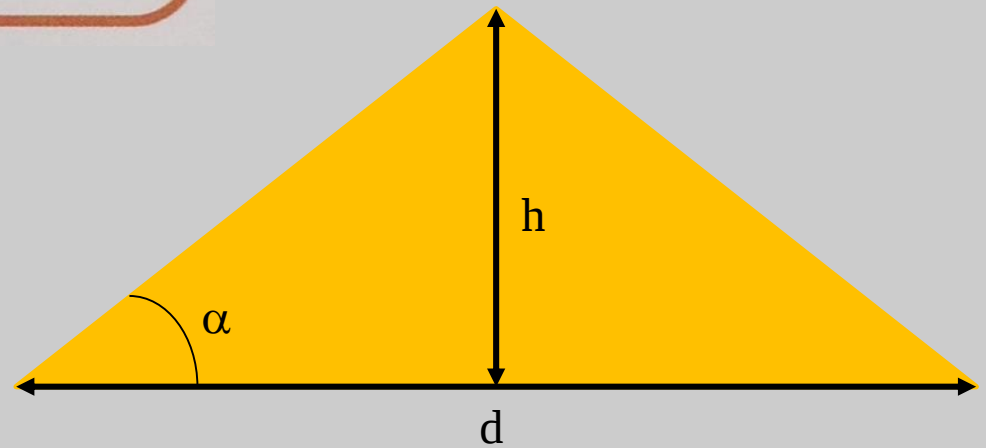


$$\alpha = \arctan 2h/d$$

h = height of cone
d = diameter of bottom



Angle of repose



$$\alpha = \arctan 2h/d$$







Now, gently and smoothly but rapidly move the knob of the shutter arm to the right to allow the powder to flow freely through the nozzle such that it forms a conical pile on the test platform.

The *tangent* of the angle of repose θ can be determined by reading off the height of the powder cone in mm from the digital display of the height gauge and dividing it by 50. Take the *inverse tangent* of this figure to obtain the angle in degrees.

$$\tan \theta = \frac{\text{Height of Cone (mm)}}{\text{Half of Cone Base Diameter}} \quad \therefore \quad \theta = \tan^{-1} \left(\frac{\text{Height of Cone (mm)}}{50\text{mm}} \right)$$

If a cone of powder is not forthcoming, this method is not appropriate.

A stirrer (optional) can be provided to assist in the flow of more difficult products.

The following table of Flow Properties and Corresponding Angles of Repose may prove helpful.

Flow Properties and Corresponding Angles of Repose

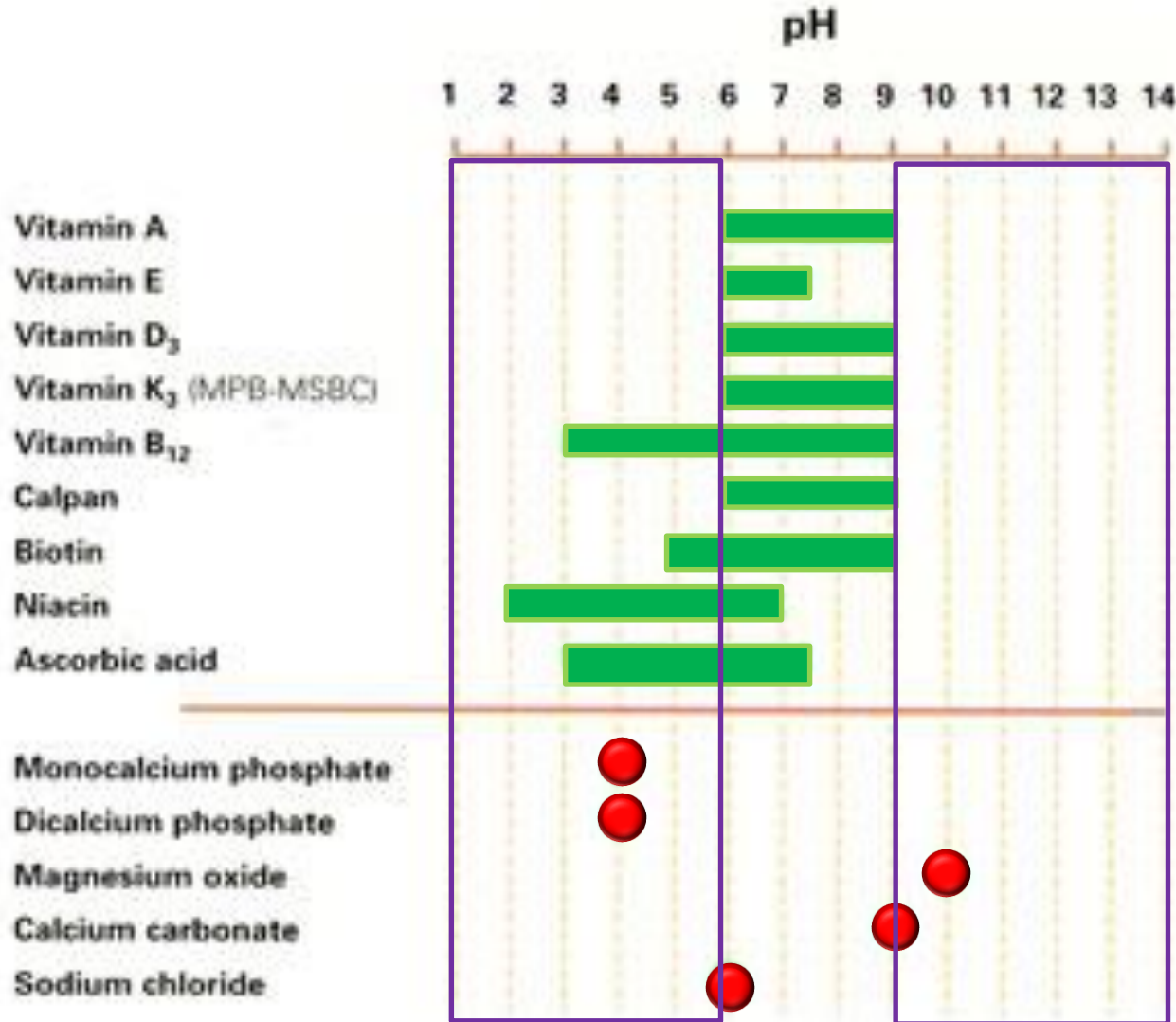
Flow Property	Angle of Repose (degrees)
Excellent	25 - 30
Good	31 - 35
Fair – aid not needed	36 - 40
Passable – may hang up	41 - 45
Poor – must agitate, vibrate	46 - 55
Very poor	56 - 65
Very, very poor	>66



مواد ناقل و
رقیق کننده

pH:

In premixes, the pH becomes a factor when the amount of free water is sufficient to allow the release of cations and anions from soluble components.



Most vitamins show greatest stability at approximately pH **5.5**

Redox activity of minerals and trace minerals (according to NFIA 1992)	
Trace Mineral	Redox activity
Cu CO ₃	+
Cu O	+
Cu SO ₄ , 5 H ₂ O	+++

Redox activity of minerals and trace minerals (according to NFIA 1992)	
Trace Mineral	Redox activity
Cu CO ₃	+
Cu O	+
Cu SO ₄ , 5 H ₂ O	+++
Ca (IO ₃) ₂	++
KI	+

Redox activity of minerals and trace minerals (according to NFIA 1992)	
Trace Mineral	Redox activity
Cu CO ₃	+
Cu O	+
Cu SO ₄ , 5 H ₂ O	+++
Ca (IO ₃) ₂	++
KI	+
Fe CO ₃	+
Fe ₂ O ₃	-
Fe SO ₄ , 7 H ₂ O	++
Fe SO ₄ , 1 H ₂ O	+

Redox activity of minerals and trace minerals (according to NFIA 1992)	
Trace Mineral	Redox activity
Cu CO_3	+
Cu O	+
$\text{Cu SO}_4, 5 \text{ H}_2\text{O}$	+++
$\text{Ca (IO}_3)_2$	++
KI	+
Fe CO_3	+
$\text{Fe}_2 \text{ O}_3$	-
$\text{Fe SO}_4, 7 \text{ H}_2\text{O}$	++
$\text{Fe SO}_4, 1 \text{ H}_2\text{O}$	+
Mn O	+
Mn SO_4	++

Redox activity of minerals and trace minerals (according to NFIA 1992)	
Trace Mineral	Redox activity
Cu CO ₃	+
Cu O	+
Cu SO ₄ , 5 H ₂ O	+++
Ca (IO ₃) ₂	++
KI	+
Fe CO ₃	+
Fe ₂ O ₃	-
Fe SO ₄ , 7 H ₂ O	++
Fe SO ₄ , 1 H ₂ O	+
Mn O	+
Mn SO ₄	++
Zn O	+
Zn SO ₄ , 1 H ₂ O	++

Carrier	Straight through flow	Angle of repose	Bulk density	Moisture	Absorption of moisture		pH
	mm orifice	degree	Lb/ft3	%	day	%	
Ground rice hulls	26	41	18.7	5	1 3 7	0.06 0.82 2.25	6.3
Fine limestone	26	70	62.4	0.2	1 3 7	0.02 0.02 0.02	9.2
Course limestone	7	27	71.2	0.4	1 3 7	0.27 0.35 0.44	9.0
Wheat midds	28	48	20.6	11.3	1 3 7	0.30 1.87 4.34	6.7
Dry wheat midds	35	47	22.5	5	1 3 7	5.31 8.94 11.7	6.9
Ground corn cob	20	50	25.5	5	1 3 7	2.69 5.66 8.13	5.4
Dicalcium phosphate	5	29	58.7	2.8	1 3 7	3.84 5.34 6.20	3.4
Dicalcium propionate	24	57	33.7	1.3	1 3 7	0.27 0.67 1.66	6.7
Vermiculite	9	28	8.1	5.1	1 3 7	0.39 0.48 3.37	6.3
Silicon dioxide	4	33	14.3	4.4	1 3 7	3.50 5.08 5.75	6.9

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Ground corn cob	20	50	25.5	5	1 3 7	2.69 5.66 8.13	5.4
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	mm orifice	degree	Lb/ft3	%	day	%	
Ground rice hulls	26	41	18.7	5	1 3 7	0.06 0.82 2.25	6.3
Fine limestone	26	70	62.4	0.2	1 3 7	0.02 0.02 0.02	9.2
Course limestone	27	27	71.2	0.4	1 3 7	0.27 0.35 0.44	9.0
Wheat midds	28	48	20.6	11.3	1 3 7	0.30 1.87 4.34	6.7
Dry wheat midds	28	47	22.5	5	1 3 7	5.31 8.94 11.7	6.9
Ground corn cob	20	50	25.5	5	1 3 7	2.69 5.66 8.13	5.4
Dicalcium phosphate	5	29	58.7	2.3	1 3 7	3.84 5.34 6.20	3.4
Dicalcium propionate	24	57	33.7	1.3	1 3 7	0.27 0.67 1.66	6.7
Vermiculite	9	28	8.1	5.1	1 3 7	0.39 0.48 3.37	6.3
Silicon dioxide	4	33	14.3	4.4	1 3 7	3.50 5.08 5.75	6.9

New generation:

Activated peptide

(pH, flowability, particle size, no water absorption, porosity)

Vit Supplement Formulation

Formula Code

Stage

Date

Formula Name

Birds Type

Strain

Ingredients	Description	Requirement	Unit	Concentration	Unit	Purity	Bioavailability	Days PPD**	Density (g/cm3)	Price (Rial/kg)
Vit A	All Tra Retinol	11000	(IU/Kg)	1000000000	(IU/Kg)	1	1	0	0.5	23000000
Vit D3	Cholecalciferol	3500	(IU/Kg)	500000000	(IU/Kg)	1	1	0	0.5	5200000
Vit E	DLαTocopherol	100	(IU/Kg)	500000	(IU/Kg)	1	1	0	0.5	1100000
Vit K3	MNBS	5	(mg/Kg)	96	(%)	0.4552	1	0	0.5	1700000
Vit B1	TMN	3	(mg/Kg)	98	(%)	0.92	1	0	0.5	5300000
Vit B2	Riboflavine	12	(mg/Kg)	80	(%)	1	1	0	0.5	3570000
Vit B3	Nicotinic Acid	55	(mg/Kg)	99.5	(%)	1	1	0	0.5	550000
Vit B5	D Ca Pantothena	15	(mg/Kg)	98	(%)	0.92	1	0	0.5	5200000
Vit B6	Pyridoxin-HCl	4	(mg/Kg)	99	(%)	0.823	1	0	0.5	4700000
Vit B9	Folic Acid	2	(mg/kg)	95	(%)	1	1	0	0.5	4700000
Vit B12	Cyanocobalamin	0.03	(mg/kg)	10000	(mg/kg)	1	1	0	0.5	10000000
Vit H2	Biotin	0.25	(mg/Kg)	2	(%)	1	1	0	0.5	1700000
Choline	Choline chloride	0	(mg/Kg)	60	(%)	0.86	1	0	0.5	90000
AntiOxid	200		(g/1000 Kg)	Filler & Carrier					0.5	150000
Corn Cob	100000		(g/1000 Kg)						0.4	2000
Active Peptid	200000		(g/1000 Kg)						0.8	2000
CaCo3									0.7	1500

** Days Past from Production Date

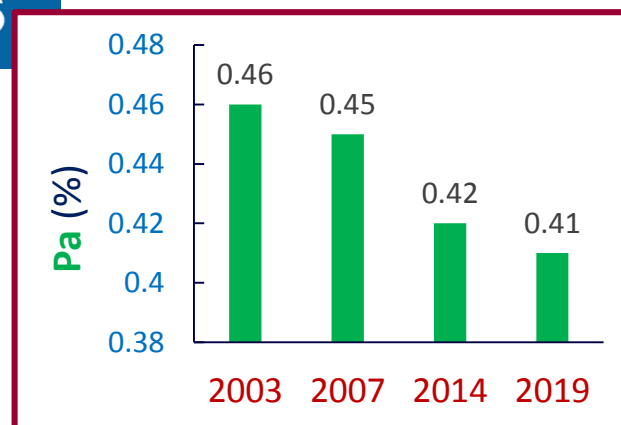
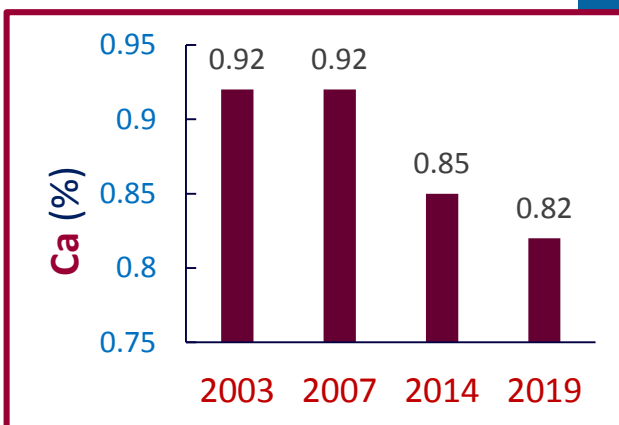
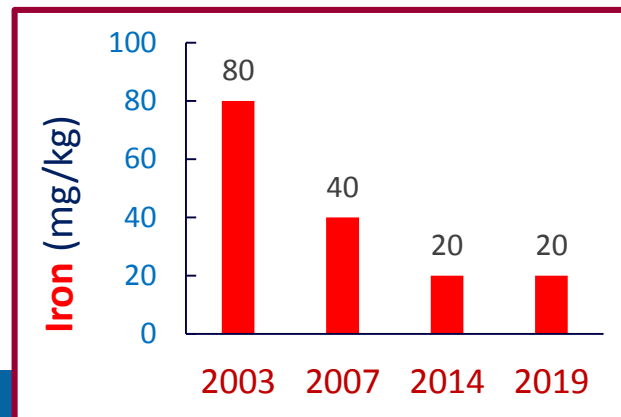
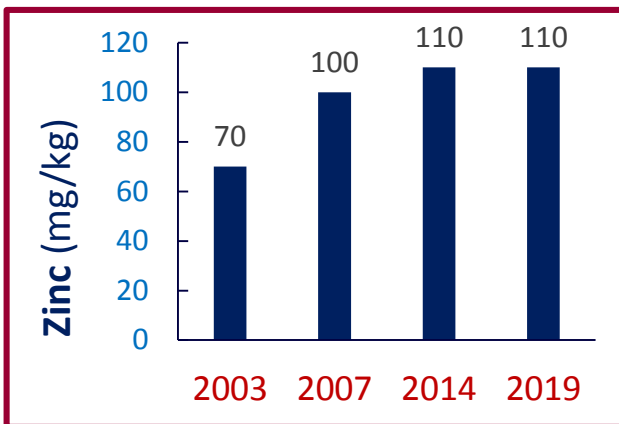
Save Data

Close

Save Values

Show

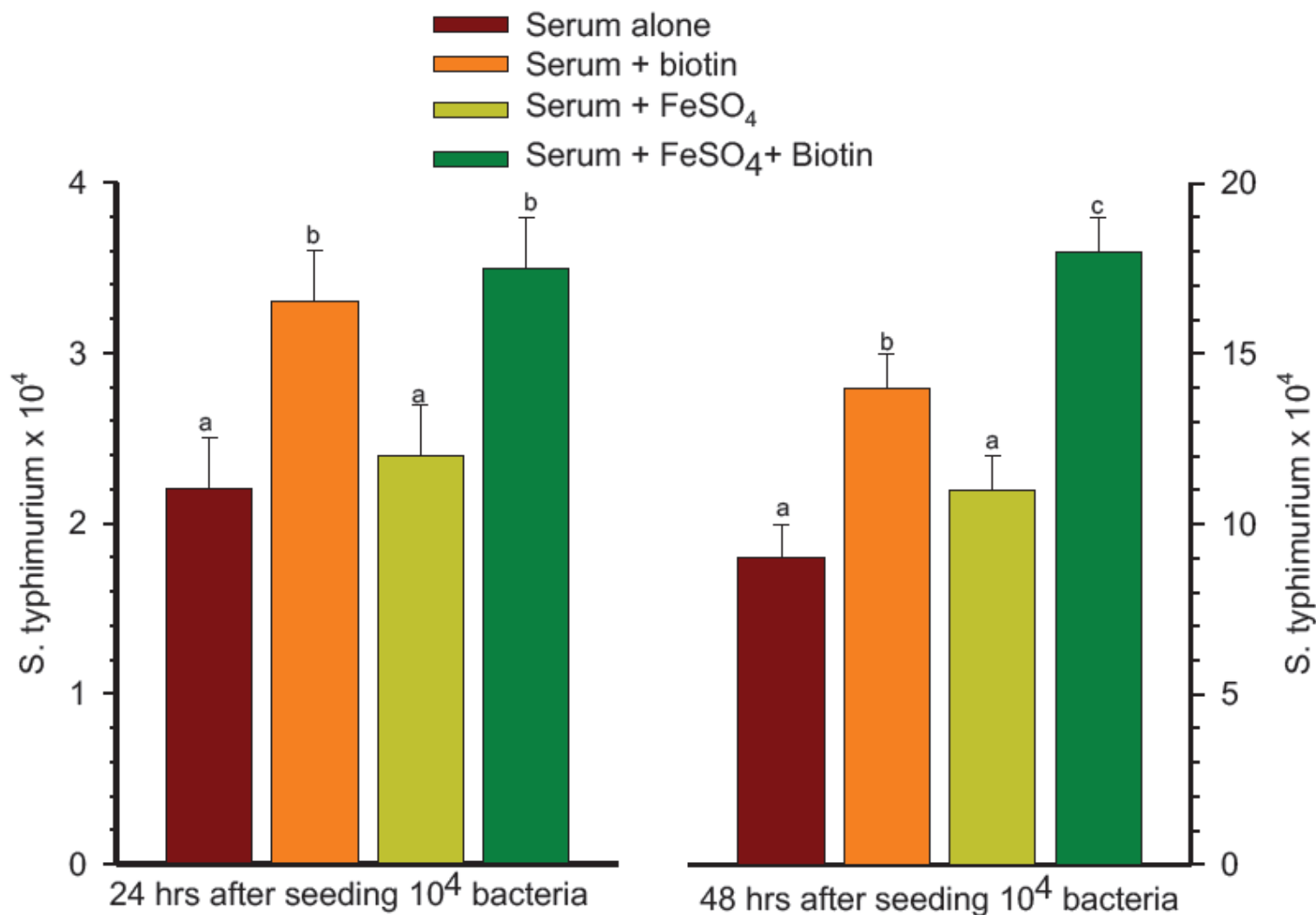




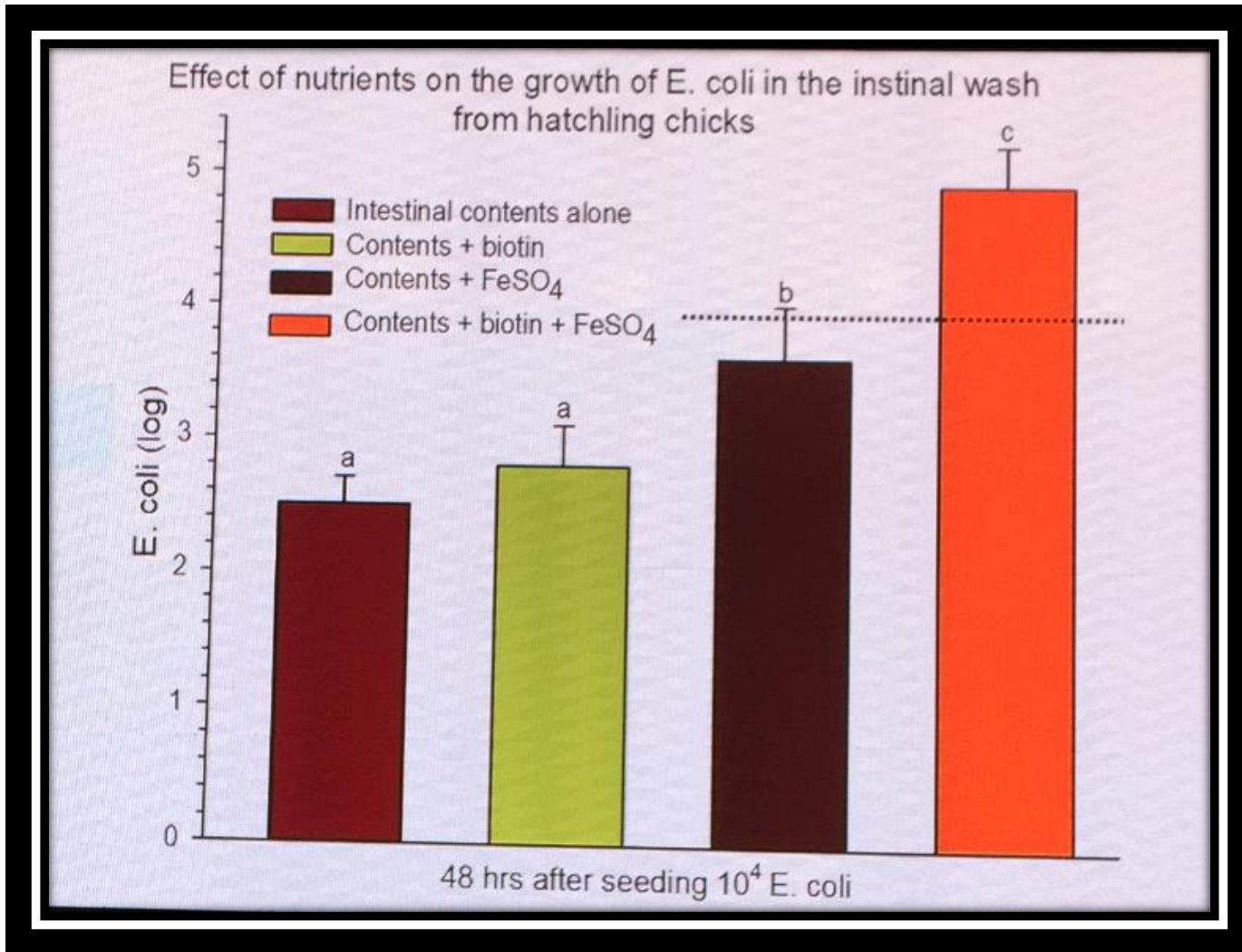
58

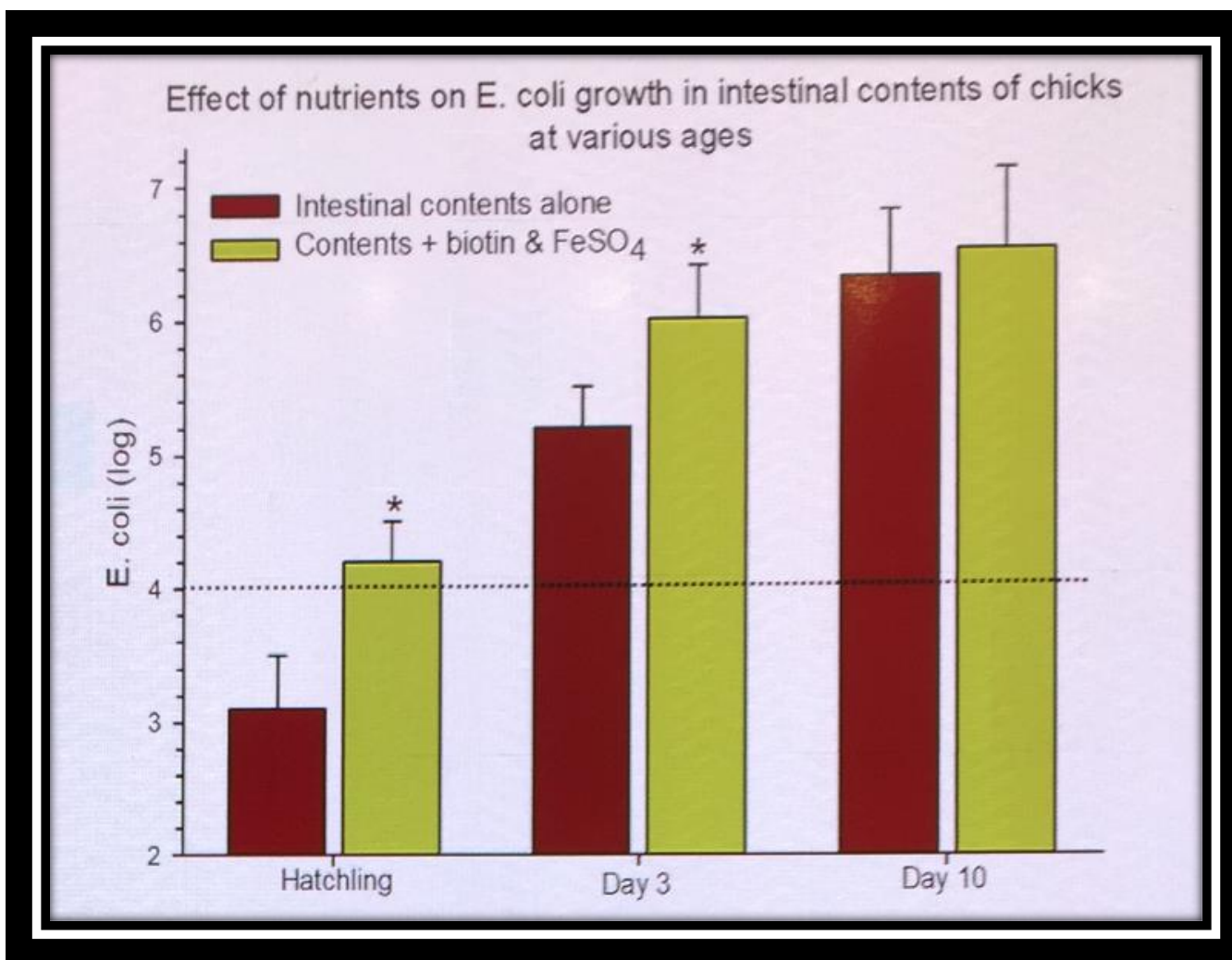


Iron is the second limiting nutrient in acute phase serum.



n = 6 wells per treatment; Serum was taken from broiler chicks 24 hrs after LPS challenge.





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Massey University

Towards a digestible calcium and phosphorus system

V. Ravindran
Massey University, Palmerston North
NEW ZEALAND

- Ca and P are considered together because of close biochemical relationship between them

Ca total : P available

- Imbalance of this ratio will lead to serious skeletal malformation
- Ca and/ or P excesses are far more common than deficiencies
- High levels of Ca and P are detrimental

A problem with high Ca

- High contents lower the utilisation of several nutrients - energy, lipids, protein, P
- Effects are greater with limestone compared to meat and bone meal
 - buffering action
 - gizzard pH
 - effect on enzyme efficacy. e.g. phytase

	Ca digestibility
Limestone	
Ca:P = 1.50	65
Ca:P = 2.00	55
Ca:P = 2.50	49
Limestone	
< 0.5 mm particle size	41
1-2 mm particle size	72
Oyster shell	
< 0.5 mm particle size	36
1-2 mm particle size	59

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Some studies showing the zinc requirement of broiler chickens

References	Year	Sex	Age (Day)	Diet type	Traits evaluated	Estimated requirement (mg kg ⁻¹)
Rossi, <i>et al.</i>	2007	M ^a	0-42	Corn-soy	Skin tearing	105
Vieira <i>et al.</i>	2013	M	0-42	Corn-soy	Footpad integrity	
Gomez	2008	M and F	8-21	Practical	Tibia Zn	85
Huang <i>et al.</i>	2007	M	0-21	Corn-soy	Weight gain	84
Mohanna and Nys	1999	-	5-21	Corn-soy	Tibia and plasma Zn	75
Bao <i>et al.</i>	2009	-	14-35	-	Weight gain	68
Xiudong Liao <i>et al.</i>	2013	-	22-42	Corn-soy	Tibia Zn	62
Ao <i>et al.</i>	2007	M	0-21	Corn-soy	Weight gain	37
Wedekind and Baker	1990	M	8-12	Semi purified	Weight gain	33
Ao <i>et al.</i>	2006	M	0-21	Corn-soy	Weight gain	32.8
Steinruck and Kirchgessner	1993	-	72-107	Semi purified	Weight gain	32
Zeigler <i>et al.</i>	1961	-	-	Semi purified	Weight gain	23
Batal <i>et al.</i>	2001	F ^b	1-3	Semi purified	Weight gain	21.1
Dewar and Downie	1984	M and F	0-3	Purified	Live weight	10
Emmert and Baker	1995	-	8-22	Purified	Weight gain	

^a Male, ^b Female.

Feed Ingredients	Zinc content (mg/kg)
Corn	18

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30
Canola meal	71

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30
Canola meal	71
Corn gluten	33

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30
Canola meal	71
Corn gluten	33

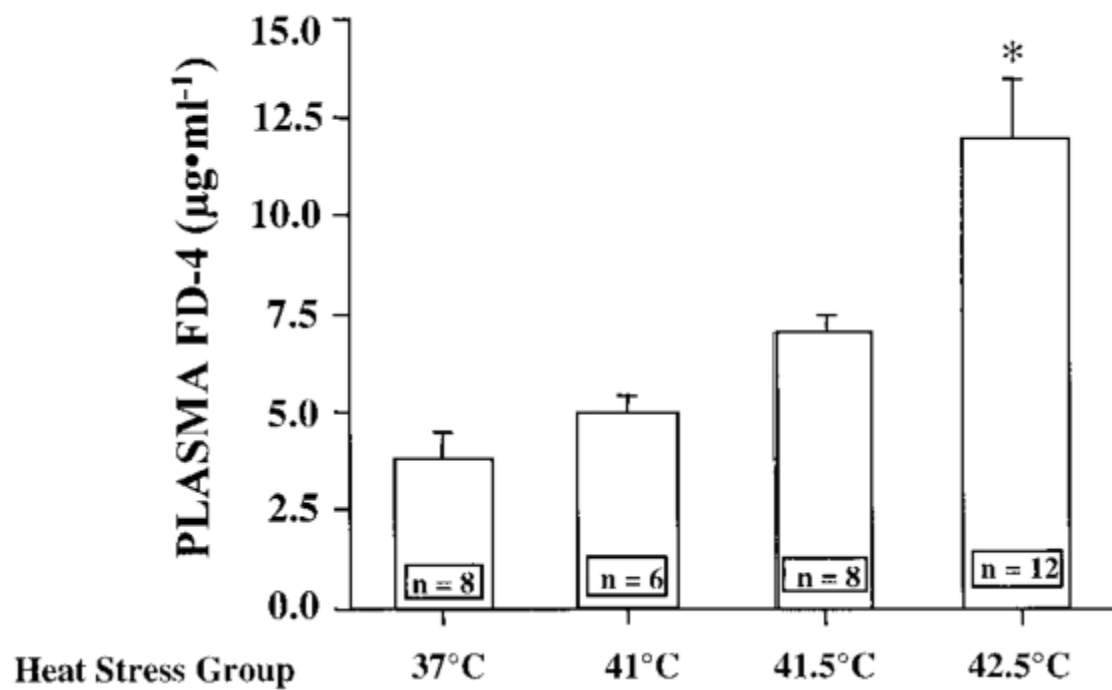
What does it means?

Natural Zn concentrations in feedstuffs are generally lower than the daily Zn requirement for broiler chickens leading to the necessity of dietary Zn supplementation.

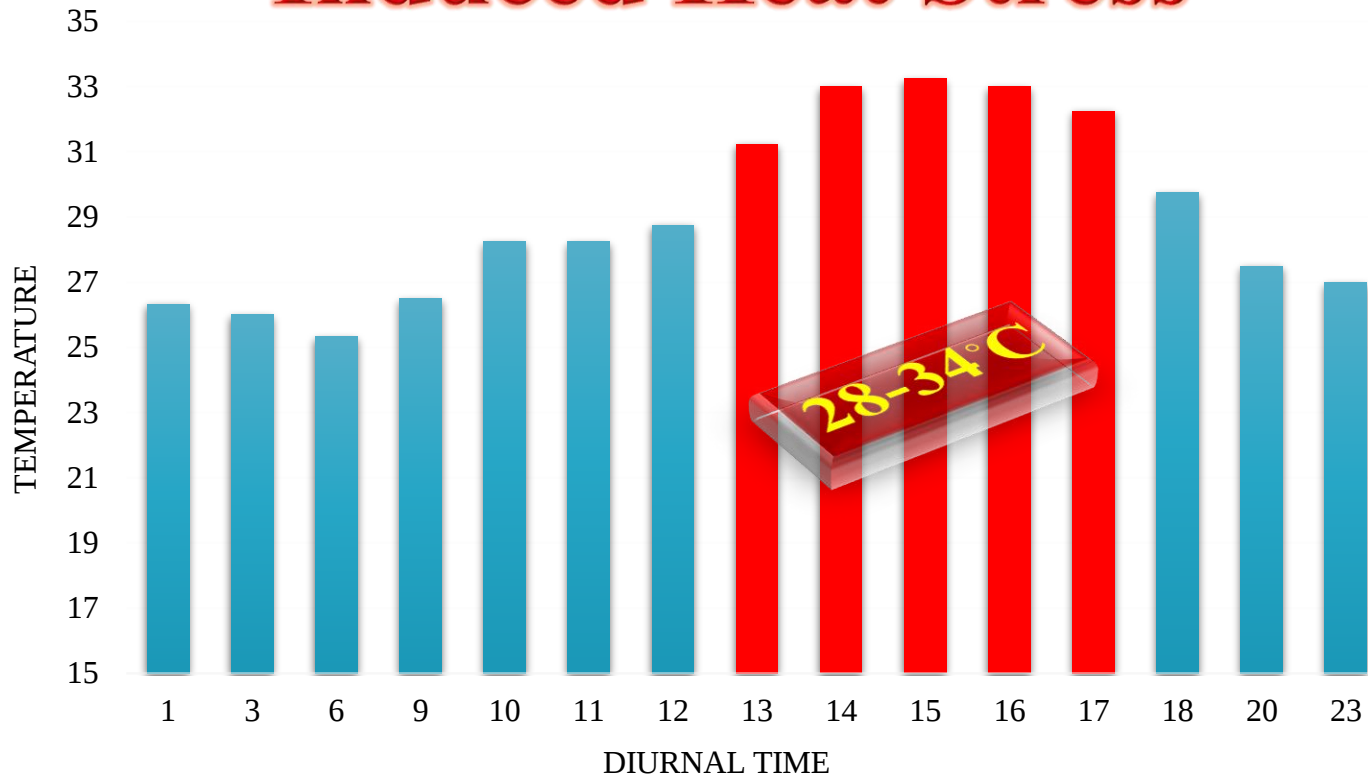


Heat Stress





Induced Heat Stress



Average diurnal house temperature during 21 to 24 days of age
(Red bar show the temperature at daily heat stress period)



Effect of experimental diets on carcass fractional weights (%) of male broiler chickens (d 42).

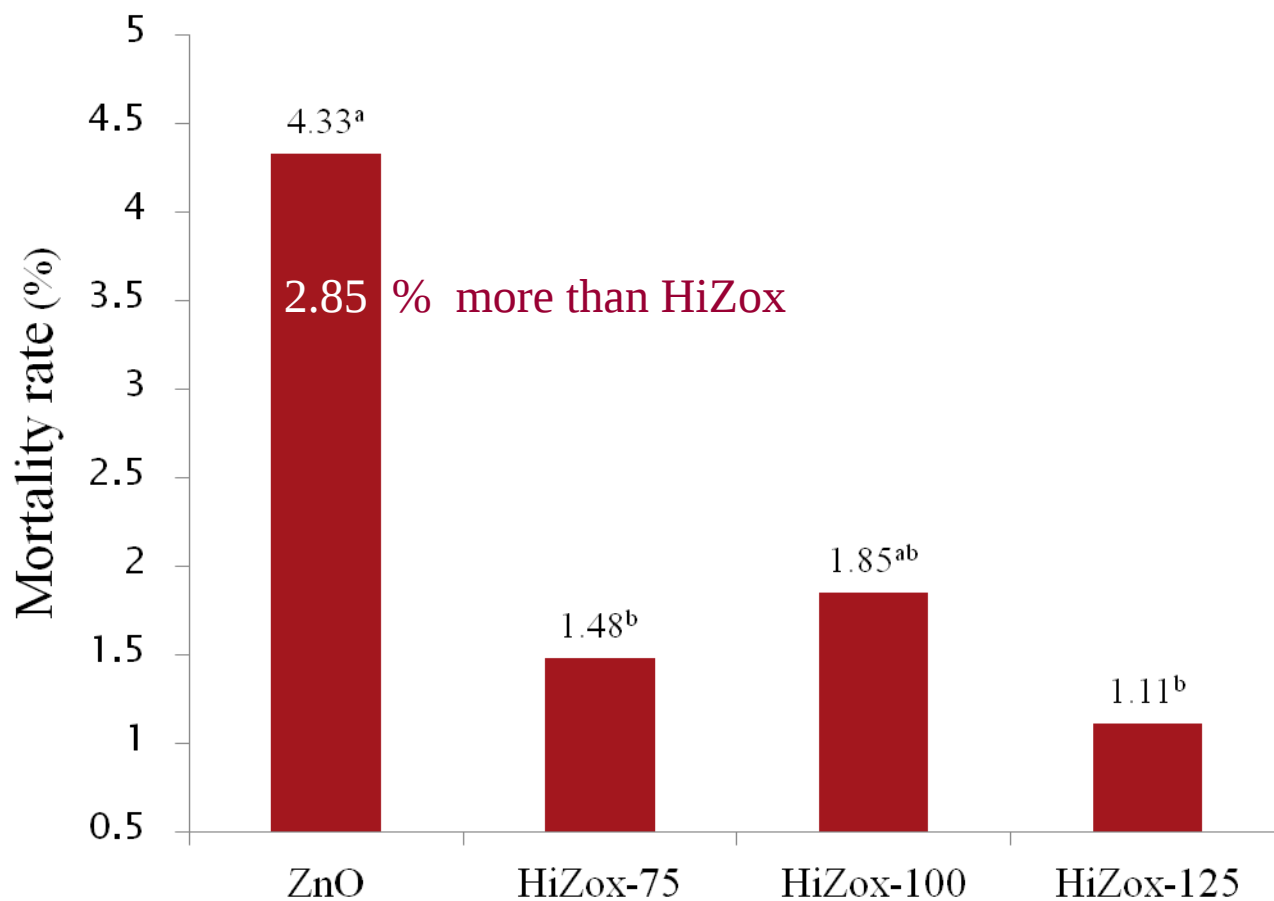
Treatment	Carcass	Breast	Thighs	AFP ¹	Liver
ZnO-100	75.6	26.8	21.0	1.16	1.67 ^b
HiZox-75	75.6	27.2	21.0	1.21	1.80 ^{ab}
HiZox-100	75.4	26.8	20.6	1.27	1.90 ^a
HiZox-125	75.5	26.8	20.7	1.33	1.83 ^{ab}
SEM	0.28	0.38	0.17	0.08	0.05
P-Value	0.95	0.84	0.20	0.45	0.04

1. Abdominal fat pad

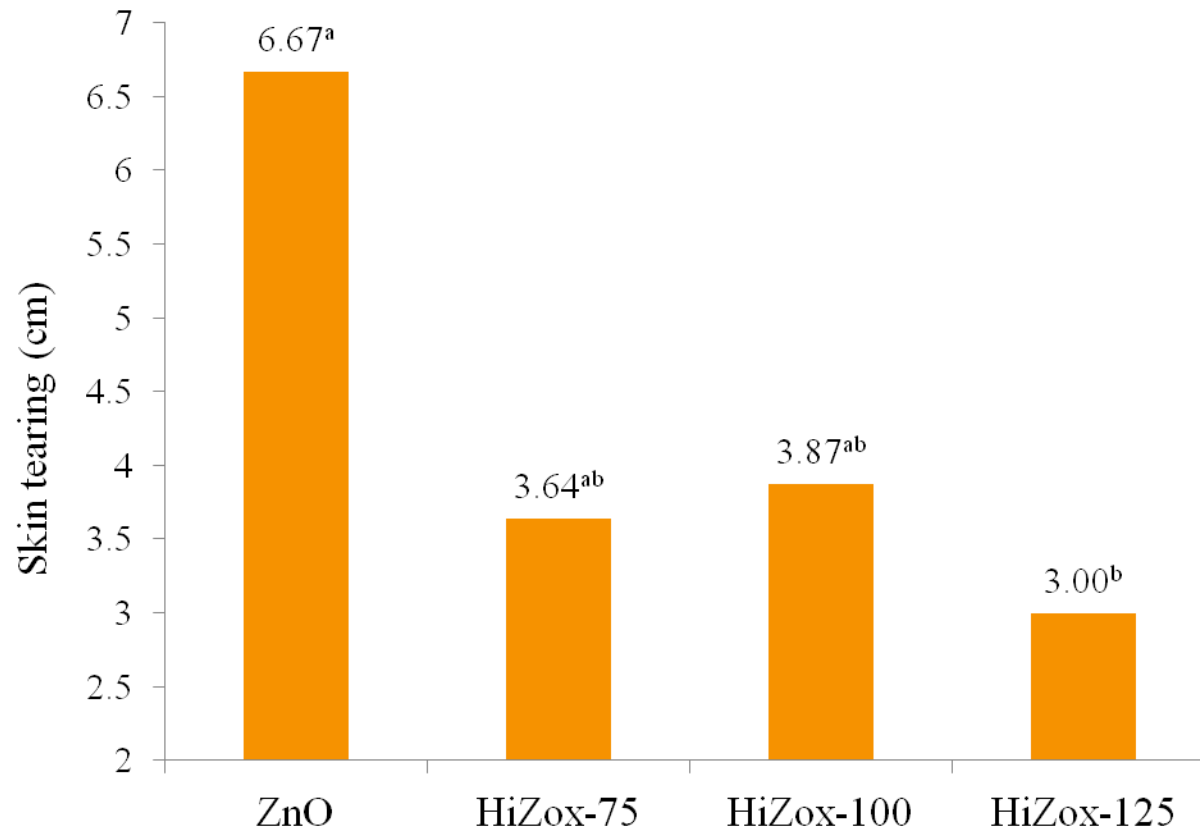
^{abc} Means in a column with different superscripts differ significantly ($P < 0.05$).

Roberson and Edwards, 1994

Stress → liver Zn↑ → plasma zinc↓ → a marginal Zn deficiency



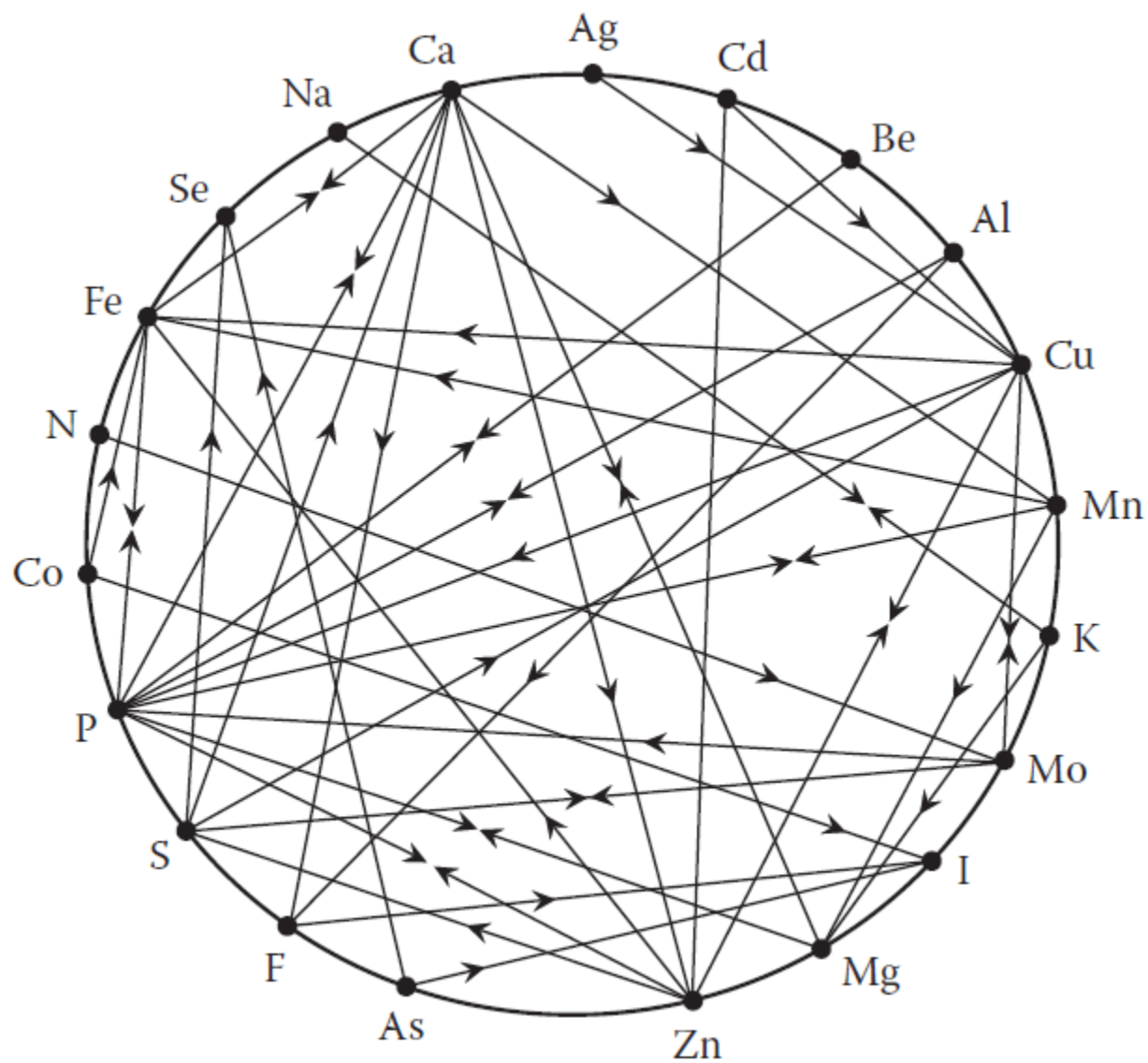
Effect of experimental diets on mortality rate of heat stressed male broiler chicken during 1 to 42 days ($P < 0.06$, SE 0.06).

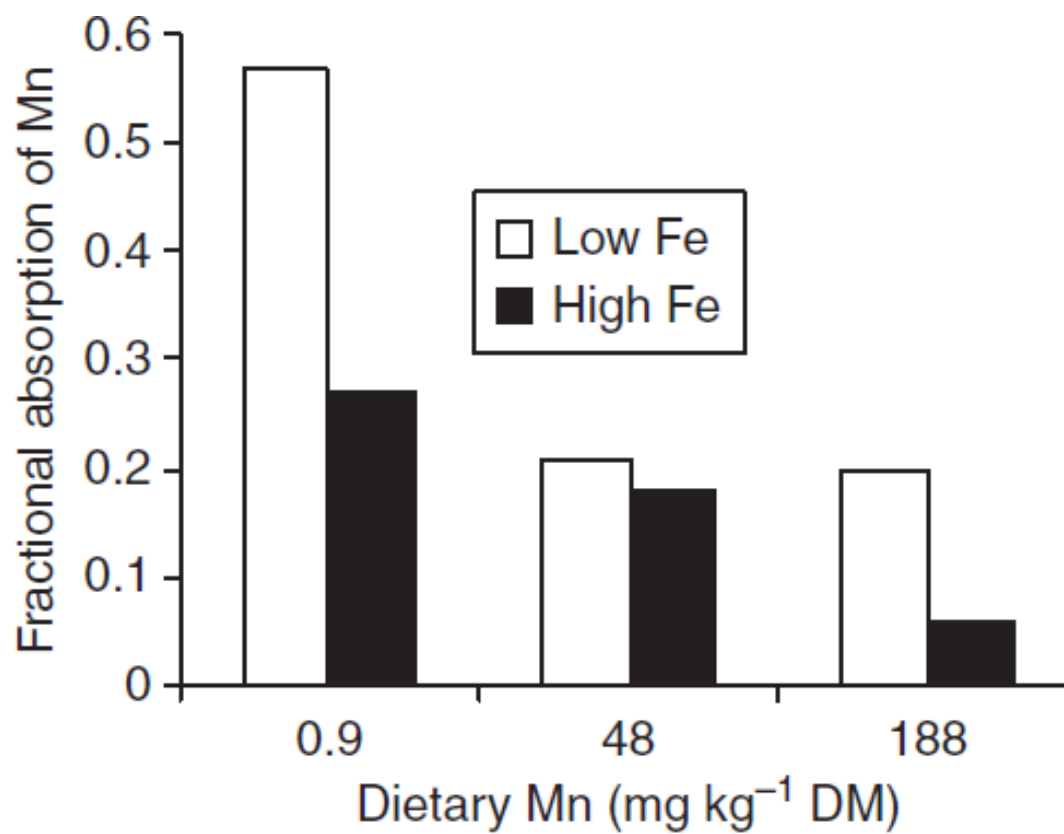


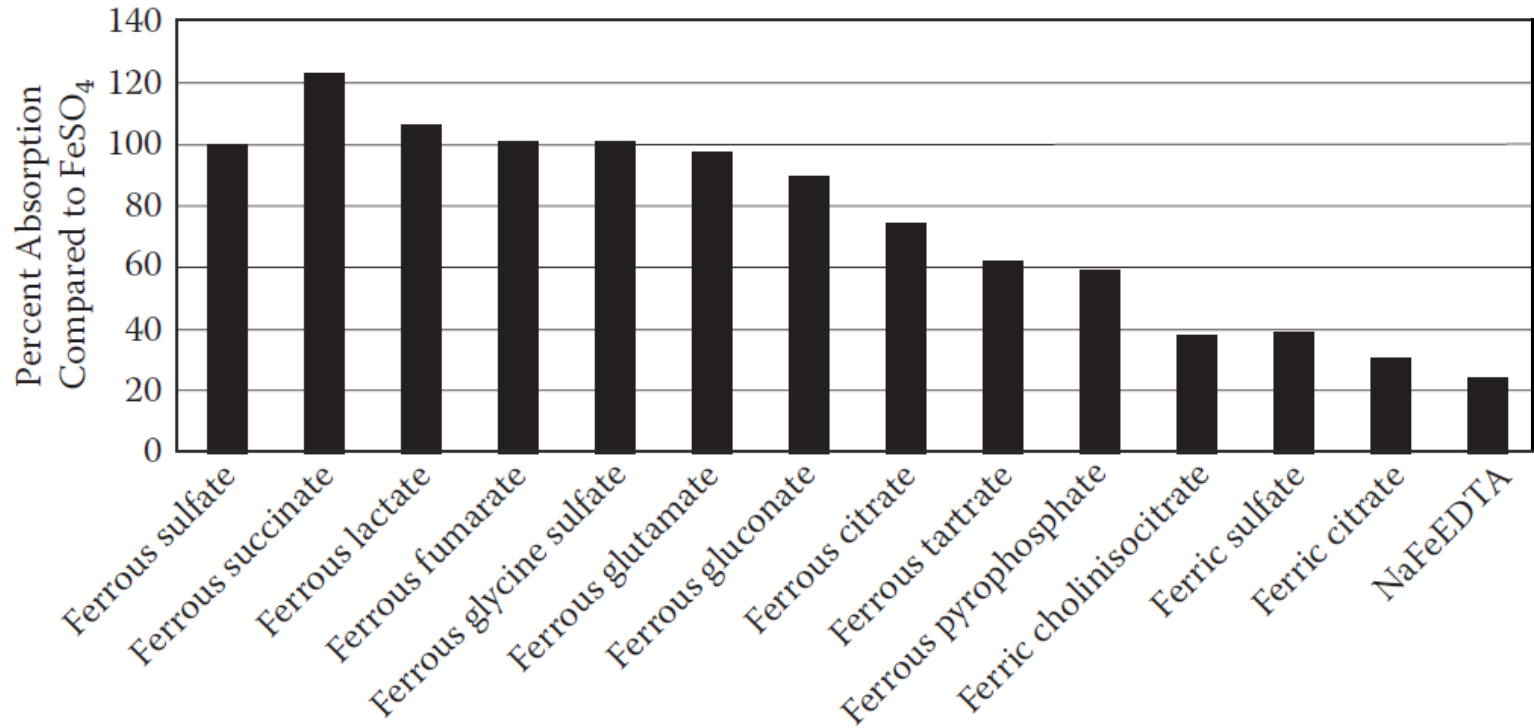
Effect of experimental diets on skin resistance test of heat stressed male broiler chicken at 42 day ($P < 0.07$, SE 1.01).



اثرات متقابل







Min Supplement Formulation



Formula Code

Stage

Date

Formula Name

Birds Type

Strain

Ingredients	Description	Requirement	Unit	Concentration	Unit	Purity	Bioavailability	Days PPD**	Density (g/cm3)	Price (Rial/kg)
Ferro	FeSO4,4H2O	50	(mg/Kg)	22.4	(%)	1	1	1	0.8	16000
Manganes	MnO2	120	(mg/Kg)	63.2	(%)	0.537	0.3	1	0.8	5500
Zinc	ZnO	110	(mg/Kg)	80.3	(%)	0.946	1	1	0.8	180000
Copper	CuSO4,5H2O	10	(mg/Kg)	24	(%)	0.9527	1	1	0.8	105000
Selenium	Sodium Selenite	0.3	(mg/kg)	1	(%)	1	1	1	0.8	52000
Iodine	Ca(IO3)2,H2O	2	(mg/kg)	61	(mg/kg)	1	0.95	1	0.8	1700000
Cobalt	COSO4,7H2O	0	(mg/Kg)	30	(%)	1	1	1	0.8	100000
Choline	Choline Chloride	400	(mg/Kg)	60	(%)	0.86	1	0	0.5	90000
AntiOxid			(g/1000 Kg)	Filler & Carrier					0.5	150000
MinOysShell	10000		(g/1000 Kg)						0.5	2000
Active Peptid	20000		(g/1000 Kg)						0.8	2000
Corn Cob									0.4	2000

** Days Past from Production Date

Save Data

Close

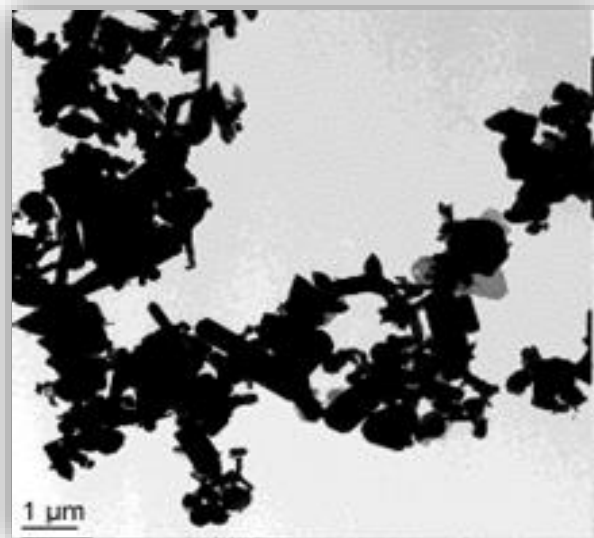
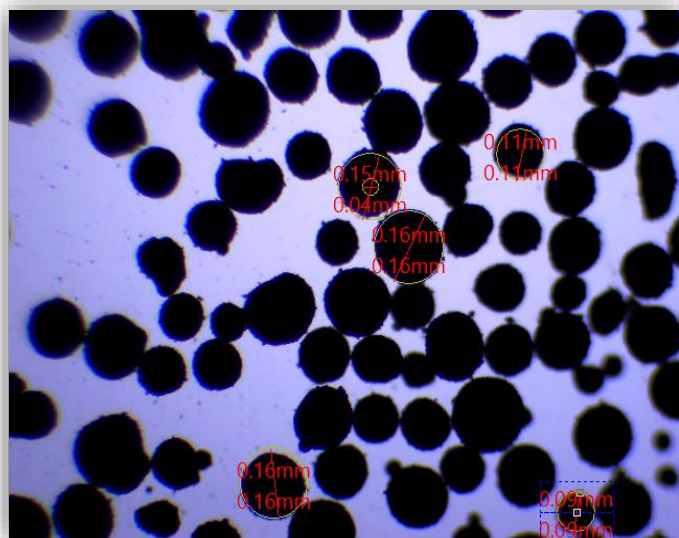
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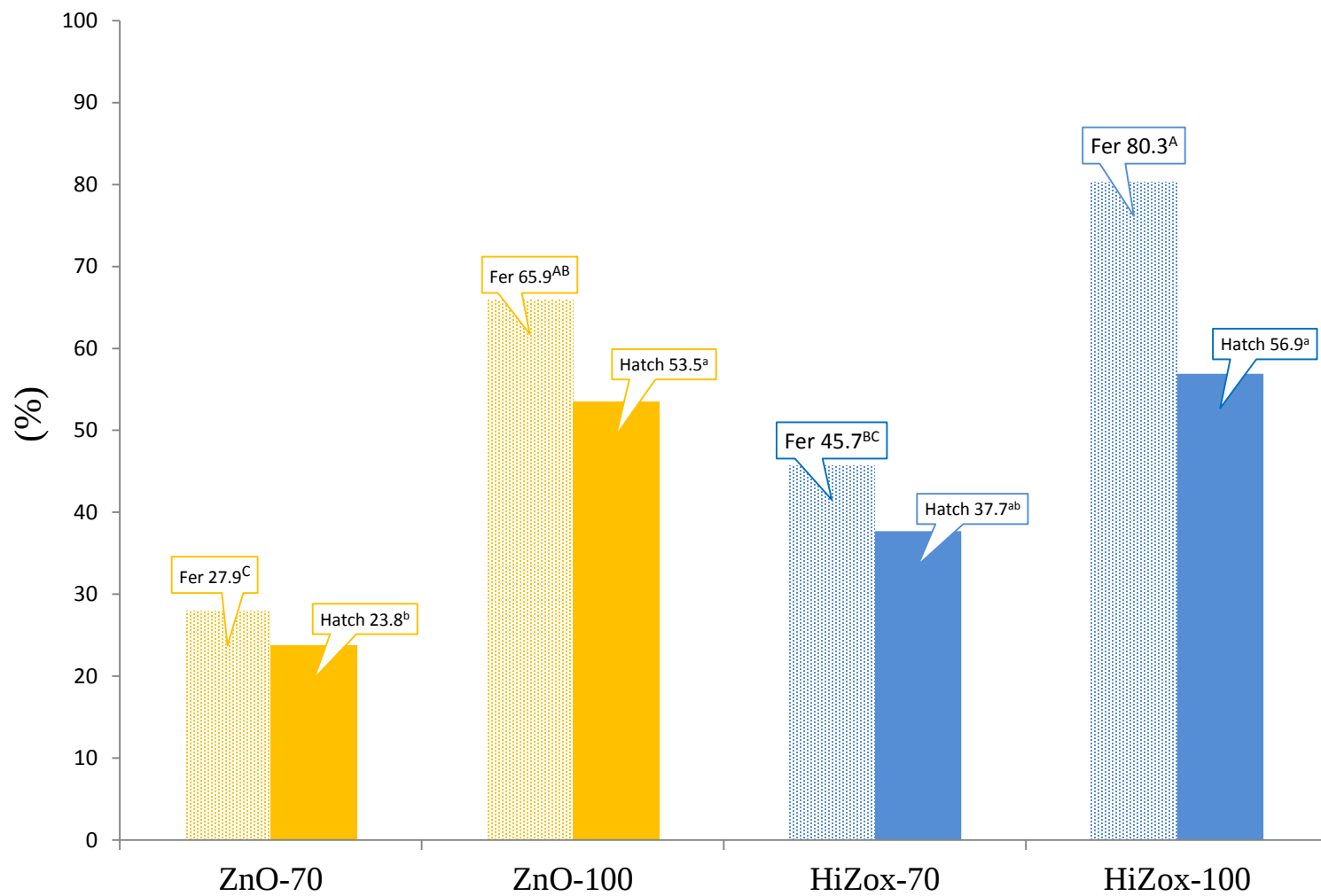
مقایسه خصوصیات فیزیکی انواع اکسید روی

آلودگی به عناصر سنگین				نسبت سطح به وزن (m ² /g)	رنگ	قابلیت میکس شدن	زاویه ریزش (درجه)	شکل	اندازه ذرات (μm)	منبع اکسید روی
دی اکسین (ng)	سرب (ppm)	کادمیوم (ppm)	آرسنیک (ppm)							
۱/۵	۲۰	۲	۵	۴۲	کرم	خوب	۲۸	صفحه‌ای	کمتر از ۱۰۰	اکسید روی فعال شده
۱/۵	۸۰	۱۱	۱۰	۴/۲	سفید	ضعیف	۳۵	میله‌ای	۱۰۰ تا ۱۰۰۰	اکسید روی معمولی



- Crystallite size: X-Ray diffraction
- Aggregate/agglomerate sizes: low-angle laser light scattering.
- Primary particle size and shape: transmission electron microscopy (TEM) and scan electron microscopy (SEM).
- Specific surface area and porosity: nitrogen adsorption applied to BET theory.

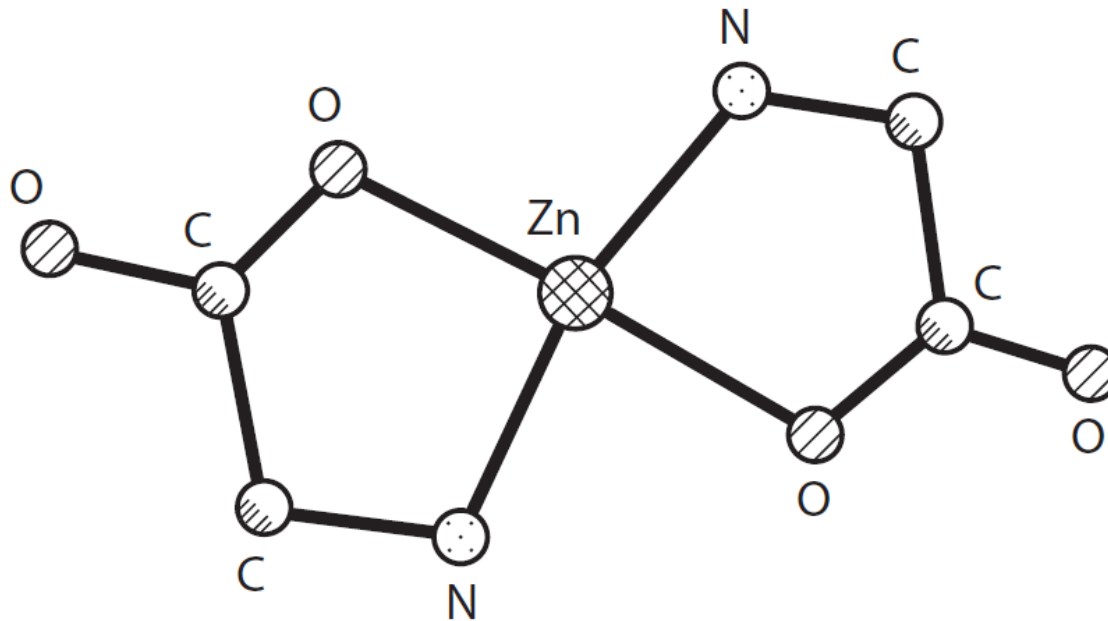


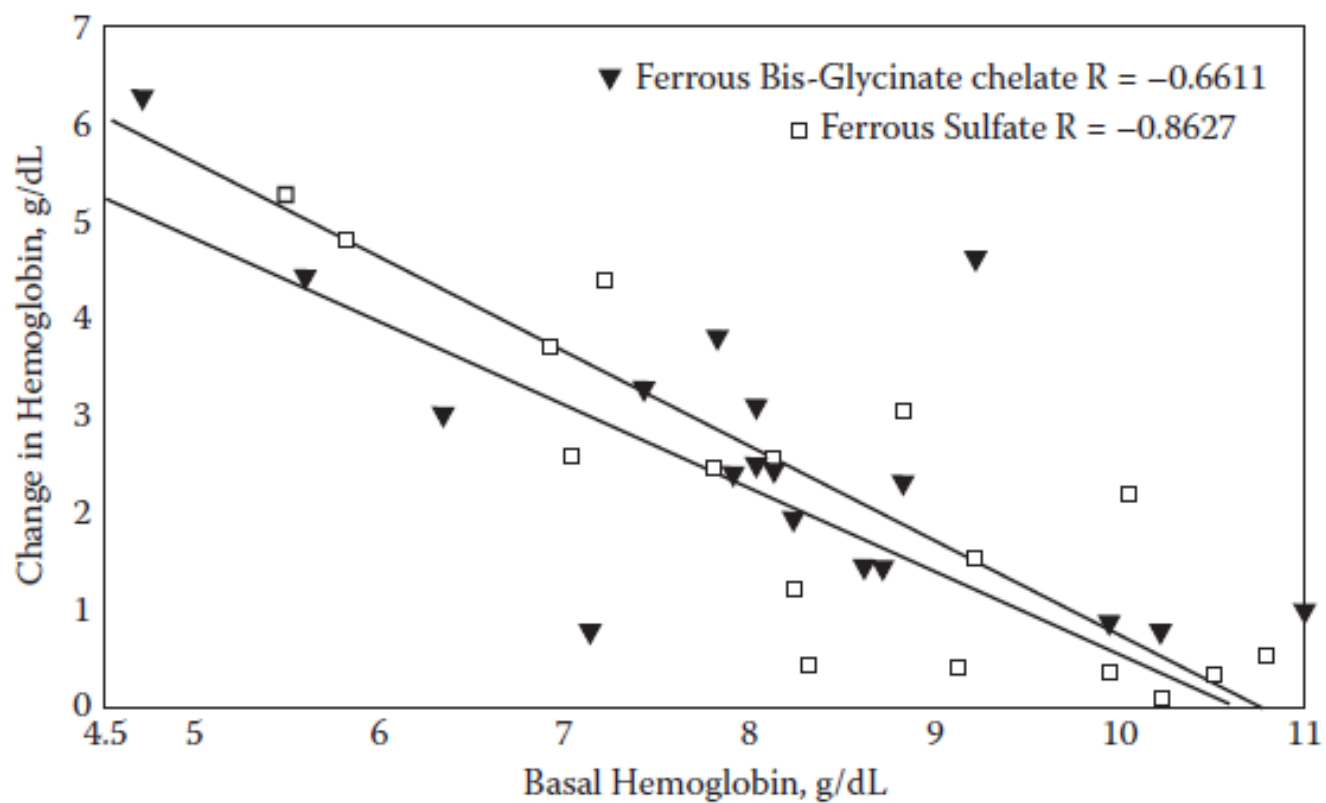




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