

توليد كننده مڪمل، پريميڪس، كنسائٽره و خوراك طيور

Since 1994



چالش های تامین ویتامین ها و مواد معدنی



ویتامین ها

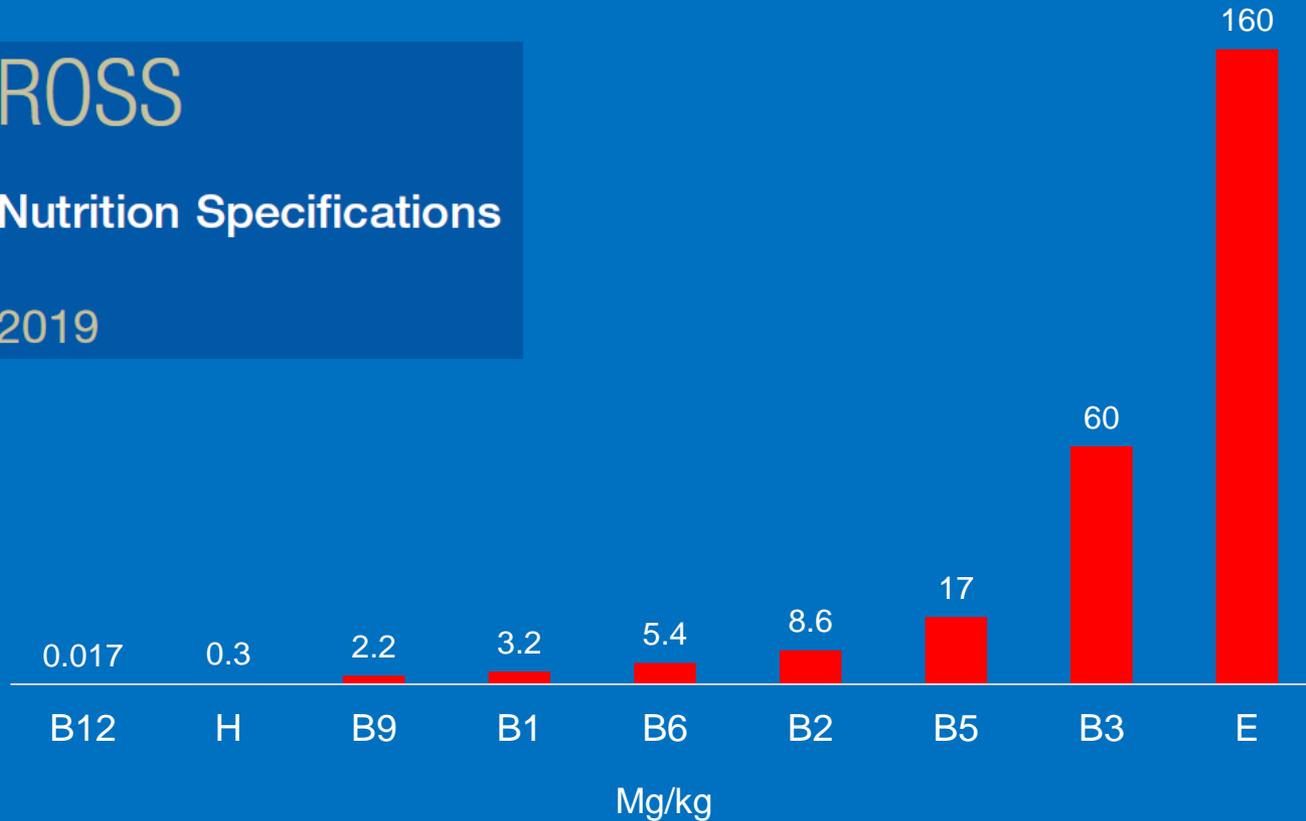


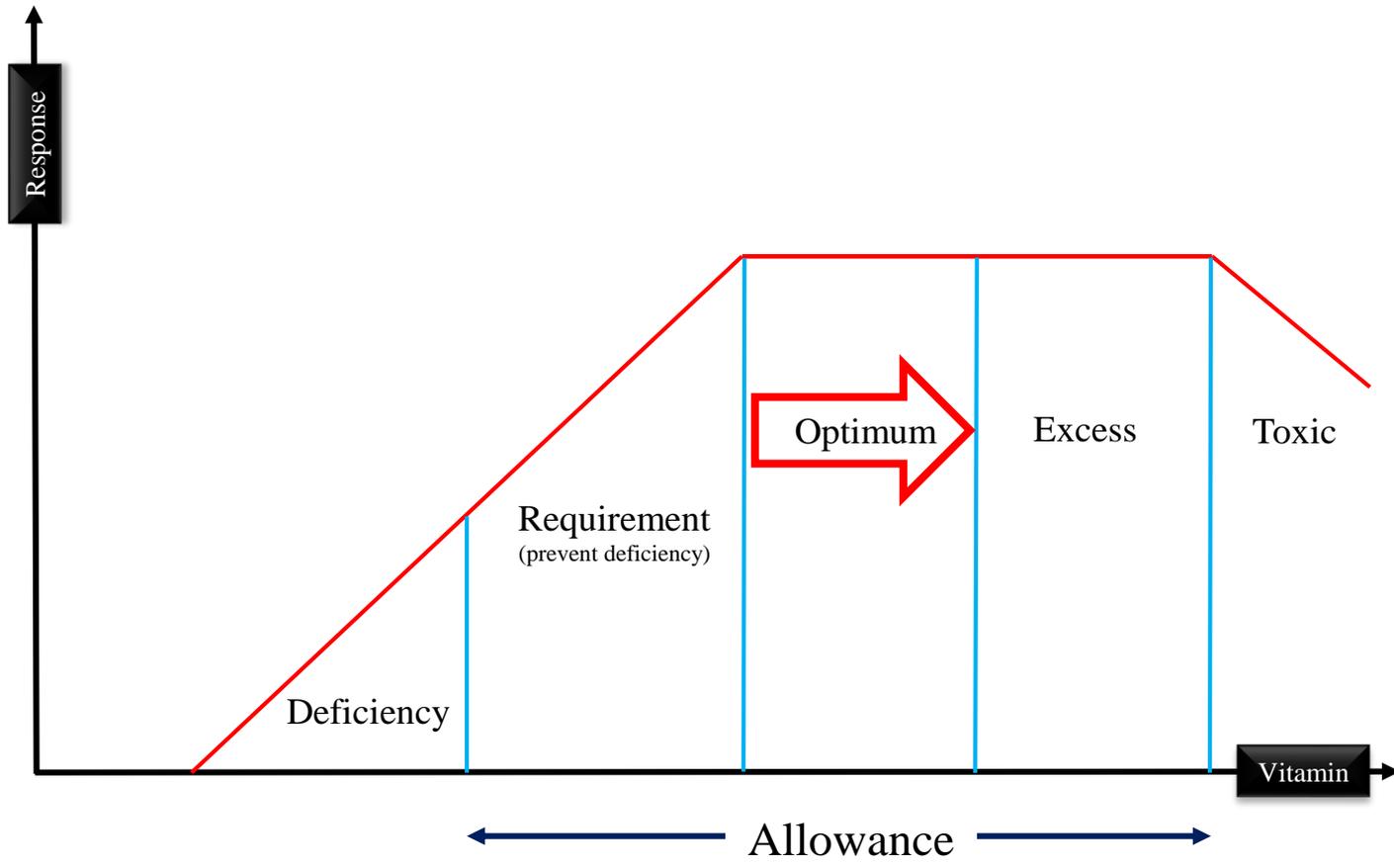
Requirement of vitamins

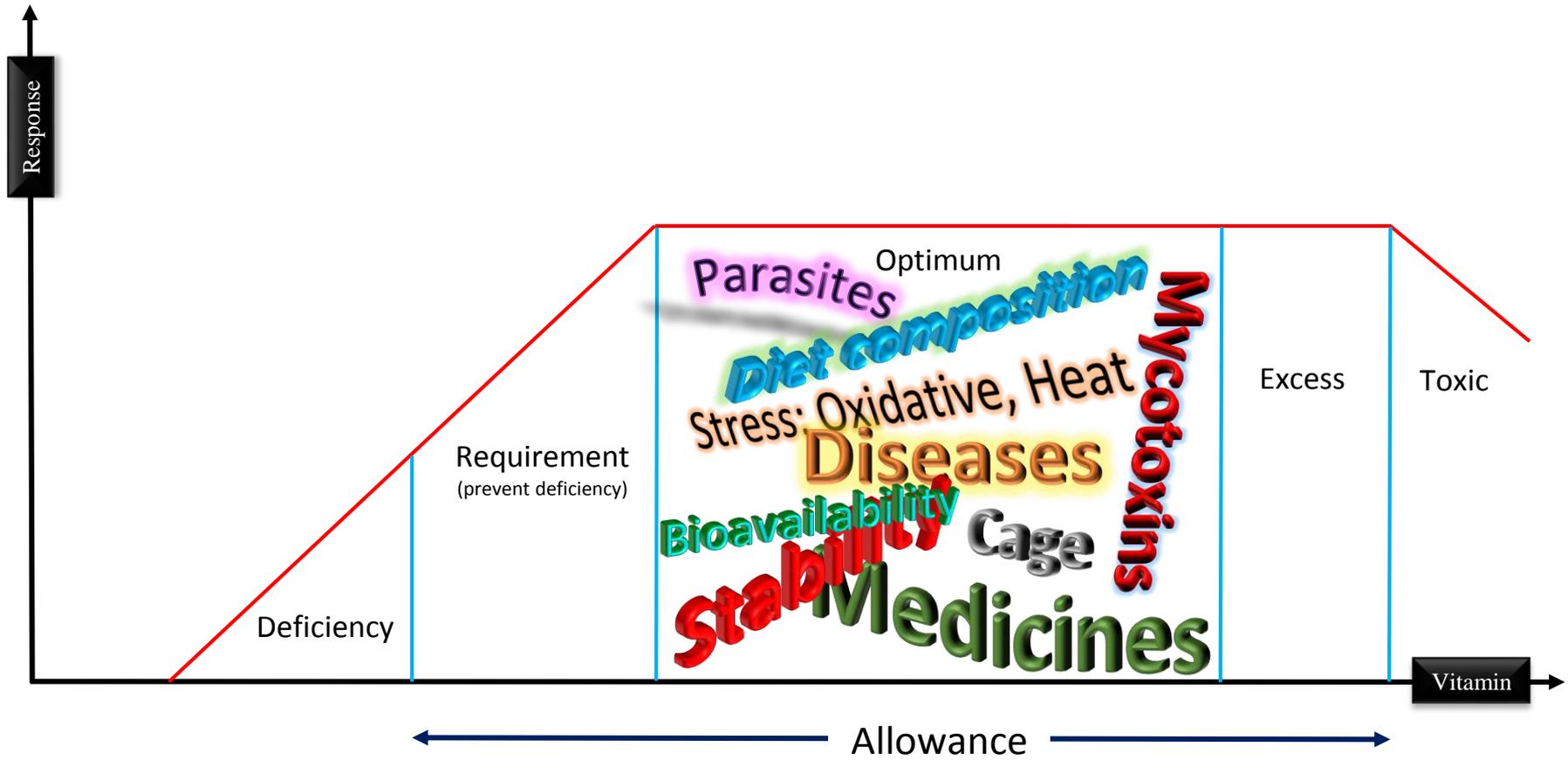
ROSS

Nutrition Specifications

2019



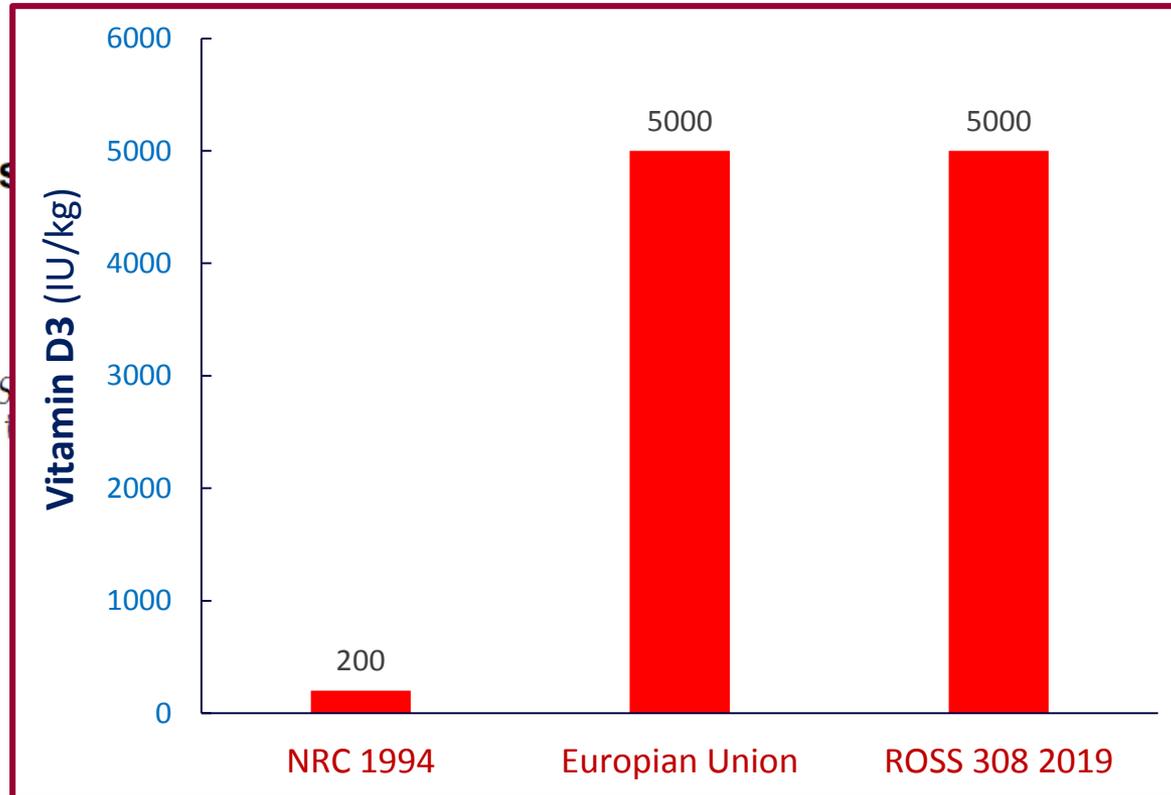






A reassess

*Agriculture, S
7RU, UK; and



enotypes

Tyne, NE1
Newcastle on

2019 Poultry Science 98:330–340

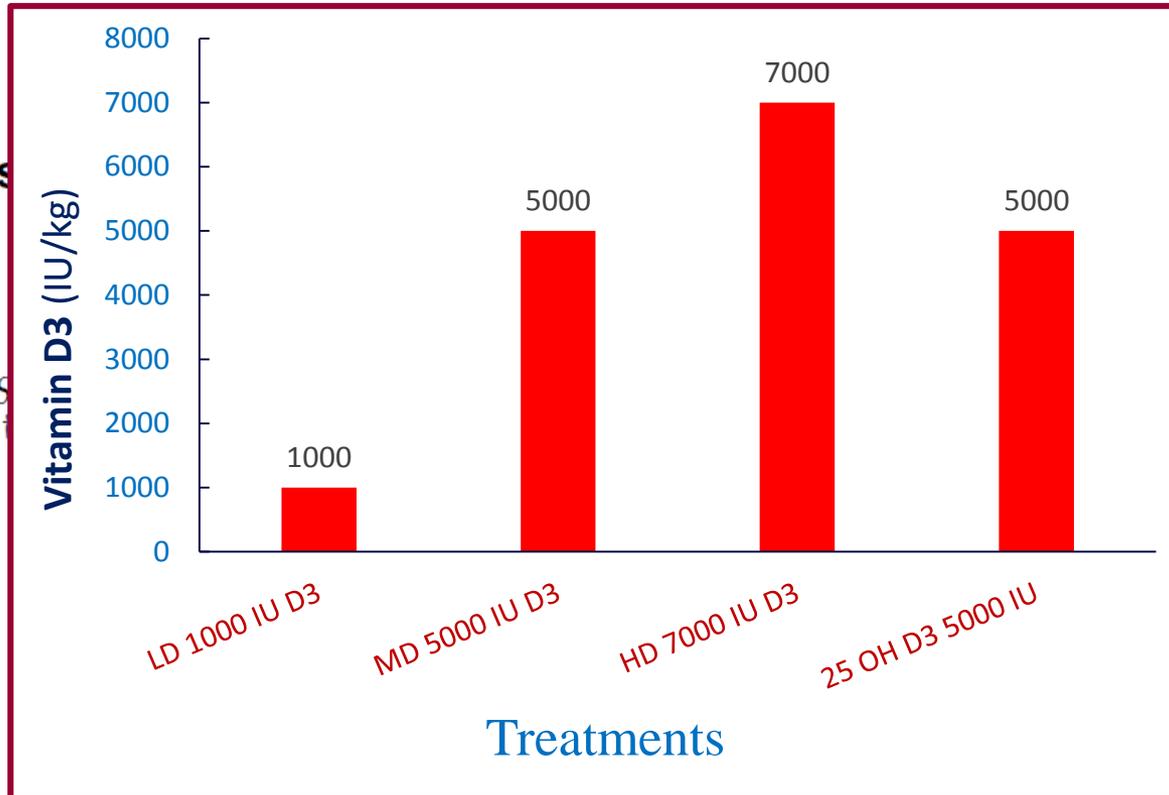


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Treatments

2019 Poultry Science 98:330–340

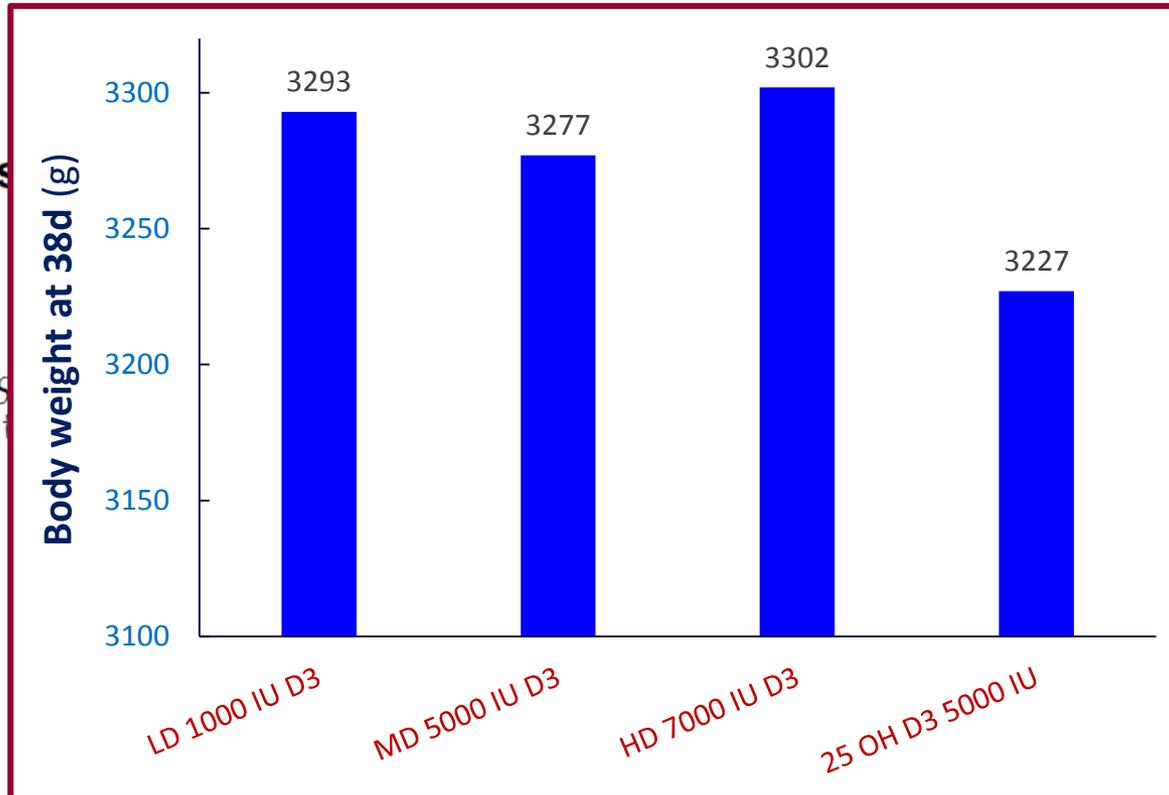


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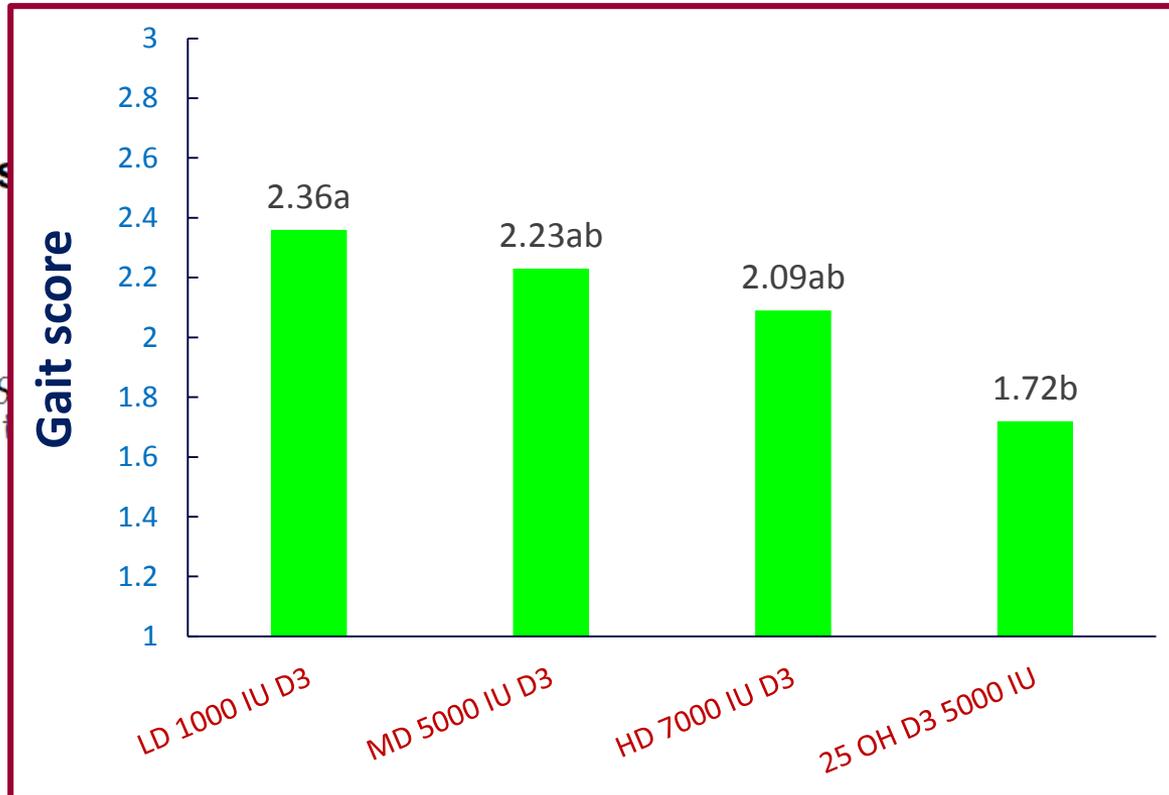


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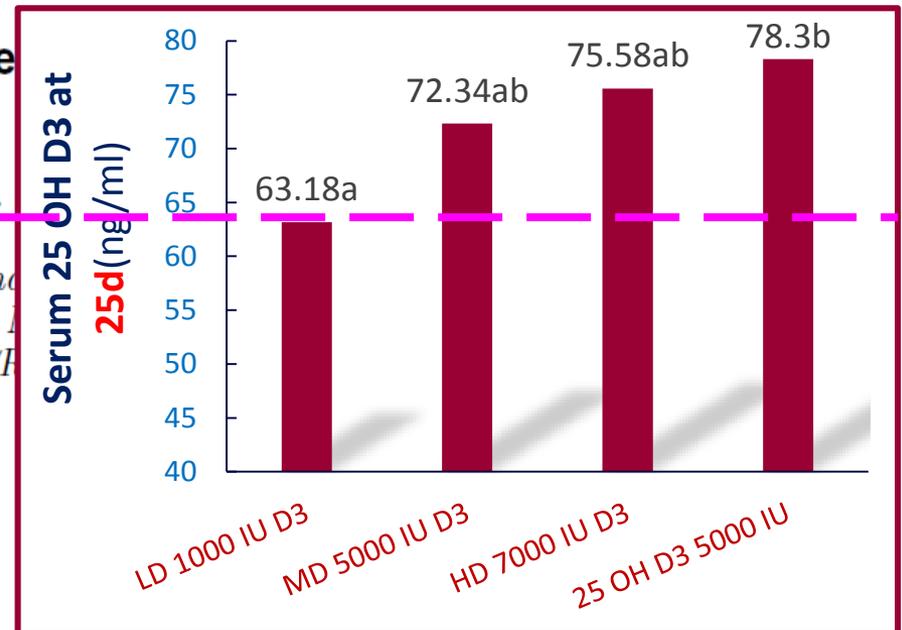
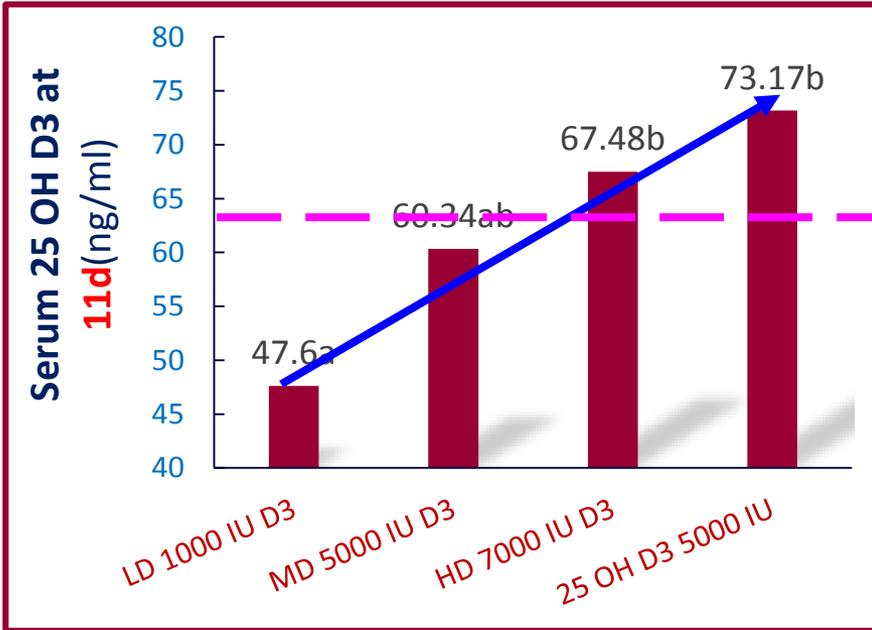
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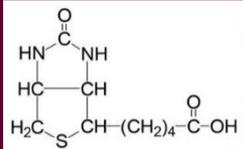
2019 Poultry Science 98:330–340



2019 Poultry Science 98:330–340

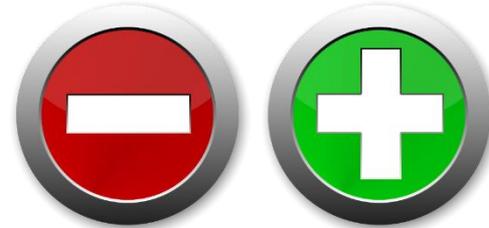
New biochemical function

Carboxylases



Gene
expression

- Development
- Immunity
- Growth
- Metabolism
- **Reproduction**



CHEMICAL STRUCTURE, PROPERTIES, AND ANTAGONISTS

The chemical structure of biotin in metabolism includes a sulfur atom in its ring (like thiamin) and a transverse bond across the ring (Fig. 11.1). The empirical formula for biotin is $C_{11}H_{18}O_3N_2S$. Biotin is a fusion of an imidazolidone ring with a tetrahydrothiophene ring bearing a valeric acid side chain. It is a monocarboxylic acid with sulfur as a thioether linkage. Biotin, with its rather unique structure, contains three asymmetric carbonations, and therefore eight different isomers are possible. Of these isomers only one contains vitamin activity, *d*-biotin. The stereoisomer *l*-biotin is inactive.

Biotin crystallizes from water solution as long, white needles. Its melting point is 232 to 233°C. Free biotin is soluble in dilute alkali and hot water and practically insoluble in fats and organic solvents. Biotin is quite stable under ordinary conditions. It is destroyed by nitrous acid, other strong acids, strong bases, and formaldehyde and is inactivated by rancid fats and choline (Scott et al., 1982). It is gradually destroyed by ultraviolet radiation.

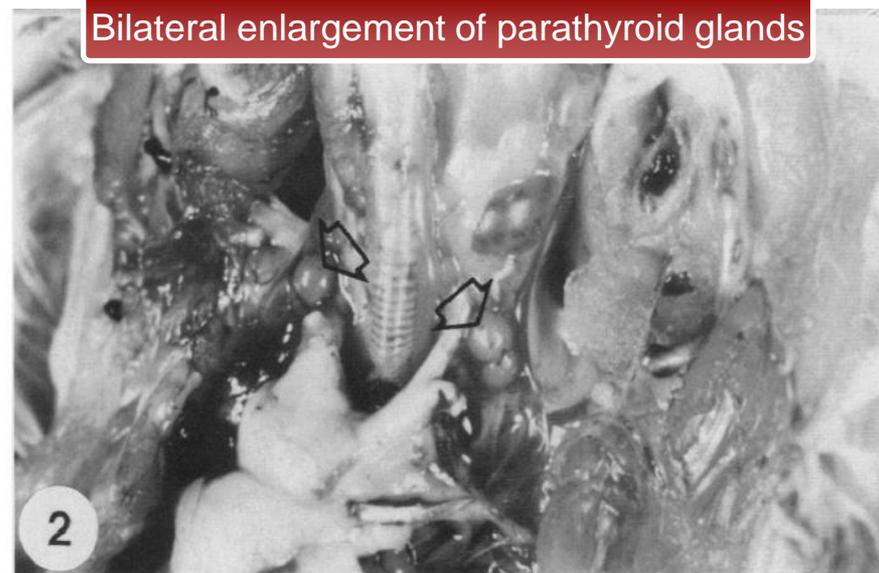


مازاد ویتامین ها

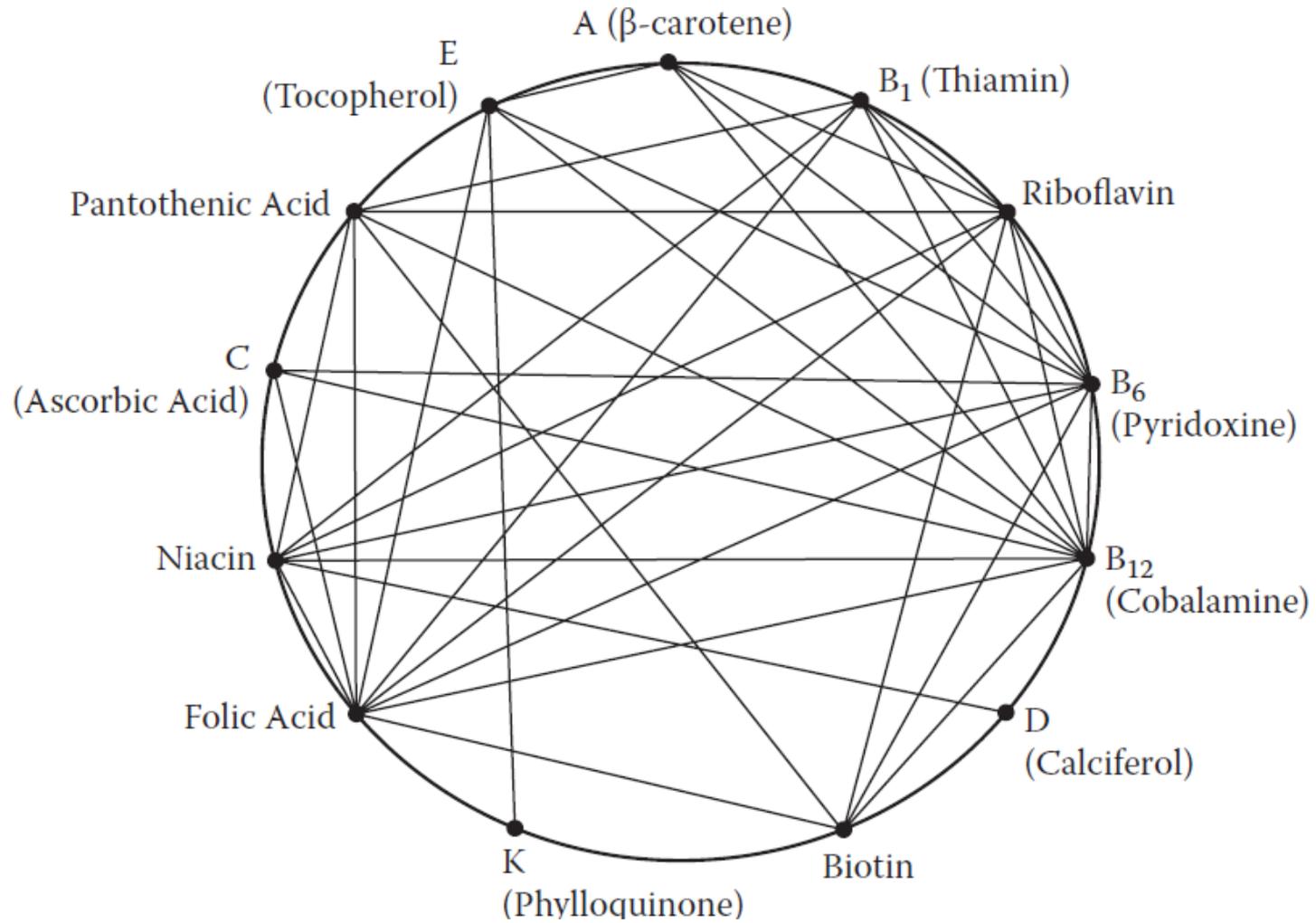
Hypervitaminosis

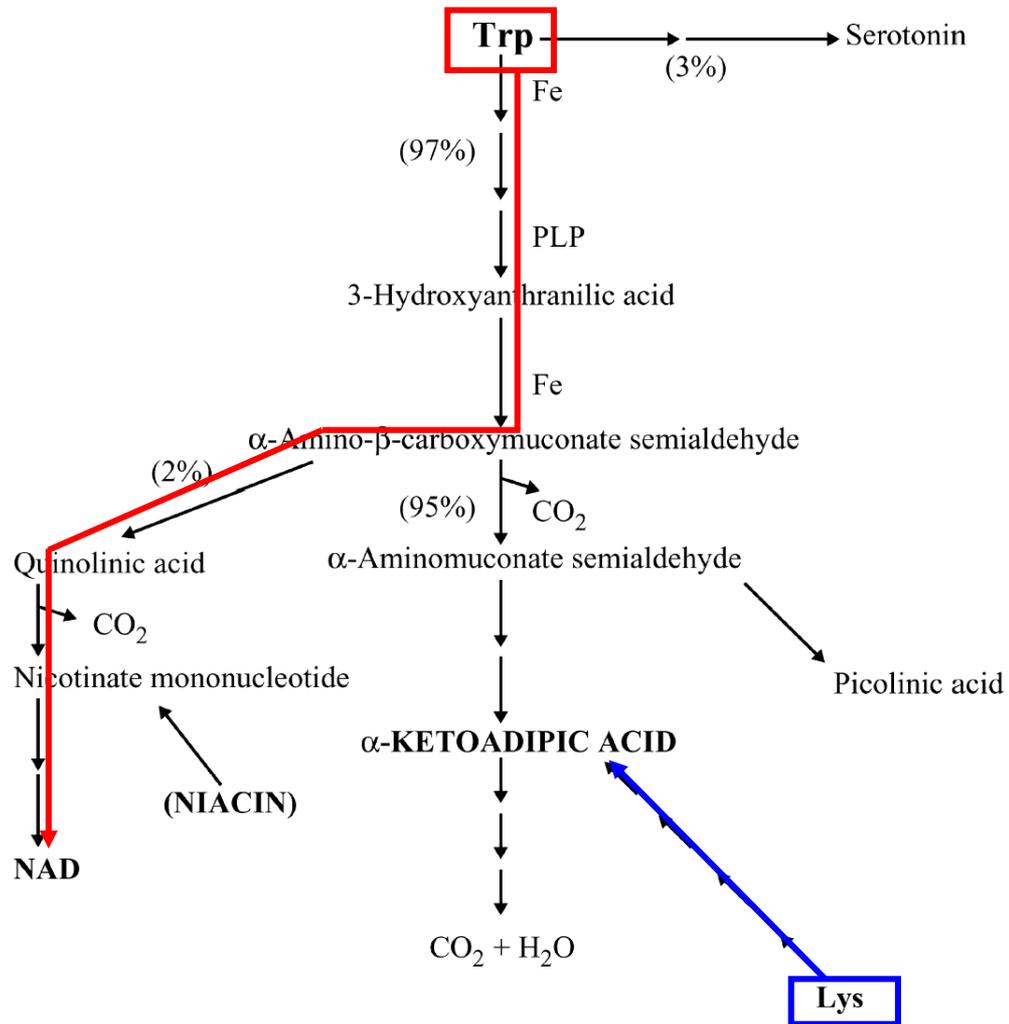
Clinical signs of hypervitaminosis A in broilers and leghorns

- Anorexia
- Ataxia
- Growth retardation
- Decrease of skin's yellow color
- Conjunctivitis with sealed eyelids
- Osteodystrophy
- Mortality
- Parathyroid gland hyperplasia





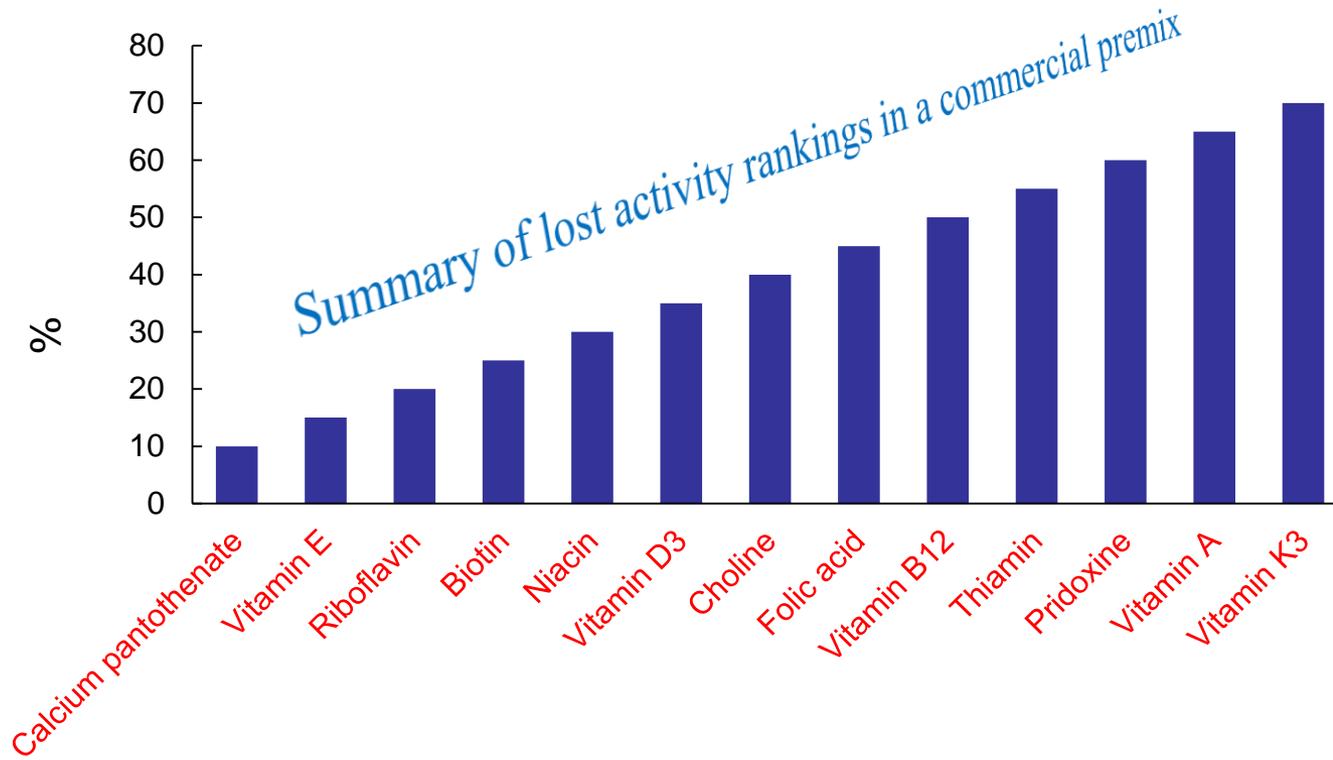






ماندگاری
ویتامین ها

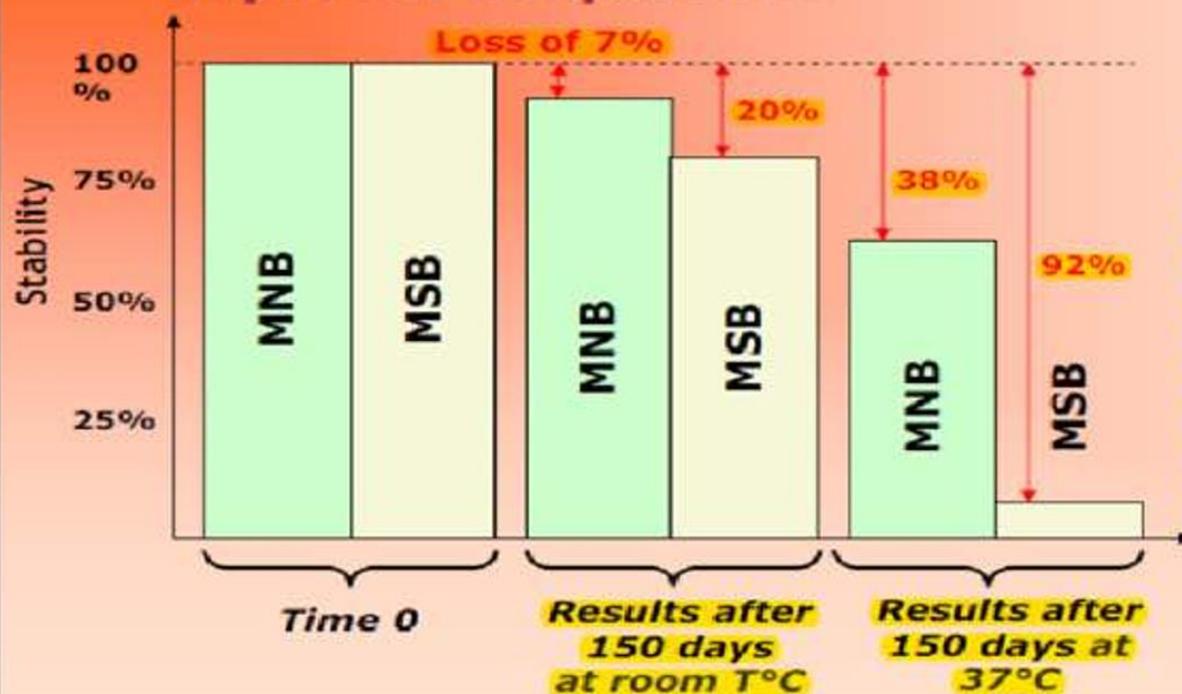








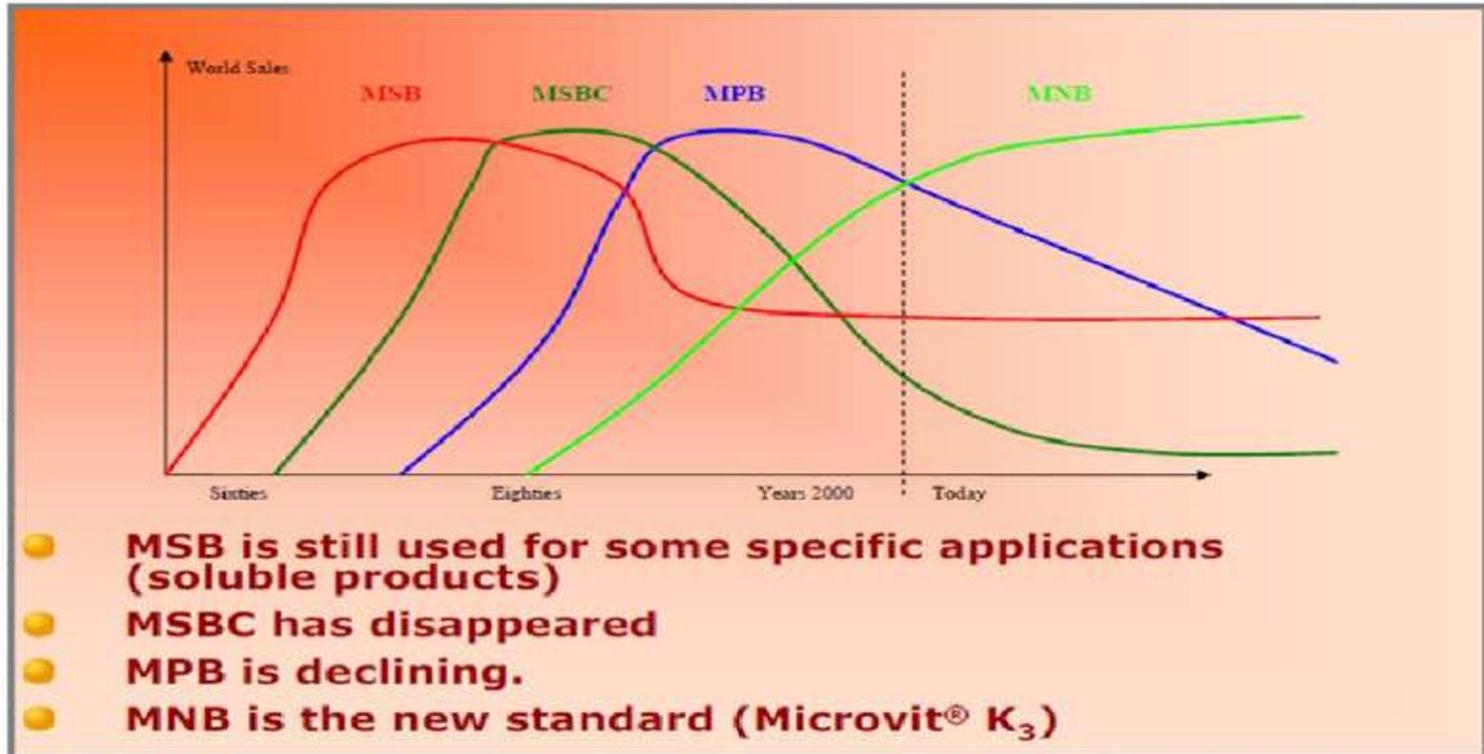
Stability of vitamins K₃ in premix... impact of temperature



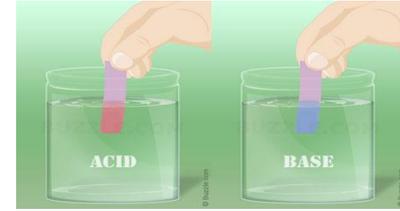
Conclusion:

K₃ MNB or MSB are both damaged by a high temperature

MSB form is more unstable and rapidly disappears at the highest temperature





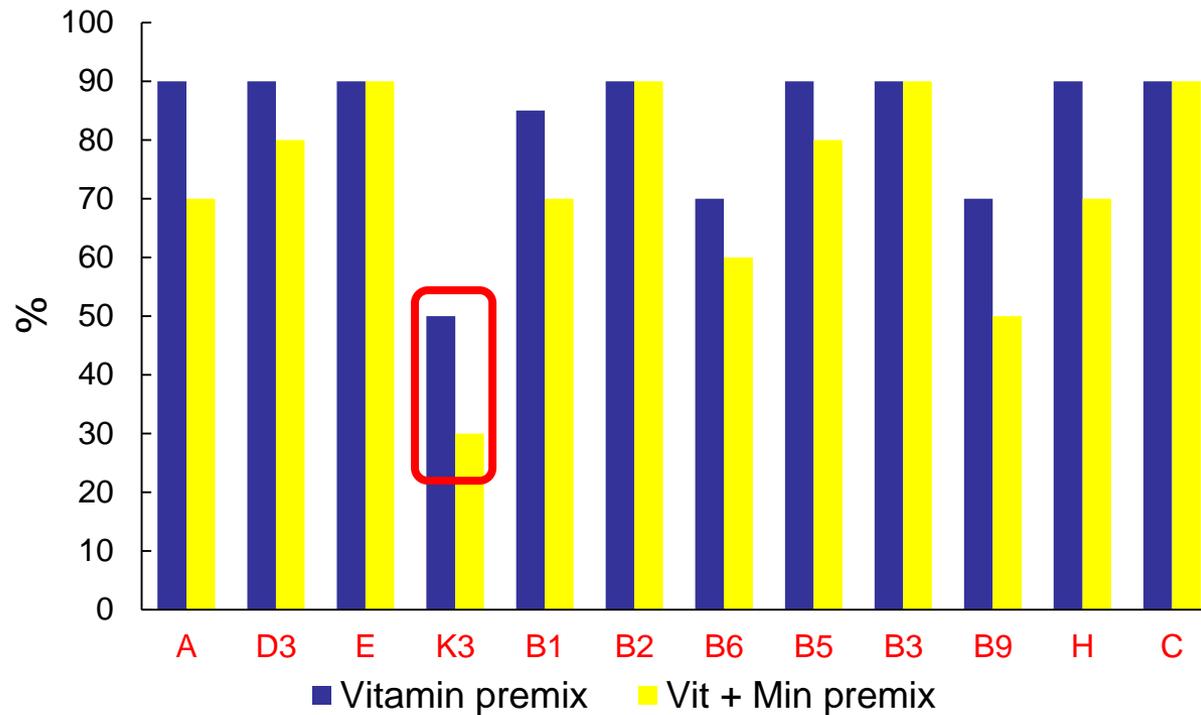


A	xxx	xxx	x	xxx	x	
D3	x	xxx	x	x	x	
E	x		x	x	x	x
K3	xxx	x	xxx	x	xxx	
B1	x	x	x	x		xxx
B2			x	x		
B6	xxx		x	x	x	
B9	xxx		x	xxx	xxx	





Retention of vitamin after 3 months

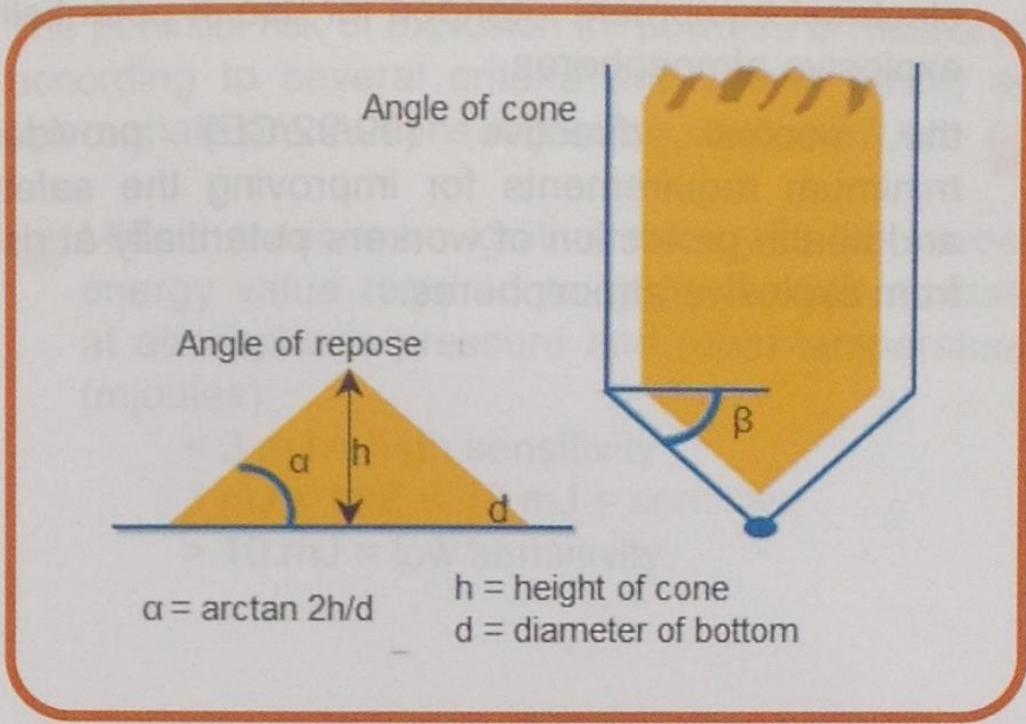




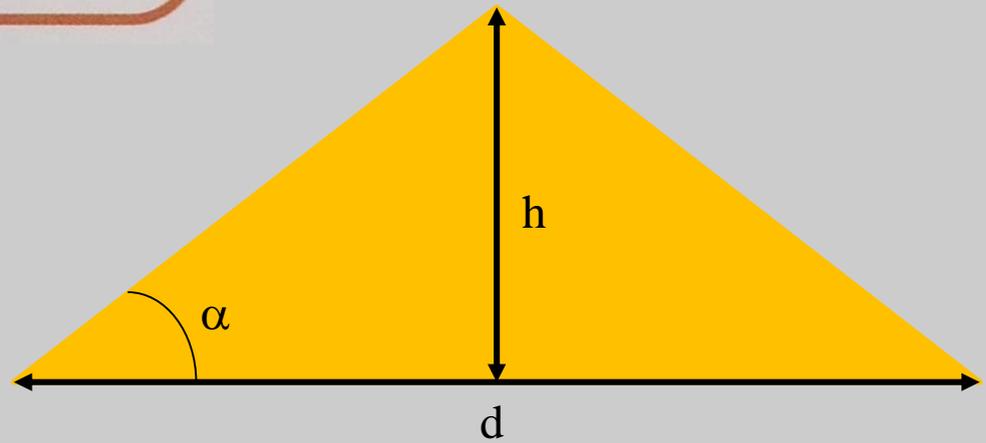
شکل فیزیکی

Comparison of two sources of vitamin E





Angle of repose



$$\alpha = \arctan 2h/d$$







Now, gently and smoothly but rapidly move the knob of the shutter arm to the right to allow the powder to flow freely through the nozzle such that it forms a conical pile on the test platform.

The *tangent* of the angle of repose θ can be determined by reading off the height of the powder cone in mm from the digital display of the height gauge and dividing it by 50. Take the *inverse tangent* of this figure to obtain the angle in degrees.

$$\tan \theta = \frac{\text{Height of Cone (mm)}}{\text{Half of Cone Base Diameter}} \quad \therefore \quad \theta = \tan^{-1} \left(\frac{\text{Height of Cone (mm)}}{50\text{mm}} \right)$$

If a cone of powder is not forthcoming, this method is not appropriate.

A stirrer (optional) can be provided to assist in the flow of more difficult products.

The following table of Flow Properties and Corresponding Angles of Repose may prove helpful.

Flow Properties and Corresponding Angles of Repose

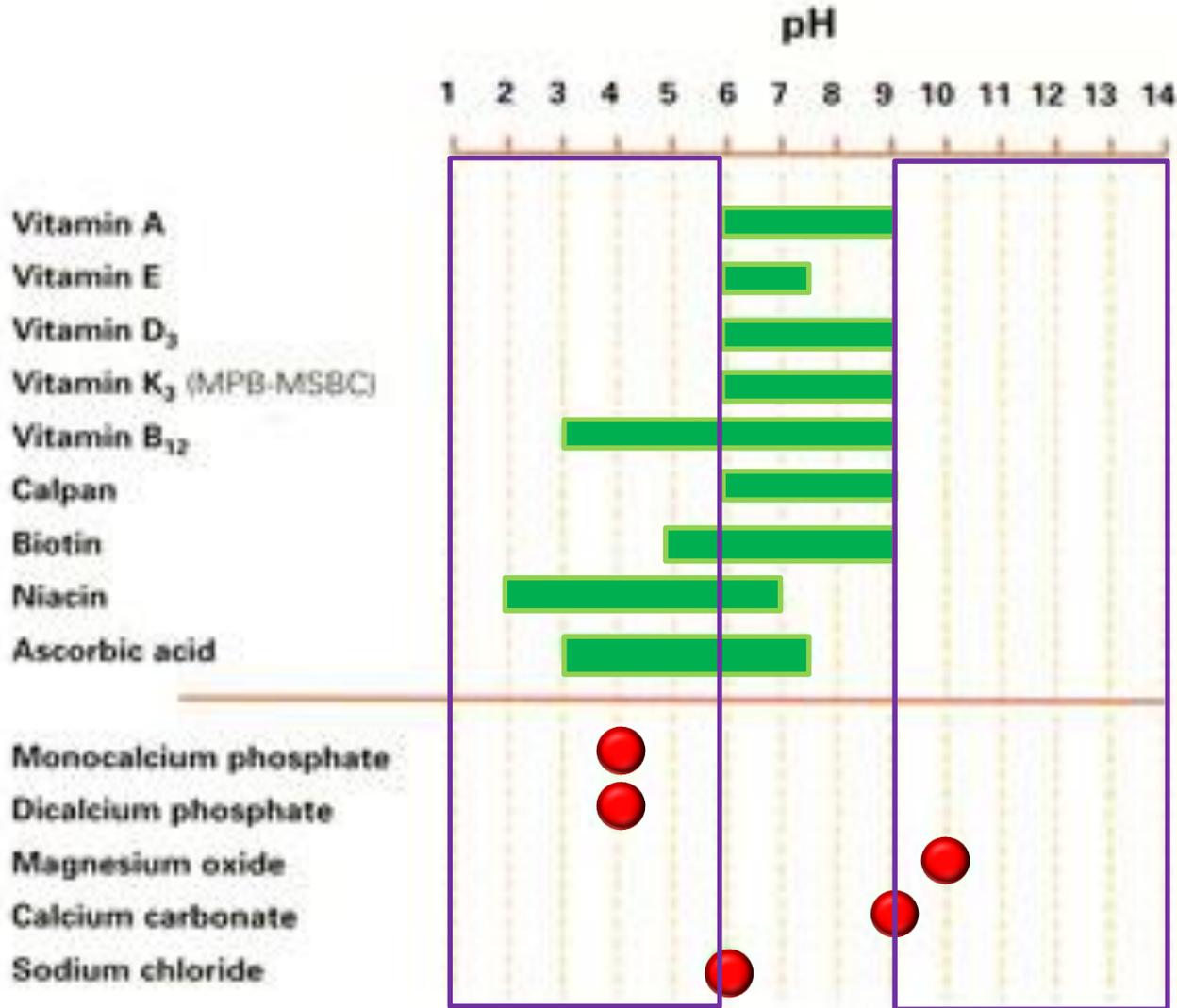
Flow Property	Angle of Repose (degrees)
Excellent	25 - 30
Good	31 - 35
Fair – aid not needed	36 - 40
Passable – may hang up	41 - 45
Poor – must agitate, vibrate	46 - 55
Very poor	56 - 65
Very, very poor	>66



مواد ناقل و
رقیق کننده

pH:

In premixes, the pH becomes a factor when the amount of free water is sufficient to allow the release of cations and anions from soluble components.



Most vitamins show greatest stability at approximately pH **5.5**

Redox activity of minerals and trace minerals (according to NFIA 1992)

Trace Mineral	Redox activity
Cu CO ₃	+
Cu O	+
Cu SO ₄ , 5 H ₂ O	+++

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Ca (IO ₃) ₂	++
KI	+

Redox activity of minerals and trace minerals (according to NFIA 1992)

Trace Mineral	Redox activity
Cu CO ₃	+
Cu O	+
Cu SO ₄ , 5 H ₂ O	+++
Ca (IO ₃) ₂	++
KI	+
Fe CO ₃	+
Fe ₂ O ₃	-
Fe SO ₄ , 7 H ₂ O	++
Fe SO ₄ , 1 H ₂ O	+

Redox activity of minerals and trace minerals (according to NFIA 1992)

Trace Mineral	Redox activity
Cu CO ₃	+
Cu O	+
Cu SO ₄ , 5 H ₂ O	+++
Ca (IO ₃) ₂	++
KI	+
Fe CO ₃	+
Fe ₂ O ₃	-
Fe SO ₄ , 7 H ₂ O	++
Fe SO ₄ , 1 H ₂ O	+
Mn O	+
Mn SO ₄	++

Redox activity of minerals and trace minerals (according to NFIA 1992)

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Cu CO ₃	+
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KI	+
Fe CO ₃	+
Fe ₂ O ₃	-
Fe SO ₄ , 7 H ₂ O	++
Fe SO ₄ , 1 H ₂ O	+
Mn O	+
Mn SO ₄	++
Zn O	+
Zn SO ₄ , 1 H ₂ O	++

Carrier	Straight through flow	Angle of repose	Bulk density	Moisture	Absorption of moisture		pH
	mm orifice	degree	Lb/ft3	%	day	%	
Ground rice hulls	26	41	18.7	5	1 3 7	0.06 0.82 2.25	6.3
Fine limestone	26	70	62.4	0.2	1 3 7	0.02 0.02 0.02	9.2
Course limestone	7	27	71.2	0.4	1 3 7	0.27 0.35 0.44	9.0
Wheat midds	28	48	20.6	11.3	1 3 7	0.30 1.87 4.34	6.7
Dry wheat midds	35	47	22.5	5	1 3 7	5.31 8.94 11.7	6.9
Ground corn cob	20	50	25.5	5	1 3 7	2.69 5.66 8.13	5.4
Dicalcium phosphate	5	29	58.7	2.8	1 3 7	3.84 5.34 6.20	3.4
Dicalcium propionate	24	57	33.7	1.3	1 3 7	0.27 0.67 1.66	6.7
Vermiculite	9	28	8.1	5.1	1 3 7	0.39 0.48 3.37	6.3
Silicon dioxide	4	33	14.3	4.4	1 3 7	3.50 5.08 5.75	6.9

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Dry wheat midds	27	47	22.5	5	1 3 7	5.31 8.94 11.7	6.9
Ground corn cob	20	50	25.5	5	1 3 7	2.69 5.66 8.13	5.4
Dicalcium phosphate	5	29	58.7	2.3	1 3 7	3.84 5.34 6.20	3.4
Dicalcium propionate	24	57	33.7	1.3	1 3 7	0.27 0.67 1.66	6.7
Vermiculite	9	28	8.1	5.1	1 3 7	0.39 0.48 3.37	6.3
Silicon dioxide	4	33	14.3	4.4	1 3 7	3.50 5.08 5.75	6.9

New generation:

Activated peptide

(pH, flowability, particle size, no water absorption, porosity)

Vit Supplement Formulation

Formula Code

Stage

Date

Formula Name

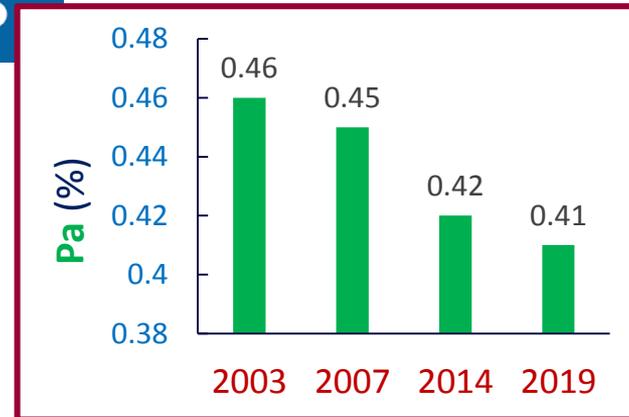
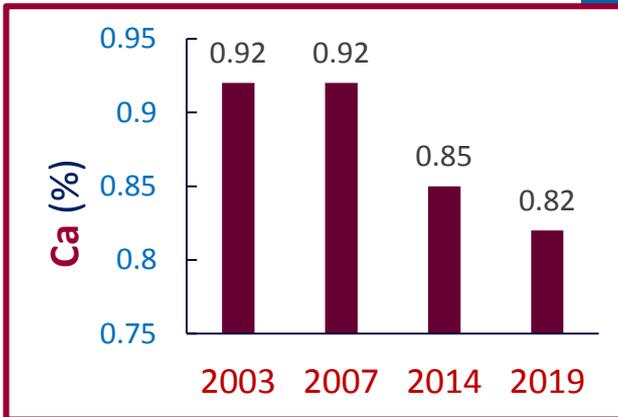
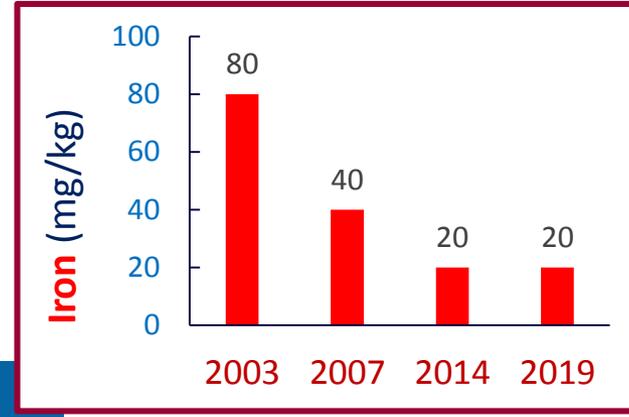
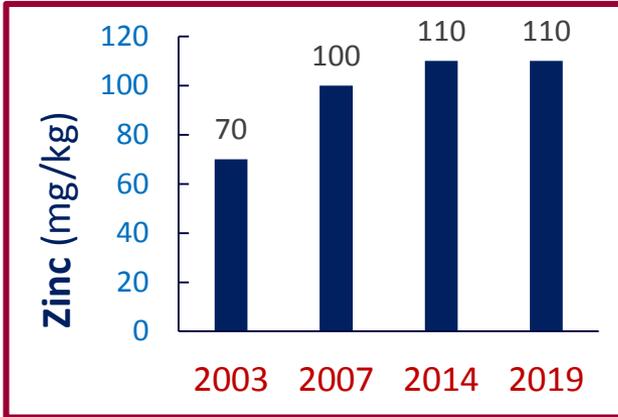
Birds Type

Strain

Ingredients	Description	Requirement	Unit	Concentration	Unit	Purity	Bioavailability	Days PPD**	Density (g/cm3)	Price (Rial/kg)
Vit A	All Tra Retinol	11000	(IU/Kg)	1000000000	(IU/Kg)	1	1	0	0.5	23000000
Vit D3	Cholecalciferol	3500	(IU/Kg)	500000000	(IU/Kg)	1	1	0	0.5	5200000
Vit E	DLoTocopherol	100	(IU/Kg)	500000	(IU/Kg)	1	1	0	0.5	1100000
Vit K3	MNBS	5	(mg/Kg)	96	(%)	0.4552	1	0	0.5	1700000
Vit B1	TMN	3	(mg/Kg)	98	(%)	0.92	1	0	0.5	5300000
Vit B2	Riboflavine	12	(mg/Kg)	80	(%)	1	1	0	0.5	3570000
Vit B3	Nicotinic Acid	55	(mg/Kg)	99.5	(%)	1	1	0	0.5	550000
Vit B5	D Ca Pantothena	15	(mg/Kg)	98	(%)	0.92	1	0	0.5	5200000
Vit B6	Pyridoxin-HCl	4	(mg/Kg)	99	(%)	0.823	1	0	0.5	4700000
Vit B9	Folic Acid	2	(mg/kg)	95	(%)	1	1	0	0.5	4700000
Vit B12	Cyanocobalamin	0.03	(mg/kg)	10000	(mg/kg)	1	1	0	0.5	10000000
Vit H2	Biotin	0.25	(mg/Kg)	2	(%)	1	1	0	0.5	1700000
Choline	Choline chloride	0	(mg/Kg)	60	(%)	0.86	1	0	0.5	90000
AntiOxid	200		(g/1000 Kg)	Filler & Carrier					0.5	150000
Corn Cob	100000		(g/1000 Kg)						0.4	2000
Active Peptid	200000		(g/1000 Kg)						0.8	2000
CaCo3									0.7	1500

** Days Past from Production Date





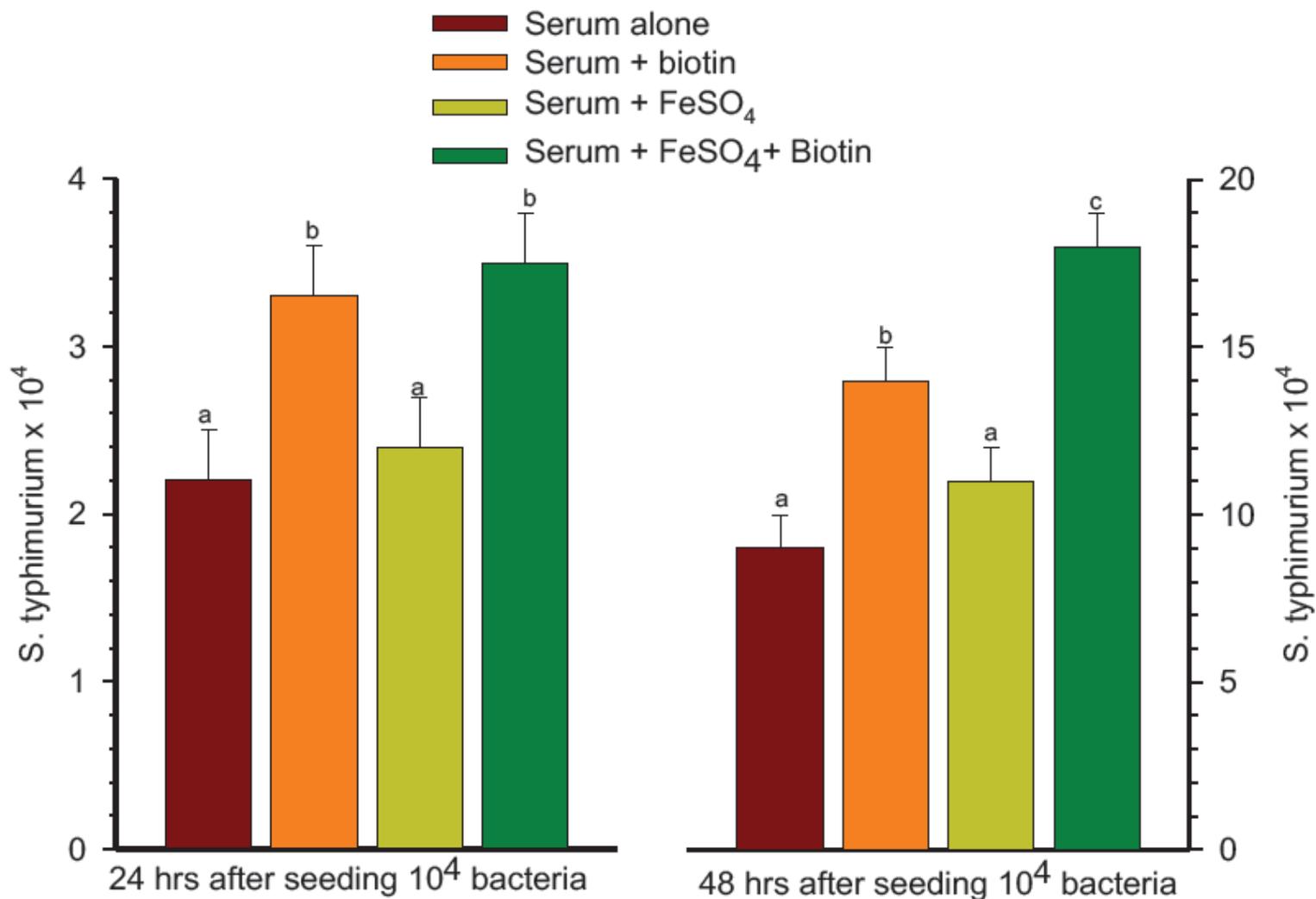


Periodic Table of Elements

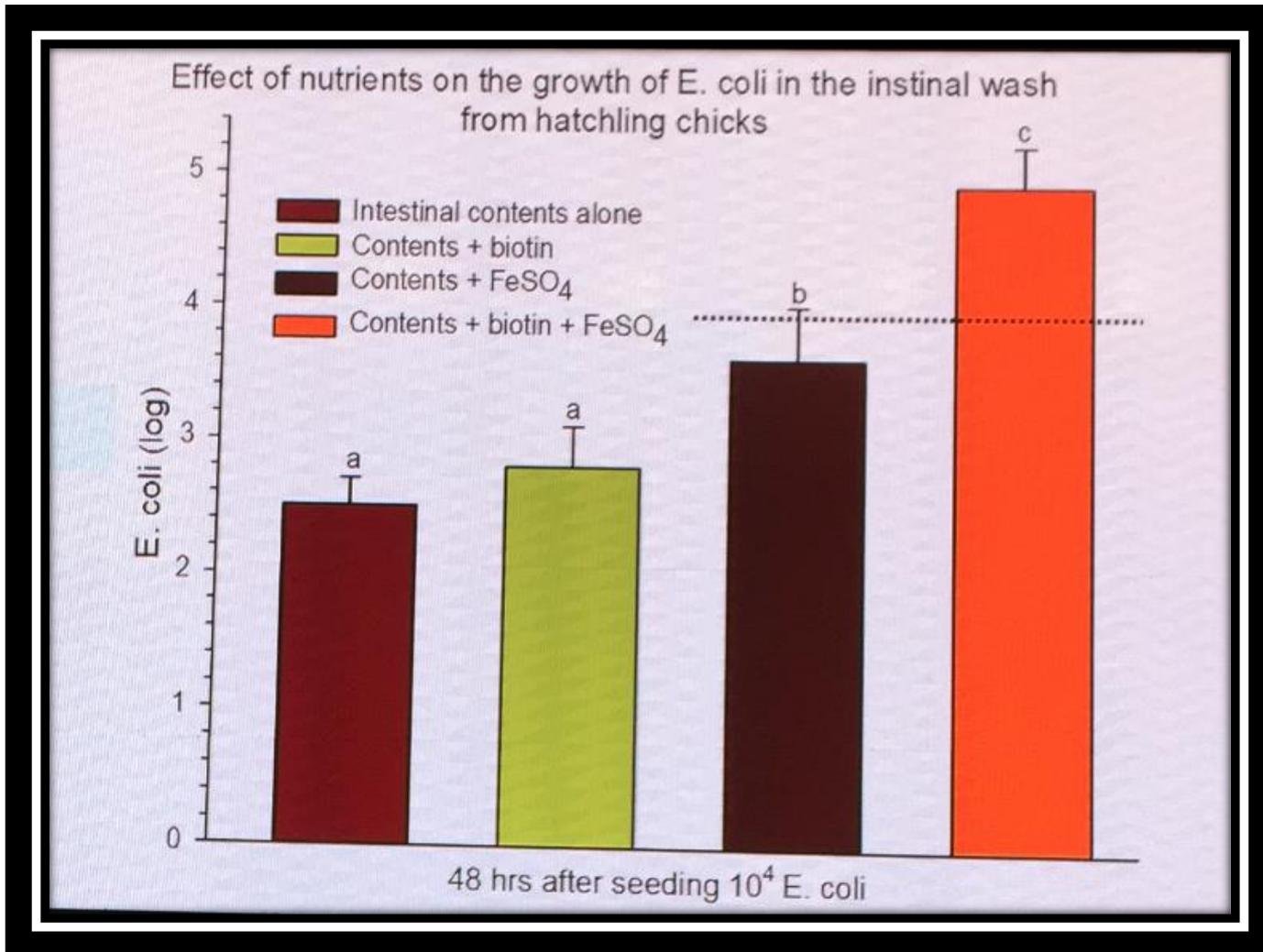
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39.098 19 K Potassium	40.078 20 Ca Calcium	44.956 21 Sc Scandium	47.887 22 Ti Titanium	50.942 23 V Vanadium	51.996 24 Cr Chromium	54.938 25 Mn Manganese	55.845 26 Fe Iron	58.933 27 Co Cobalt	58.933 28 Ni Nickel	63.546 29 Cu Copper	65.38 30 Zn Zinc	69.723 31 Ga Gallium	72.631 32 Ge Germanium	74.922 33 As Arsenic	78.971 34 Se Selenium	79.904 35 Br Bromine	84.798 36 Kr Krypton														
84.468 37 Rb Rubidium	87.62 38 Sr Strontium	88.906 39 Y Yttrium	91.224 40 Zr Zirconium	92.906 41 Nb Niobium	95.96 42 Mo Molybdenum	98.907 43 Tc Technetium	101.07 44 Ru Ruthenium	102.906 45 Rh Rhodium	106.42 46 Pd Palladium	107.868 47 Ag Silver	112.411 48 Cd Cadmium	114.818 49 In Indium	118.711 50 Sn Tin	121.760 51 Sb Antimony	127.6 52 Te Tellurium	126.904 53 I Iodine	131.294 54 Xe Xenon														
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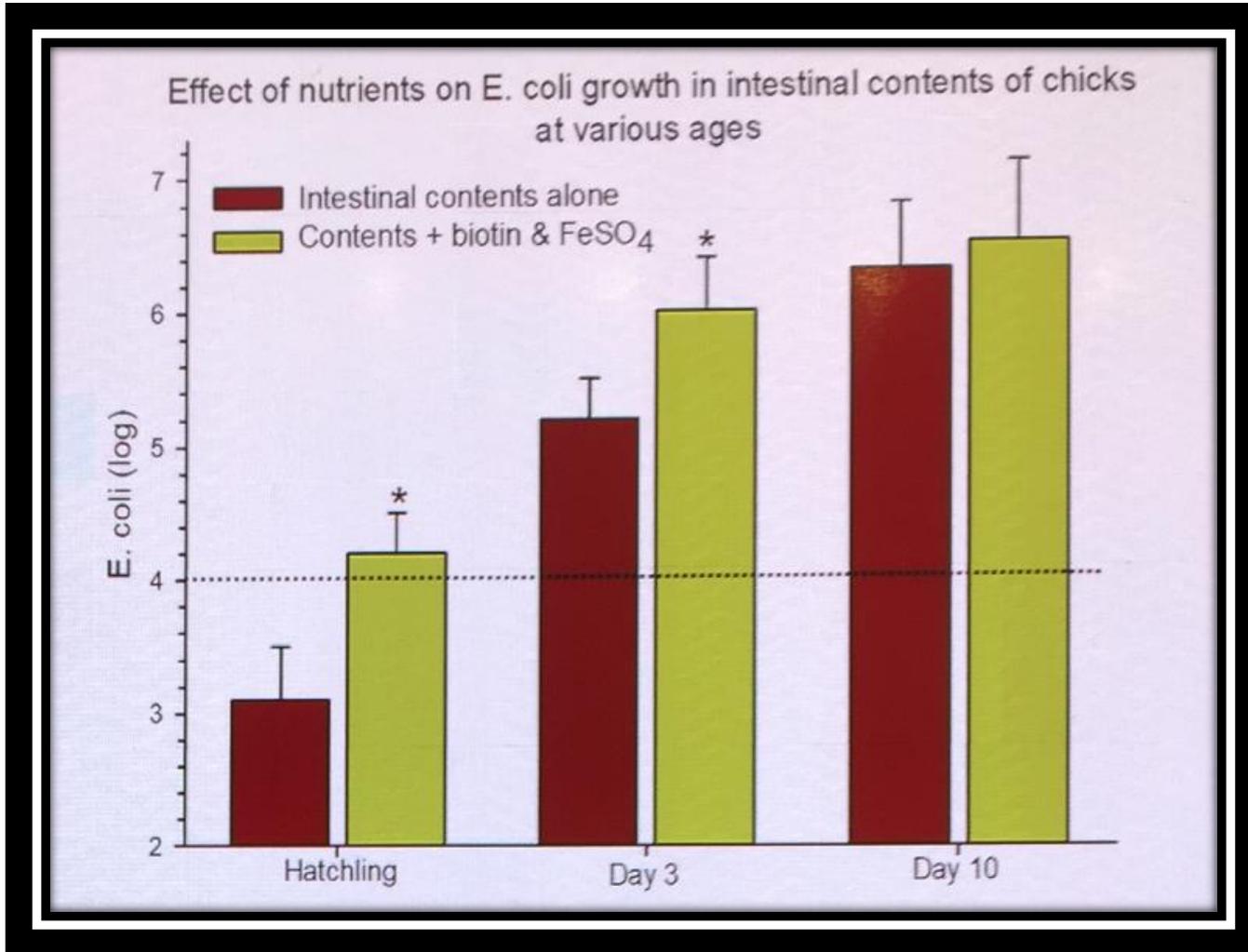


Iron is the second limiting nutrient in acute phase serum.



n = 6 wells per treatment; Serum was taken from broiler chicks 24 hrs after LPS challenge.







Periodic Table of Elements

1.008 1 H Hydrogen																	4.003 2 He Helium						
6.941 3 Li Lithium	9.012 4 Be Beryllium	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>1.008 1 H Hydrogen</p> <p>Atomic Number</p> <p>Atomic Weight</p> <p>Symbol</p> <p>Name</p> </div> <div style="width: 45%;"> <ul style="list-style-type: none"> ■ Alkali Metal ■ Alkaline Earth Metal ■ Transition Metal ■ Post-Transition Metal ■ Metalloid ■ Polyatomic Nonmetal ■ Diatomic Nonmetal ■ Noble Gas ■ Lanthanide ■ Actinide ■ Unknown Properties </div> </div>										10.811 5 B Boron	12.011 6 C Carbon	14.007 7 N Nitrogen	15.999 8 O Oxygen	18.998 9 F Fluorine	20.180 10 Ne Neon						
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Massey University

Towards a digestible calcium and phosphorus system

V. Ravindran
Massey University, Palmerston North
NEW ZEALAND

- Ca and P are considered together because of close biochemical relationship between them

Ca total : P available

- Imbalance of this ratio will lead to serious skeletal malformation
- Ca and/ or P excesses are far more common than deficiencies
- High levels of Ca and P are detrimental

A problem with high Ca

- High contents lower the utilisation of several nutrients - energy, lipids, protein, P
- Effects are greater with limestone compared to meat and bone meal
 - buffering action
 - gizzard pH
 - effect on enzyme efficacy. e.g. phytase

	Ca digestibility
Limestone	
Ca:P = 1.50	65
Ca:P = 2.00	55
Ca:P = 2.50	49
Limestone	
< 0.5 mm particle size	41
1-2 mm particle size	72
Oyster shell	
< 0.5 mm particle size	36
1-2 mm particle size	59



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Some studies showing the zinc requirement of broiler chickens

References	Year	Sex	Age (Day)	Diet type	Traits evaluated	Estimated requirement (mg kg ⁻¹)
Rossi, <i>et al.</i>	2007	M ^a	0-42	Corn-soy	Skin tearing	105
Vieira <i>et al.</i>	2013	M	0-42	Corn-soy	Footpad integrity	85
Gomez	2008	M and F	8-21	Practical	Tibia Zn	84
Huang <i>et al.</i>	2007	M	0-21	Corn-soy	Weight gain	75
Mohanna and Nys	1999	-	5-21	Corn-soy	Tibia and plasma Zn	68
Bao <i>et al.</i>	2009	-	14-35	-	Weight gain	62
Xiudong Liao <i>et al.</i>	2013	-	22-42	Corn-soy	Tibia Zn	37
Ao <i>et al.</i>	2007	M	0-21	Corn-soy	Weight gain	33
Wedekind and Baker	1990	M	8-12	Semi purified	Weight gain	32.8
Ao <i>et al.</i>	2006	M	0-21	Corn-soy	Weight gain	32
Steinruck and Kirchgessner	1993	-	72-107	Semi purified	Weight gain	23
Zeigler <i>et al.</i>	1961	-	-	Semi purified	Weight gain	22.1
Batal <i>et al.</i>	2001	F ^b	1-3	Semi purified	Weight gain	10
Dewar and Downie	1984	M and F	0-3	Purified	Live weight	
Emmert and Baker	1995	-	8-22	Purified	Weight gain	

^a Male, ^b Female.

Feed Ingredients	Zinc content (mg/kg)
Corn	18

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30
Canola meal	71

Feed Ingredients	Zinc content (mg/kg)
Corn	18
Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30
Canola meal	71
Corn gluten	33

Feed Ingredients	Zinc content (mg/kg)
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Soybean meal	40
Wheat	34
Wheat bran	100
Barley	30
Canola meal	71
Corn gluten	33

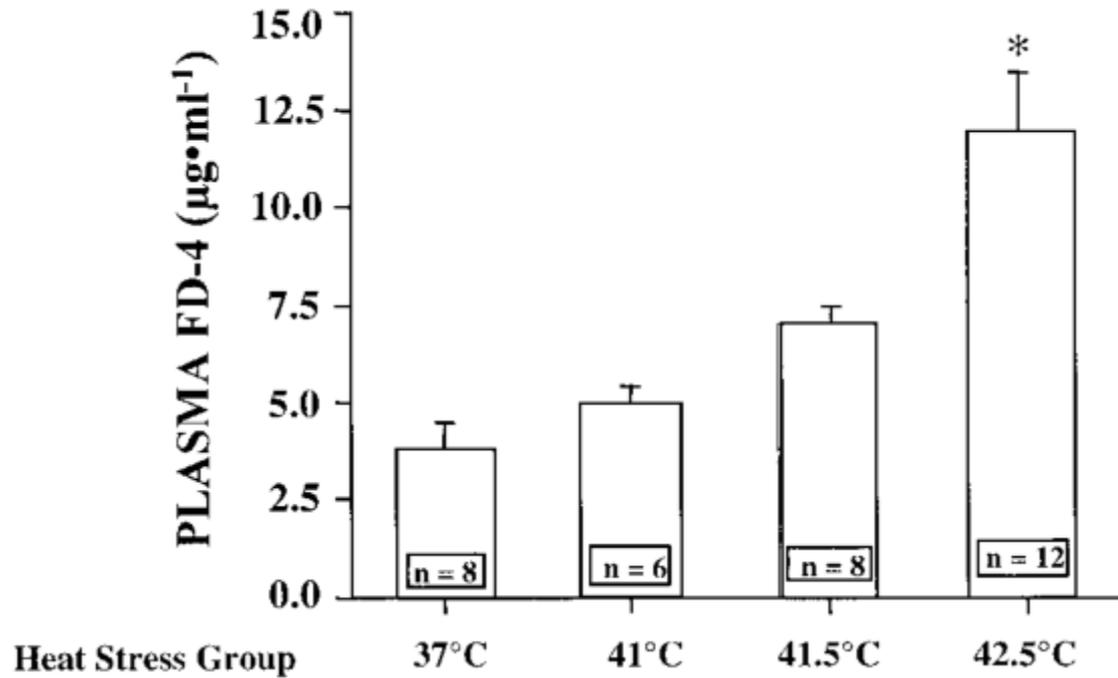
What does it means?

Natural Zn concentrations in feedstuffs are generally lower than the daily Zn requirement for broiler chickens leading to the necessity of dietary Zn supplementation.

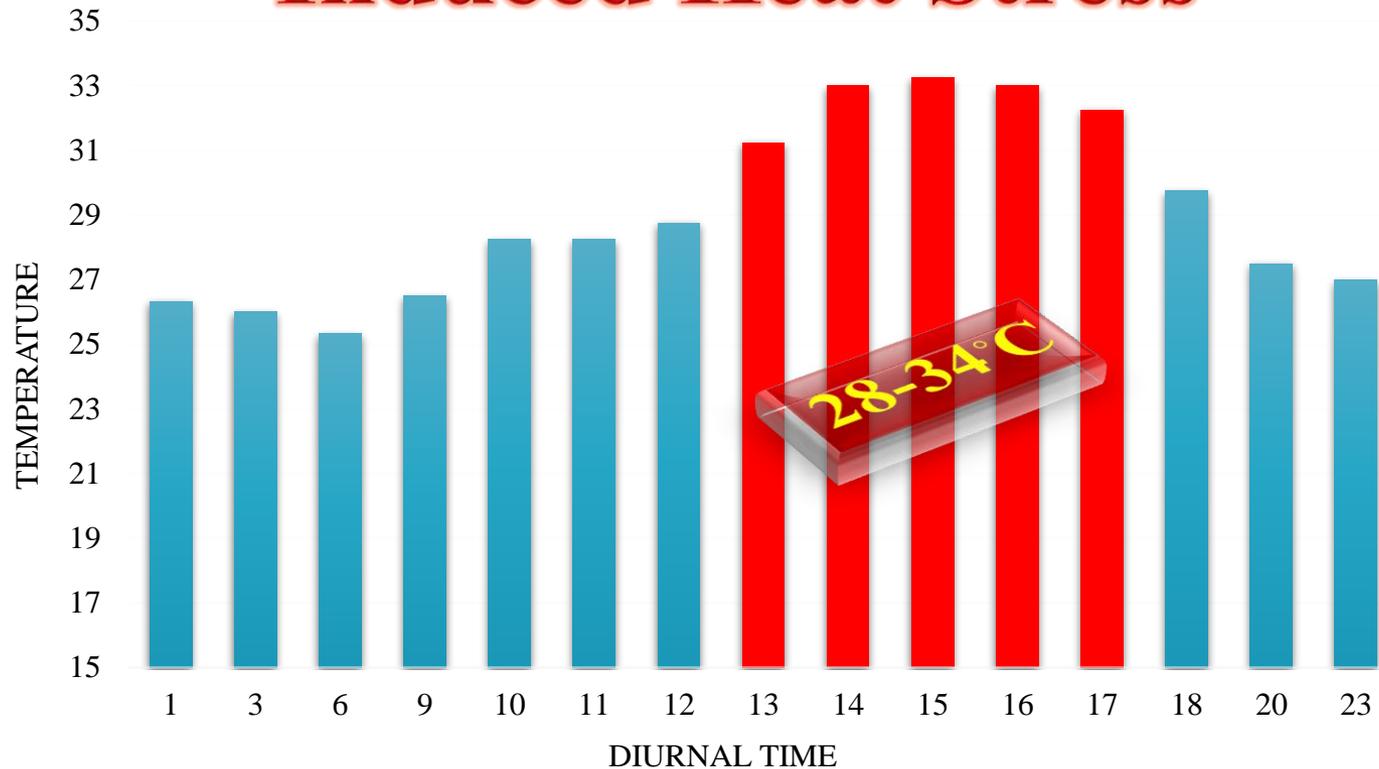


Heat Stress





Induced Heat Stress



Average diurnal house temperature during 21 to 24 days of age
(Red bar show the temperature at daily heat stress period)



Effect of experimental diets on carcass fractional weights (%) of male broiler chickens (d 42).

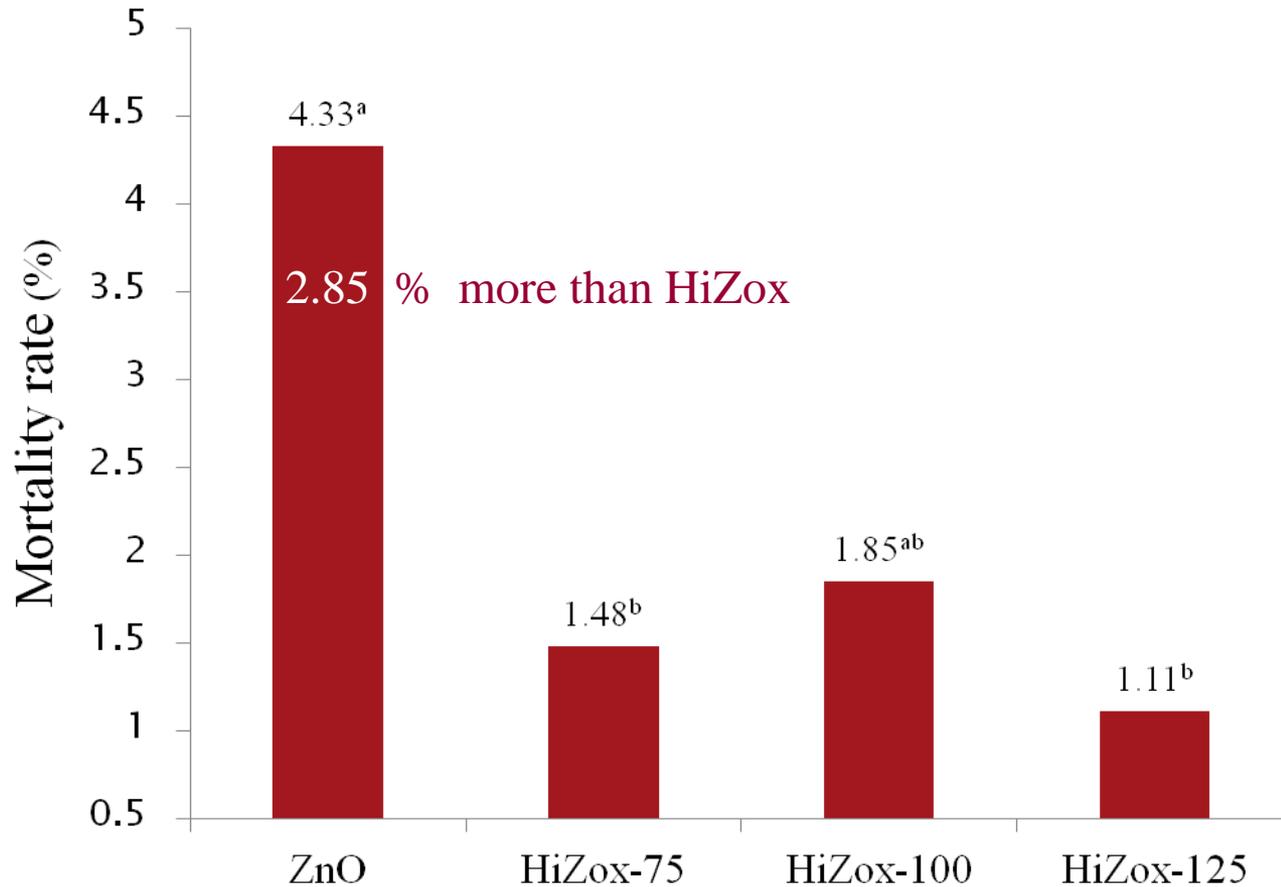
Treatment	Carcass	Breast	Thighs	AFP ¹	Liver
ZnO-100	75.6	26.8	21.0	1.16	1.67 ^b
HiZox-75	75.6	27.2	21.0	1.21	1.80 ^{ab}
HiZox-100	75.4	26.8	20.6	1.27	1.90 ^a
HiZox-125	75.5	26.8	20.7	1.33	1.83 ^{ab}
SEM	0.28	0.38	0.17	0.08	0.05
P-Value	0.95	0.84	0.20	0.45	0.04

1. Abdominal fat pad

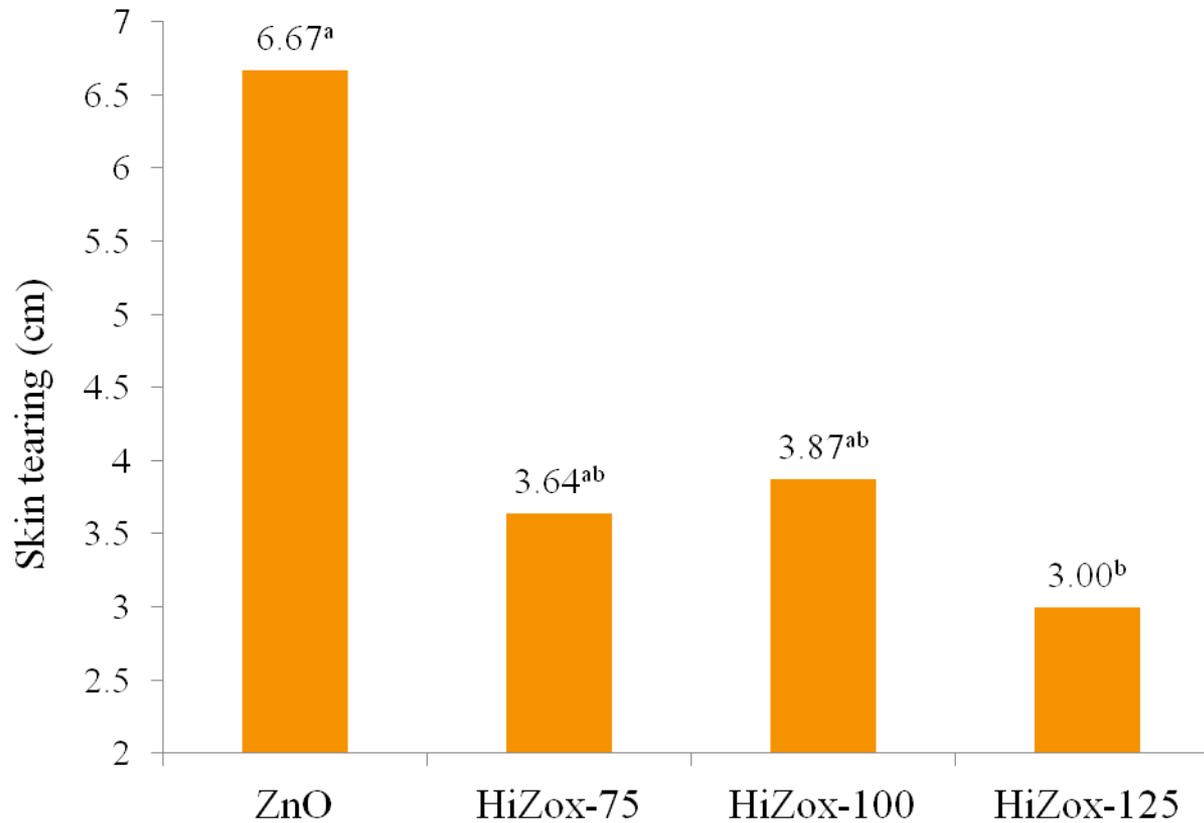
^{abc} Means in a column with different superscripts differ significantly ($P < 0.05$).

Roberson and Edwards, 1994

Stress → liver Zn↑ → plasma zinc↓ → a marginal Zn deficiency

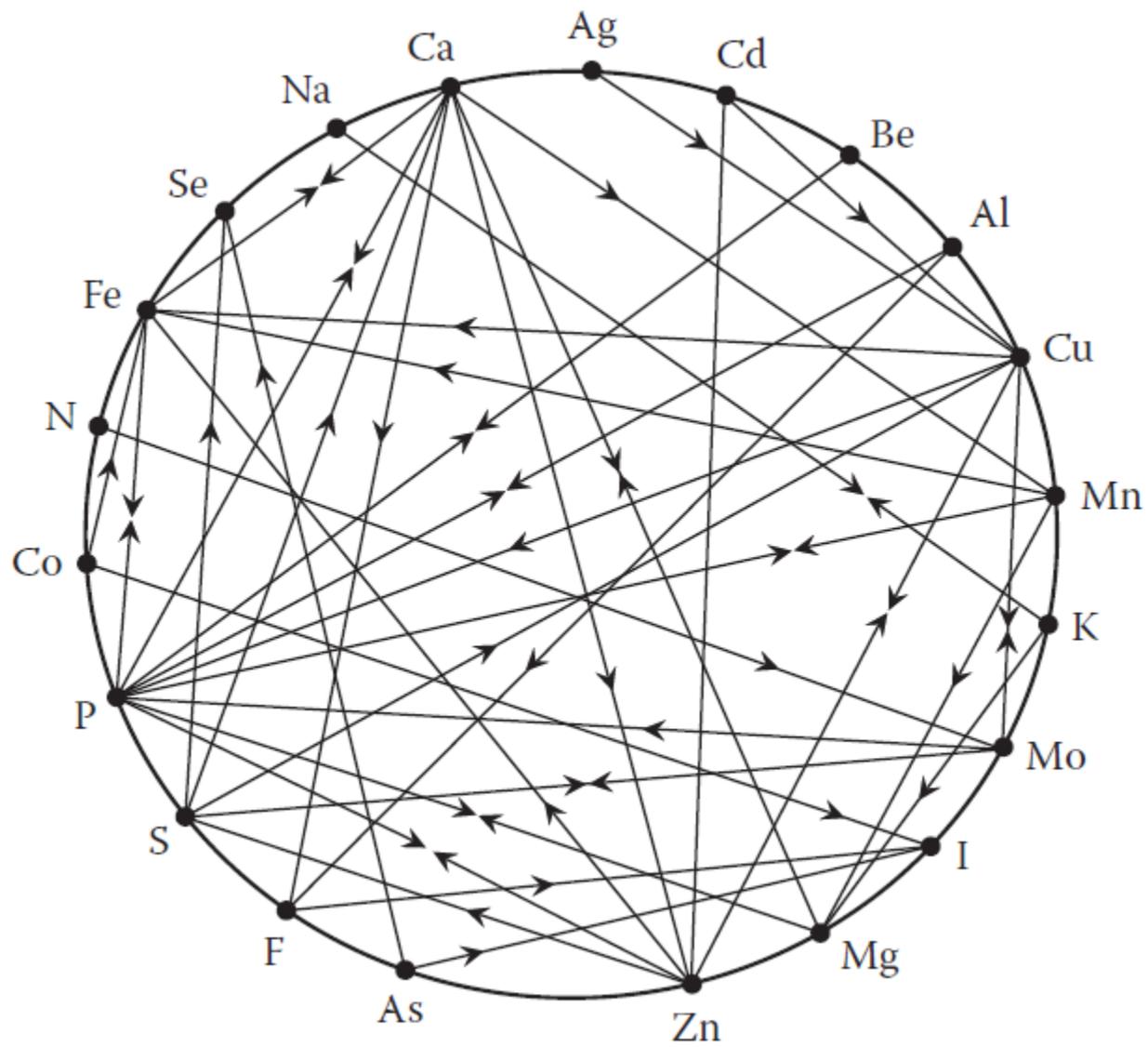


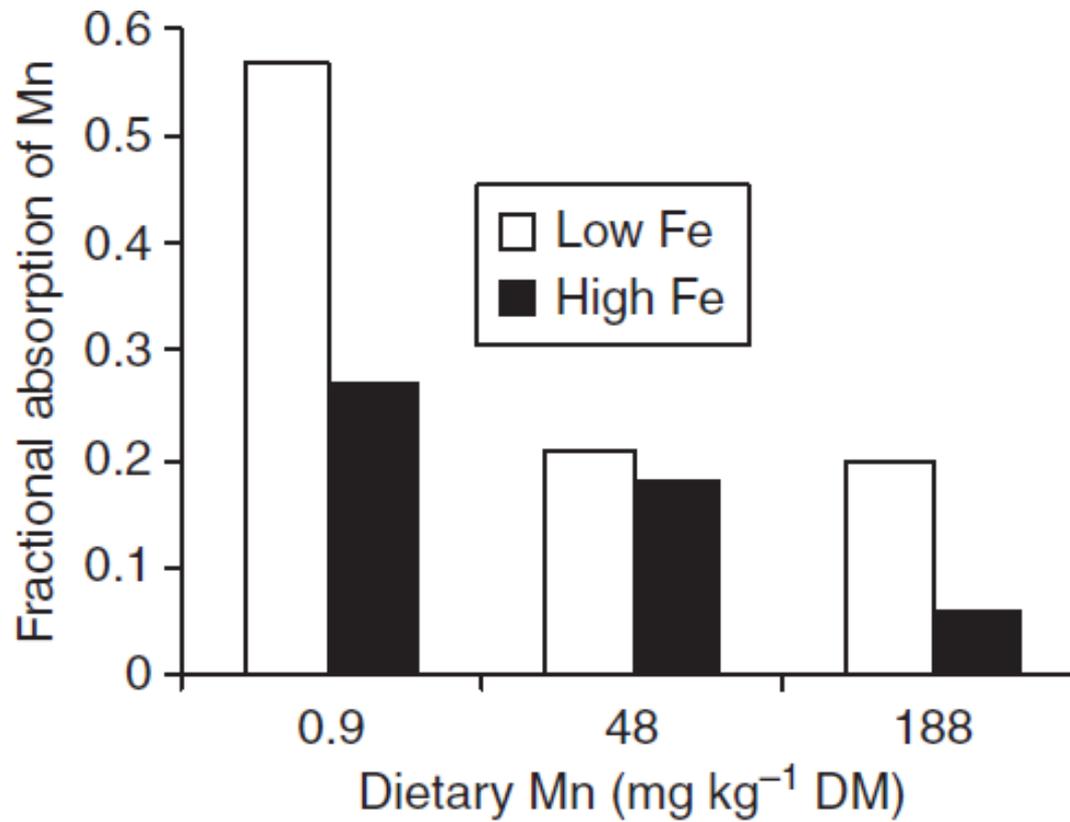
Effect of experimental diets on mortality rate of heat stressed male broiler chicken during 1 to 42 days ($P < 0.06$, SE 0.06).

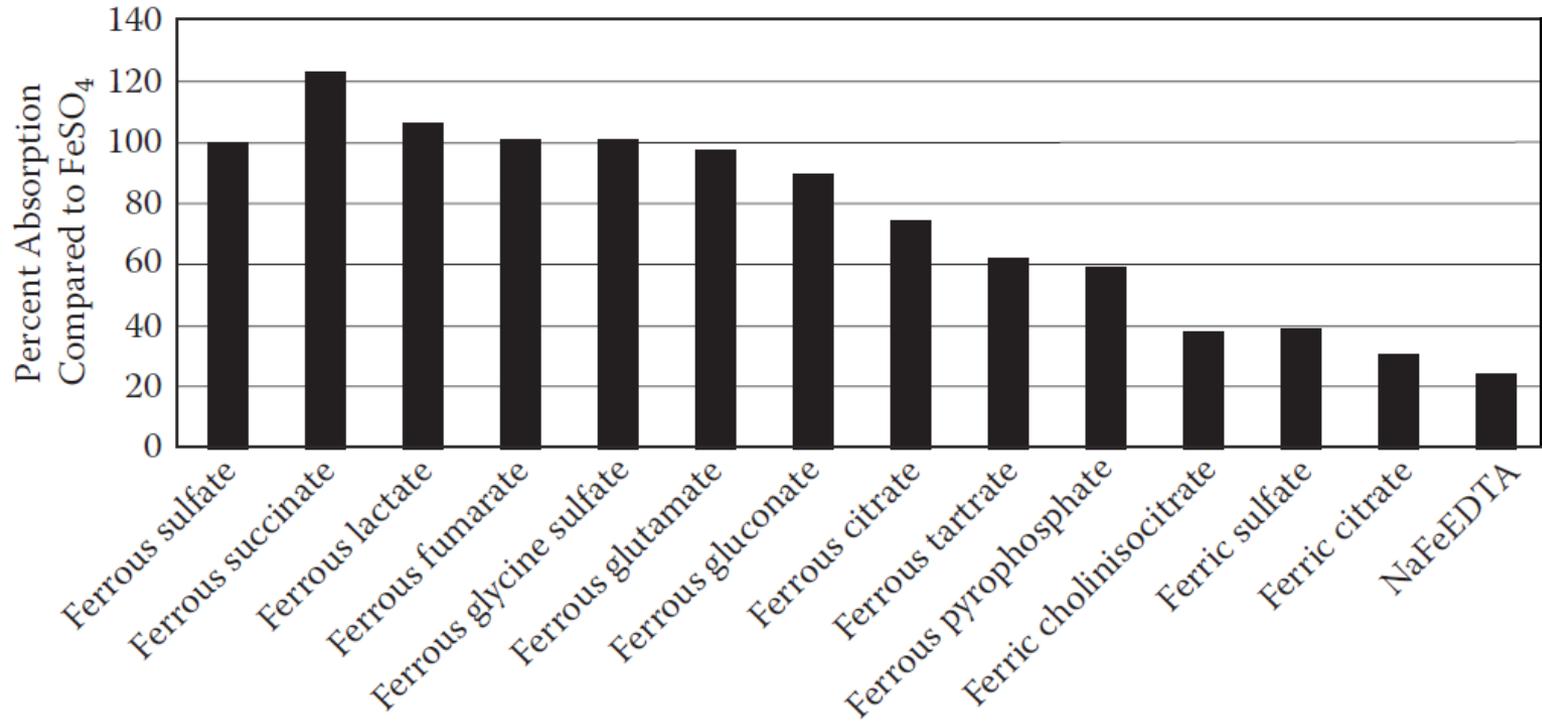


Effect of experimental diets on skin resistance test of heat stressed male broiler chicken at 42 day ($P < 0.07$, SE 1.01).









Min Supplement Formulation



Formula Code

Stage

Date

Formula Name

Birds Type

Strain

Ingredients	Description	Requirement	Unit	Concentration	Unit	Purity	Bioavailability	Days PPD**	Density (g/cm3)	Price (Rial/kg)
Ferro	FeSO4,4H2O	50	(mg/Kg)	22.4	(%)	1	1	1	0.8	16000
Manganes	MnO2	120	(mg/Kg)	63.2	(%)	0.537	0.3	1	0.8	5500
Zinc	ZnO	110	(mg/Kg)	80.3	(%)	0.946	1	1	0.8	180000
Copper	CuSO4,5H2O	10	(mg/Kg)	24	(%)	0.9527	1	1	0.8	105000
Seleniume	Sodium Selenite	0.3	(mg/kg)	1	(%)	1	1	1	0.8	52000
Iodine	Ca(IO3)2,H2	2	(mg/kg)	61	(mg/kg)	1	0.95	1	0.8	1700000
Cobalt	COSO4,7H2O	0	(mg/Kg)	30	(%)	1	1	1	0.8	100000
Choline	Choline Chloride	400	(mg/Kg)	60	(%)	0.86	1	0	0.5	90000
AntiOxid			(g/1000 Kg)	Filler & Carrier					0.5	150000
MinOysShell	10000	(g/1000 Kg)						0.5	2000	
Active Peptid	20000	(g/1000 Kg)						0.8	2000	
Corn Cob								0.4	2000	

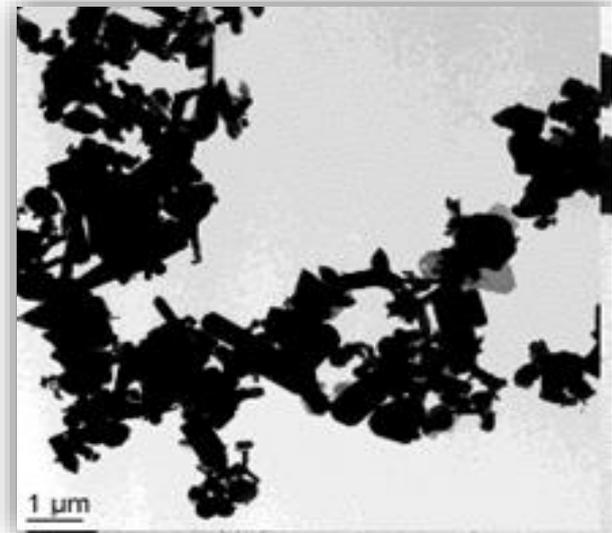
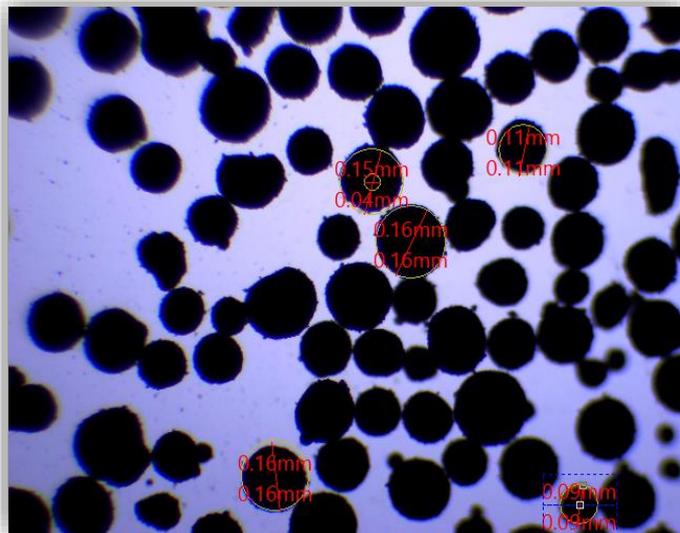
** Days Past from Production Date



شکل فیزیکی

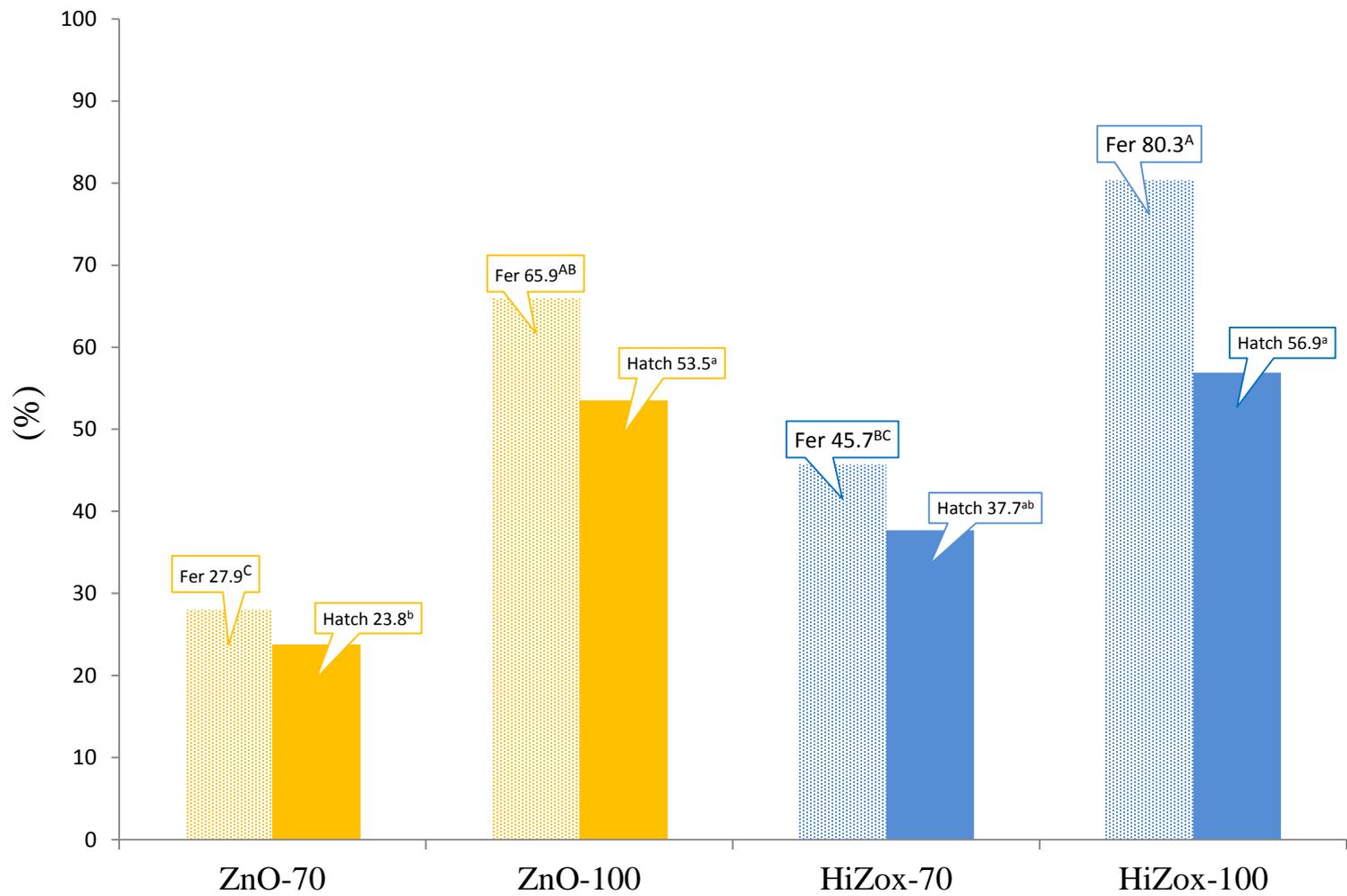
مقایسه خصوصیات فیزیکی انواع اکسید روی

آلودگی به عناصر سنگین				نسبت سطح به وزن (m ² /g)	رنگ	قابلیت میکس شدن	زاویه ریزش (درجه)	شکل	اندازه ذرات (μm)	منبع اکسید روی
دی اکسین (ng)	سرب (ppm)	کادمیوم (ppm)	آرسنیک (ppm)							
۱/۵	۲۰	۲	۵	۴۲	کرم	خوب	۲۸	صفحه‌ای	کمتر از ۱۰۰	اکسید روی فعال شده
۱/۵	۸۰	۱۱	۱۰	۴/۲	سفید	ضعیف	۳۵	میله‌ای	۱۰۰ تا ۱۰۰۰	اکسید روی معمولی



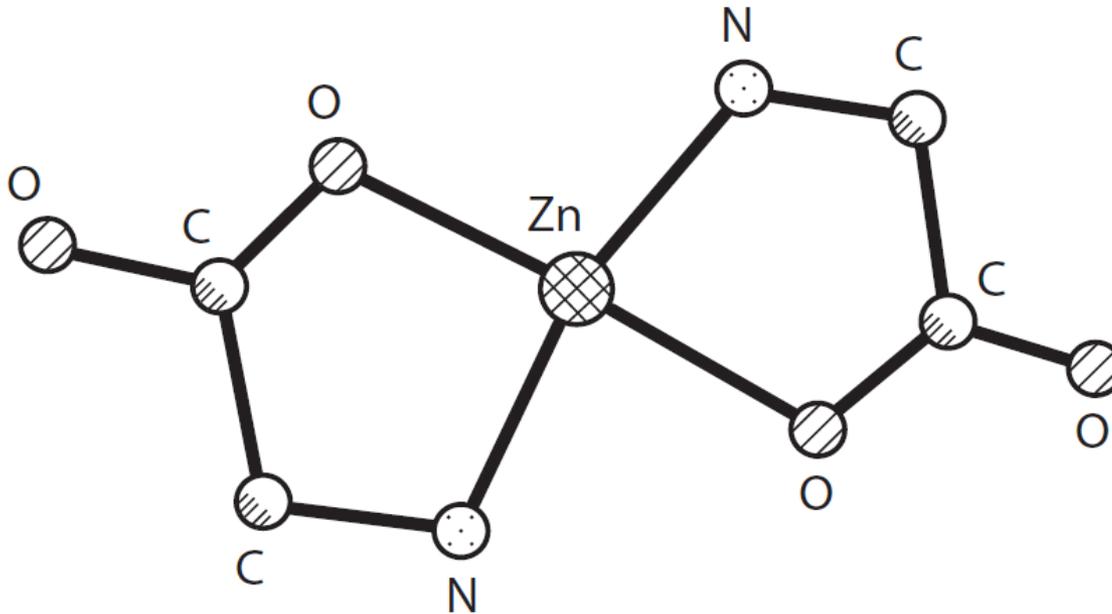
- Crystallite size: X-Ray diffraction
- Aggregate/agglomerate sizes: low-angle laser light scattering.
- Primary particle size and shape: transmission electron microscopy (TEM) and scan electron microscopy (SEM).
- Specific surface area and porosity: nitrogen adsorption applied to BET theory.

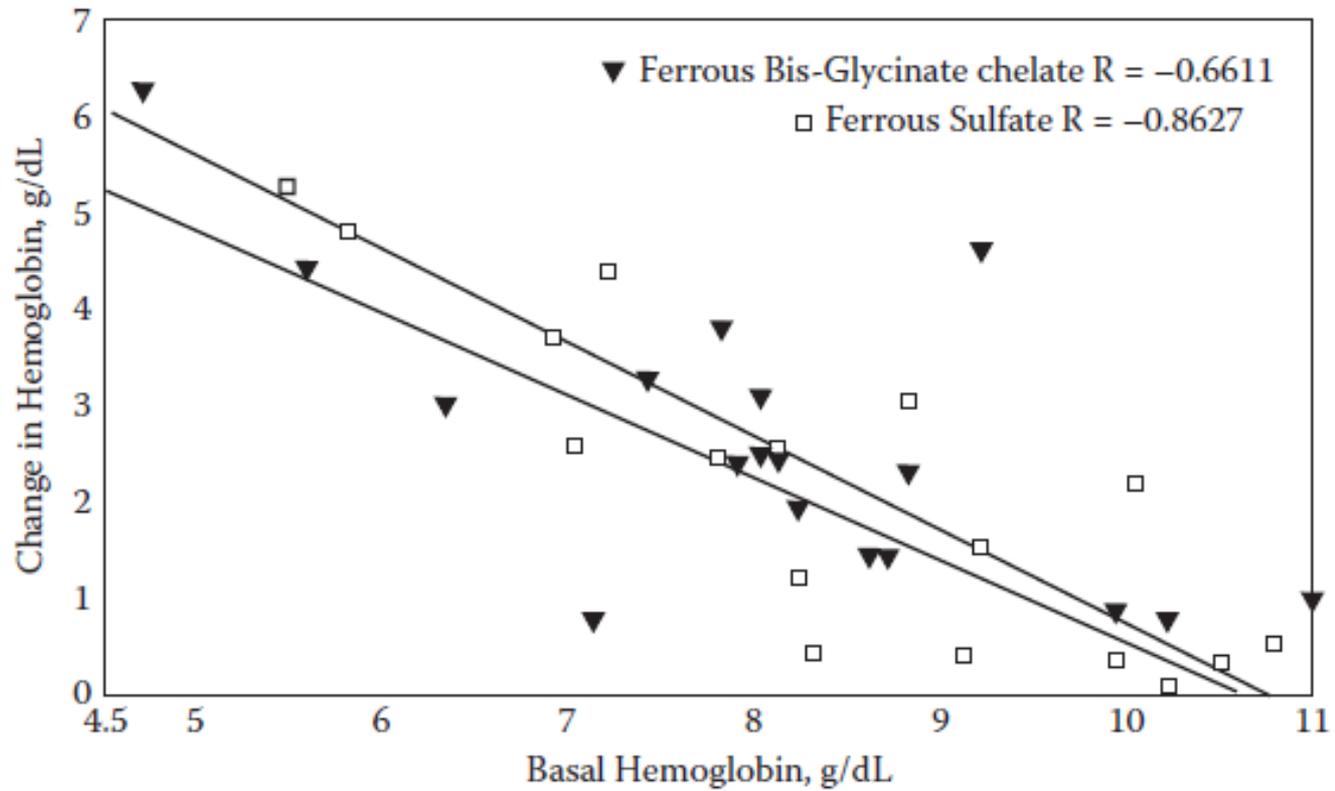






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